



**ISO/TC8 - SHIPS & MARINE TECHNOLOGY**

**“STRATEGIC STANDARDIZATION”  
(BUSINESS & REGULATORY IMPORTANCE)**

**ISO / TC8 Seminar**

**MARINTEK**

**Trondheim, Norway**

**2006-06-08**

**CAPT Charles H. Piersall**  
*Chairman, ISO/TC8*

# ISO/TC8 - A LINKING INSTRUMENT



## IMO

- REQUIREMENTS
- REGULATIONS

## ISO

TRANSFORM  
REQUIREMENTS  
TO  
INDUSTRY  
STANDARDS &  
PROVIDE INDUSTRY  
STANDARDS FOR CONSIDERATION  
BY IMO, ILO, IAPH, WCO

## INDUSTRY

- SHIPYARDS
- SUPPLIERS
- SHIP OWNERS/  
OPERATORS

# REQUIREMENTS FOR TODAY'S STANDARDS

- Management, systems based
- Market driven
- **Universally accepted - “Standard of choice”**
- **Timing and Timeliness**
- **Developed concurrently with new technology**
- **Focused on interchangeability and performance**
- **Must define a product that can be manufactured, installed, used, maintained and supported safely and efficiently at competitive cost**

# TIMING & TIMELINESS

- Timing -
  - You have to be there, be active, be accepted and be known for delivering results
- Timeliness
  - You MUST deliver When the Customer Needs It
  - “Business as usual” means failure- customer seeks another venue

# PERCEPTIONS & REALITIES

- Common statements to attack & defeat
  - Standards take too long to develop
  - Standards are a technical document - leave it to the Engineering Dept Drafting Room
  - Standards Organizations are not responsive
  - ISO is not a true voluntary consensus body

# DEALING WITH PERCEPTIONS & REALITIES

- **Too long to develop-**
  - **Make Full Use of the PAS**
    - **Explain it to the customer- in fact explain it in your TC**
  - **use all the available options - short circuit the CD, lobby membership to get solid DIS to avoid need for FDIS**
  - **Produce in Single Language**
  - **Keep your SCs & WGs to an aggressive target schedule. Hold program reviews & don't just allow new target dates without full justification**
  - **ISO/CS must expedite processing & publication!**

# DEALING WITH PERCEPTIONS & REALITIES (Continued)

- **Standards are just a technical document**
  - **Explain “Strategic Standardization”**
    - To all your stakeholders
    - To your TC & SC Leadership
  - **Communicate with Top Executives in Government & Industry**
    - Educate your customers
    - Market your abilities
    - Publish articles in trade journals, etc.
    - Actively participate in seminars/conferences

# STRATEGIC STANDARDIZATION

- **Standardization is a Strategic Business Decision**
  - more than a technical document
- **Effective Market Tool**
  - open new markets
  - reduce trade barriers
  - ensure company's competitiveness
- **If you are not participating in the standards process, your competitors are**
  - influencing business issues
  - gaining competitive edge



# DEALING WITH PERCEPTIONS & REALITIES (Continued)

- **Standards Organizations are not responsive**
  - **Unfortunately there are examples, BUT ISO has taken an aggressive forward looking strategy**
    - **Program Management improvements & accountability,**
    - **more use and understanding of IT, greater sensitivity to the Market requirements**
    - **Develop and use a Business Plan, Operating Plan & Marketing Plan- This is standard business operating procedure -Format it for your use!!**
    - **“Timing & Timeliness”!!!**

# ISO/TC8 STANDARDS ACTIVITY

1947-1994 -----Equipment Standards

1994-2001 -----Systems Standards

2002-2010 ----- Safety, Security, Environment,  
Information, Intermodal

## PROACTIVE

Write Industry  
Standards for  
Consideration by  
Regulatory Bodies

BEST SOLUTION

## REACTIVE

Implement  
Regulations

## DORMANT

Do Nothing  
Accept Actions  
of Others

UNACCEPTABLE

# **STATUS OF WORK PROGRAMME**

## **(ISO/TC8 N 1000)**

- **Comprehensive, “living” document, regularly updated which is the “official TC8” Working Status Document**
- **Subcommittee Status identified - published standards, registered work items, possible proposals for new work**
- **Work Items of Mutual Interest to IMO and ISO/TC8**
- **Listing of IMO Resolutions**
- **Index of ISO Standards Numbers referring to Work Items**
- **Allocation of Number of Work Item to Each TC8/SC**

# ISO/TC8 PARTNERSHIPS

- **IMO/IACS/IAPH Participate in ISO/TC8 Meetings**
- **IMO/WCO/IACS/IAPH Active in ISO Subcommittees and Working Groups**
- **ISO Active in IMO Committees and Subcommittees**
- *ISO TC8 Strategic Alliance with ISO TC67 (Petroleum and natural gas industries)*
- *ISO TC8 Strategic Alliance with ISO TC104 (Freight Containers) on Freight Movement in Freight Containers*

# MARITIME & INTERMODAL SUPPLY CHAIN SECURITY PARTNERSHIPS

- **ISO Active in IMO Maritime Security WG**
- **ISO Active in ILO & IMO/ILO WG**
- **ISO and WCO Collaborate on Data & Supply Chain Security Standards**
- **ISO Participates in IMO FAL (SPI) with IAPH**
  
- *ISO TC8 MoU with Strategic Council on Security Technology*
- *ISO TC8 Liaisons with ITN, WSC and BIMCO*
- *ISO/TC8 Liaison with WCO*

# TC8 SUCCESSES

- **Working closely with the IMO we have successfully been major reference in many IMO Codes & Conventions**
  - **Fire Protection; High Speed Craft; Other**
  - **SOLAS/MARPOL/STCW**
- **Requires continuing presence & participation with IMO Committees Subcommittees**
- **> 100 TC8 work items directly related to support IMO**

## **TC8 SUCCESSES (Cont.)**

- **SUPPLY CHAIN SECURITY**
  - **ISO 28000 Series**
  - **ISO 20858 - Implementing IMO ISPS Code**
- **Maritime & Intermodal security initiative supporting IMO, Governments , Industry**
- **Similar Supply Chain Success with IAPH, WCO and ILO, Governments, Industry**

# WHAT IS ISO/PAS 28000?

- The management systems standard for Supply Chain Security An overarching “tool” – Published 2005- 11- 15
- A major initiative - industry and governmental cooperation
- Provides requirements for establishing, implementing, maintaining and improving a security management system for the supply chain
- Applicable to a broad range of organizations
- Risk based, follows 14001, the environmental management system standard



# OTHER DEVELOPMENTS

- ISO / PAS 20858
  - **Published 2004; Uniform industry implementation of IMO's ISPS Code**
- ISO / PAS 28001
  - **Assist industry in Best practices for custody in supply chain**
  - **Consistent with WCO Framework of Standards; Being balloted**
- ISO 28003 - auditing/conformity assessment; Draft completed
- ISO 28004
  - **Guidance for 28000 - Consensus achieved;**
  - **Ready for Balloting**
- ISO 28005
  - **Electronic Port Clearance (EPC); Under development**
  - **Computer –to - Computer data transmission**

# ISO ASSISTS IN IMPLEMENTATION

- Assisting 5 Major Ports in implementing ISO 28000
- ISO PAS 20858 being used as teaching tool for developing nations in concert with the ISPS Code
- Assisting Major Ports in implementing ISO 14001 (Environmental management systems standard)

# IMO MSC # 81 - 2006-05

- **Passenger Ship Safety**
- **Maritime Security**
- **Goal-based Standards**
- **Ship Design and Equipment**
- **Bulk Liquids and Gases**
- **Stability, Load-lines and Fishing Vessel Safety**
- **Fire Protection**
- **Formal Safety Assessment**

**.....Potential New Work Items for ISO/TC8**

# **SUMMARY**

- **International Linkages already well established**
  - **ISO Secretary General Assigned Responsibility to ISO/TC8 as follows:**
    - **Principal Liaison to IMO - we attend all IMO Committee and most SC meetings - for past 11 years, active member of Maritime Security WG**
    - **ISO/TC8 Chair is designated ISO Rep to IAPH - for past 15 years**
    - **ISO/TC8 Chair is ISO Rep to ILO for Maritime**
    - **ISO/TC8 is Principal Liaison to WCO**

## **SUMMARY (Cont)**

- **ISO/TC8 has ongoing active collaboration with International Organizations in Shipping & Shipbuilding-**
- **ISO/TC8 is active participant in UN/ECE Committee on Water Transport**
- **ISO/TC8 actively working with EU leaders on “Intermodal and short sea shipping” to provide international standards for use by the EU**
- **ISO/TC8 presenting to APEC in Singapore**

# **ADDITIONAL REFERENCE SLIDES**

# ISO/TC8 ADVISORY GROUP

## MEMBER BACKGROUND REQUIREMENTS

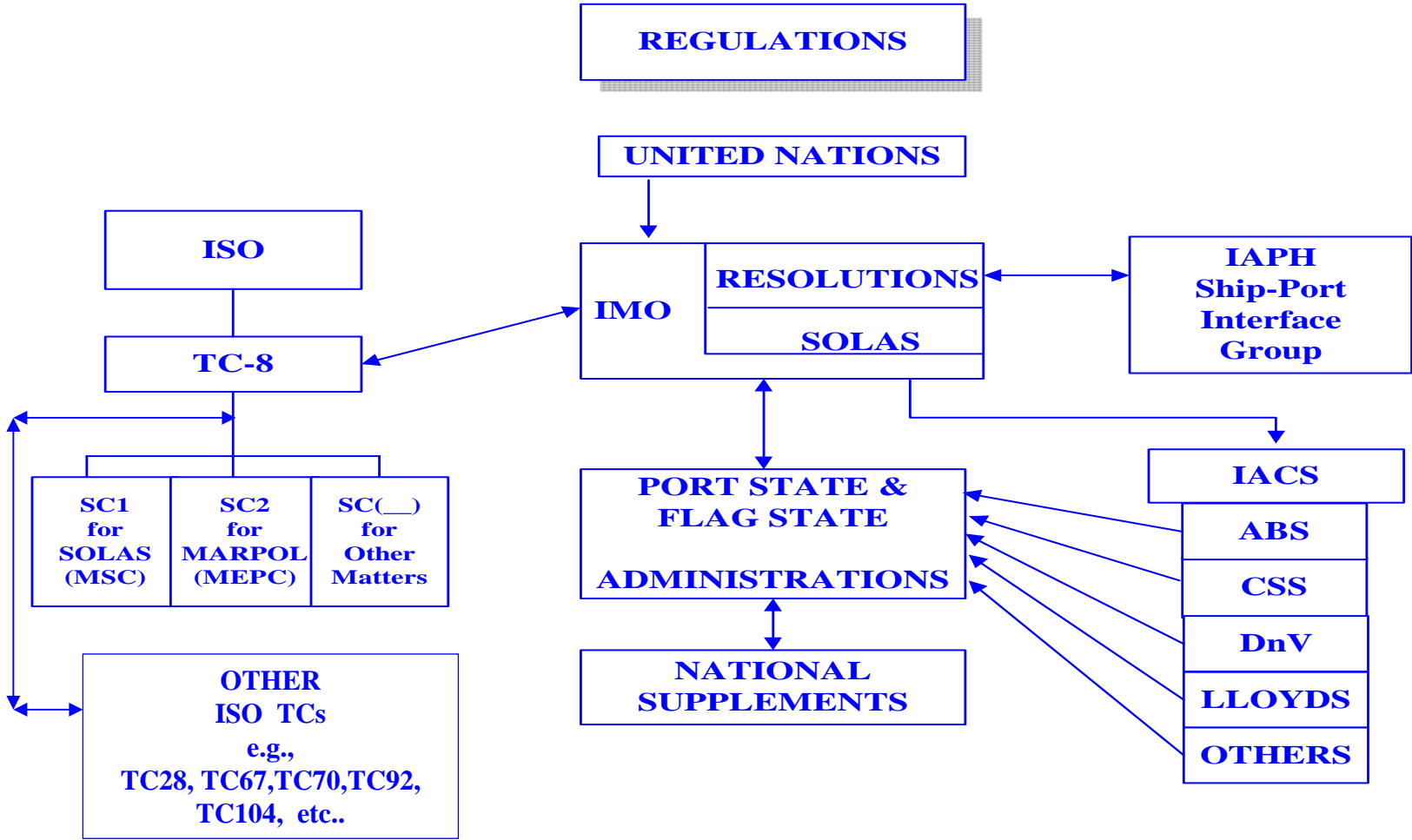
- **Industry - Shipping, Shipbuilding/Repair, Intermodal**
- **Government- Port state, regulatory needs**
- **Possess skills in:**
  - Strategic planning, business planning
  - Organizational planning and resource allocation
  - Business management
  - Program management
  - Business development and marketing
  - Information technology
- **Facilitate the “linkage” to IMO**
- **Appointment limited on basis to “balance expertise”**
- **NO STANDARDS EXPERTISE REQUIRED**

## **SUMMARY (Cont.)**

- **Program Status Update Presented to**
  - **IMO Maritime Safety Committee - December 2002**
  - **IMO SOLAS Diplomatic Conference - December 2002**
  - **IMO Facilitation Committee and Ship/Port Interface Working Group - January 2003**
  - **Numerous U.S. and World Leaders**
- **Active Participation with IMO in Development of the ISPS Code**



# INTERNATIONAL RELATIONSHIPS



# TC8/TC67 STRATEGIC ALLIANCE

- **MoU SIGNED BY TC CHAIRS - 2000-09-11**
  - DOES NOT MODIFY COMMITTEE SCOPES
  - **FIRST SUCH AGREEMENT IN ISO HISTORY**
- **INSURES COOPERATION & PARTICIPATION IN DRILLING & PRODUCTION FLOATING SYSTEMS**
  - Hulls Basically TC8
  - Systems & Requirements TC67
  - FPSOs, FSUs, OSVs, ATBs
- **TC8 CONTINUES AS PRINCIPAL INTERFACE WITH IMO**

# ISO TC8/TC104 STRATEGIC ALLIANCE

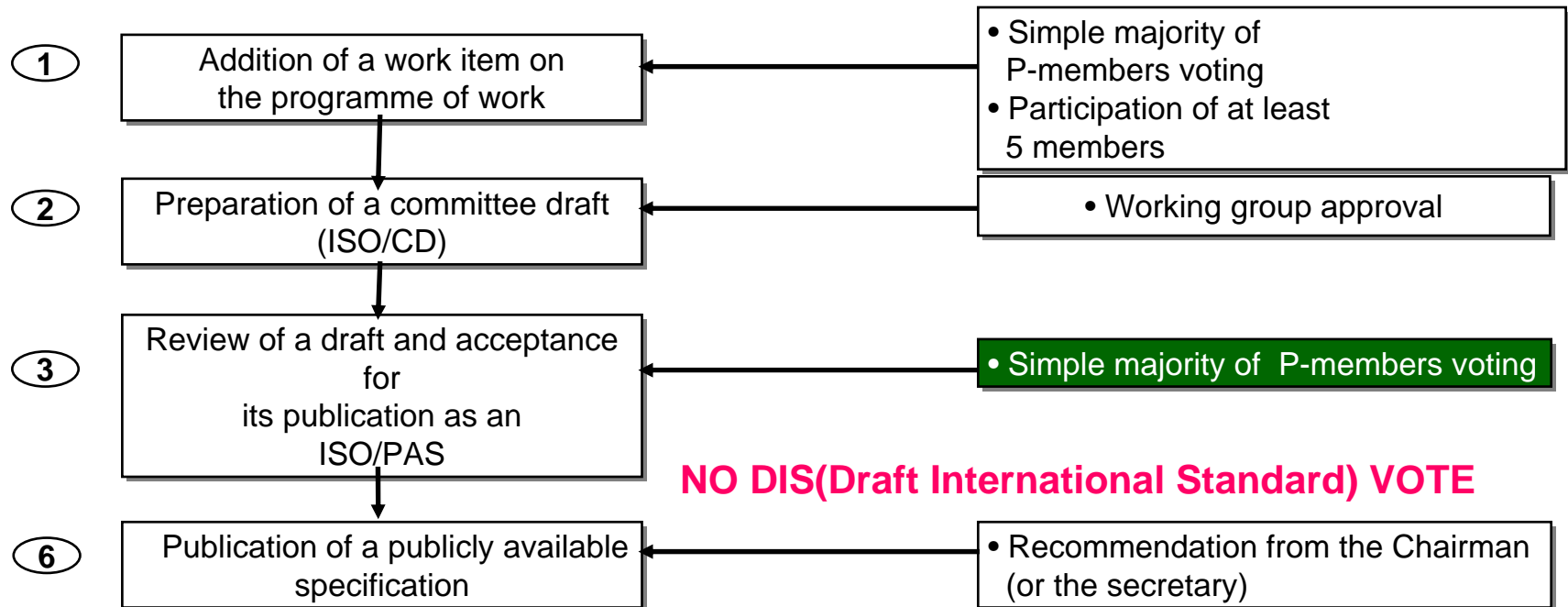
- **MoU SIGNED BY THE TC CHAIRMEN**
  - **TC8 (Ships & Marine Technology)**
  - **TC104 (Freight Containers)**
- **Insures Active Cooperation & Participation with Each Other in Writing Standards to Insure a Seamless, “Intermodal” (Ships and Ship/Port Interface) Movement of Freight in Freight Containers**
- **ISO/TC8 Continues to Provide Principal ISO Interface with IMO**
- **Agreement Dated 2002-06-20**

# Main Steps of a Draft and Required Approval

## Special case: Publicly available specification (PAS)

**JUSTIFICATION** - Urgent market requirement

### PROCEDURE



**Can Be Amended as Necessary at Anytime**

**After 3 years:** review for reconfirmation

**After 6 years:** transformation into an ISO standard or withdrawal

# **INTERNATIONAL STANDARDIZATION**

**“We cannot engage in a level playing field,  
equal trade, open up markets and get rid of  
trade barriers unless we harmonize standards”**

**An essential ingredient for achieving the  
“well-balanced optimum” of safer, secure and cleaner seas  
together with a prosperous maritime industry**

## **SUMMARY (Cont.)**

- **The initiatives undertaken by ISO/TC8 in maritime and supply chain security are “inclusive”, not “exclusive”.**
- **The Maritime Industry is “International” - Regional or National solutions are not best interest of the industry.**

# Marine Cybernetics and DNV HIL Presentation

**Asgeir J. Sørensen**

**2006-06-08**

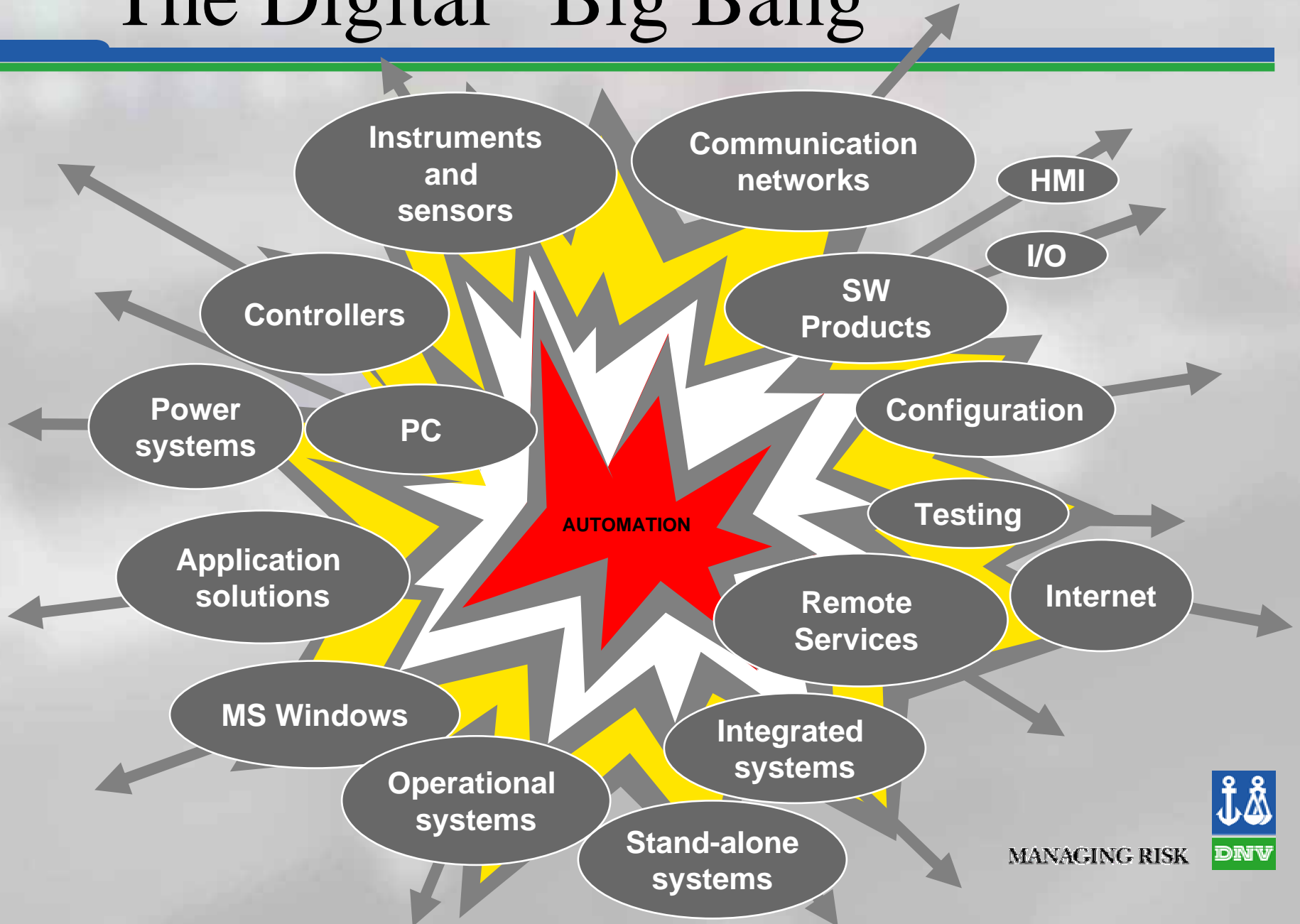
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# The Digital “Big Bang”

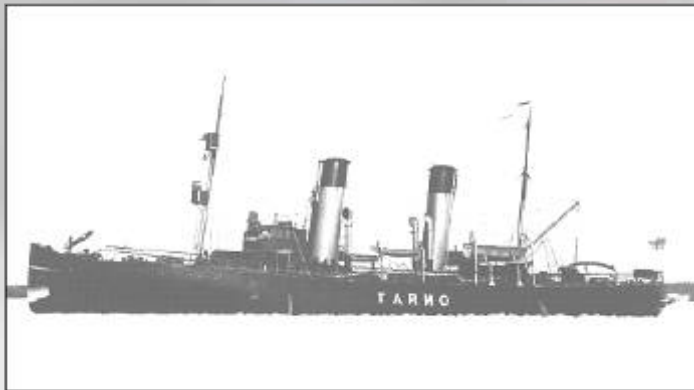




# Industry Challenge – Background

Modern maritime machinery plants

- Mechanical ship → computer-based ship
  - *large number of computer control systems*

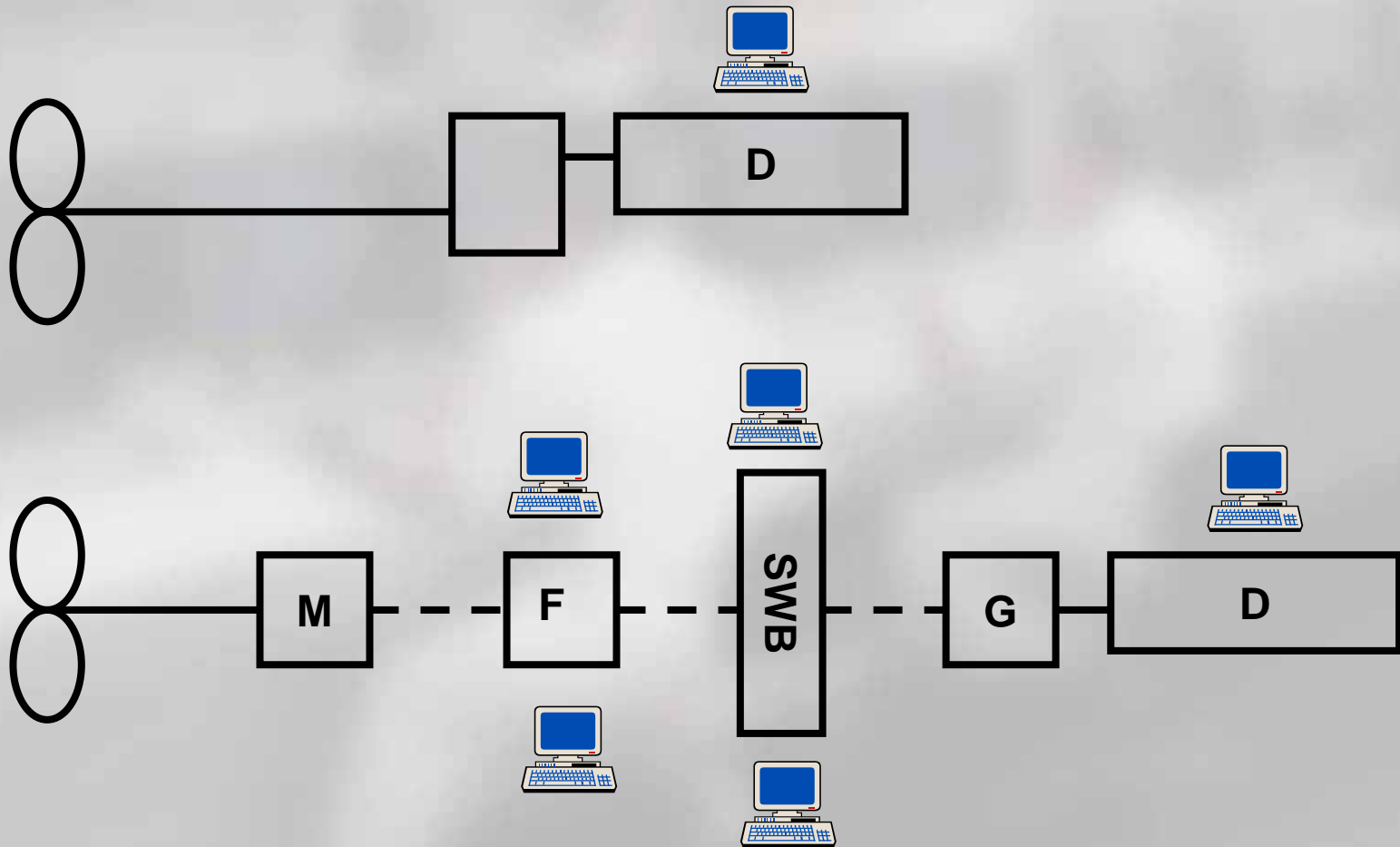


complexity  
integrated  
delivered by  
automation



Testing methods are  
*lagging behind* the system technology  
development!

# Propulsion Layout (principle sketch)



# Industry Challenge

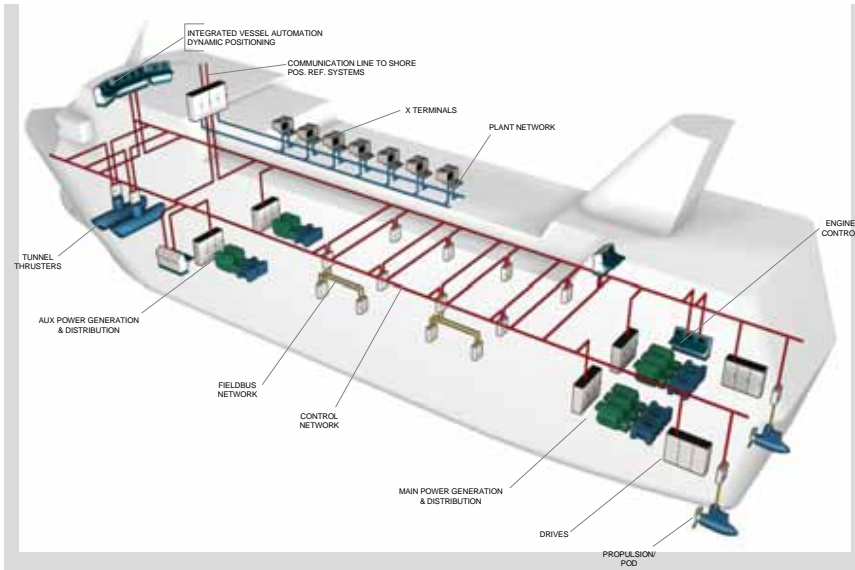
As a result of this development:

- Need for more comprehensive testing, but integrated systems are difficult to test
- Failure situations are difficult to handle



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# Marine Control Systems

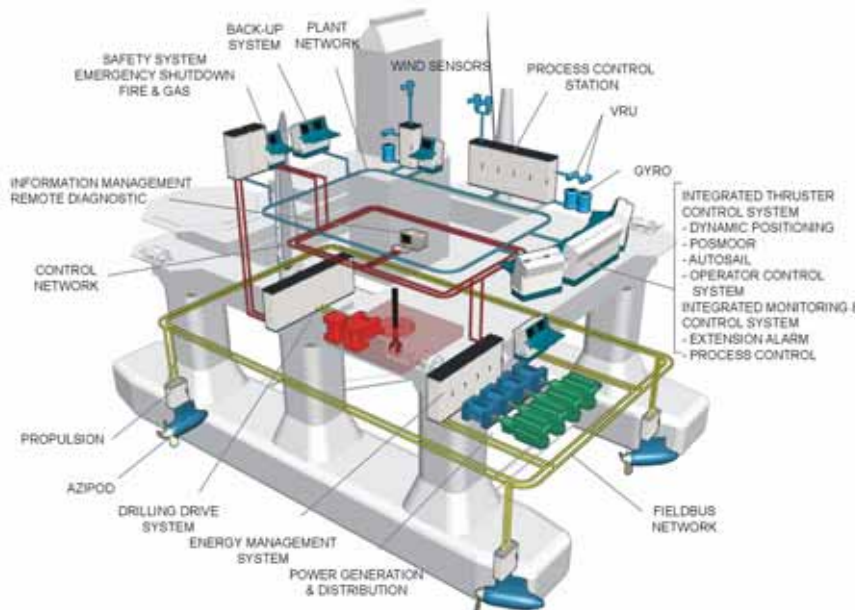


## Diesel-electrical systems

- Electric power generation and distribution
- Electrical propulsion
- Electrical drives and rotating machinery

## Marine Control Systems

- Machinery system
- Ballast system
- Loading system
- Power management
- Dynamic positioning system
- Autopilot
- ...



# Examples of findings from DP-HIL Safety and Performance Testing

- **Sensors**

- Single VRU failure caused simultaneous loss of all position reference systems
- Wind sensor failure caused loss of position. Too little time for DP operator to react after warning and eventually alarm was given.
- Incorrect NMEA telegram format gave no alarm

- **Position Reference Systems**

- Drive-off due to DGPS slow drift in combination with hidden failures
- Weighting and voting settings found important for resistance to common mode failures when using two DGPS

- **DP Computer System**

- Controller gave incorrect thrust commands after operating on capability limit for some period of time
- All controllers crashed simultaneously after mode change
- Inconsistency in alarms reported on different operator stations
- Incorrect alarms, incorrect alarm texts, incorrect alarm description
- Hidden failure in I/O card made one controller in-operable. No alarms indicating failure was given, even after this controller was selected in use.
- An alarm was changed to a warning after some time, it appeared that the alarm never occurred

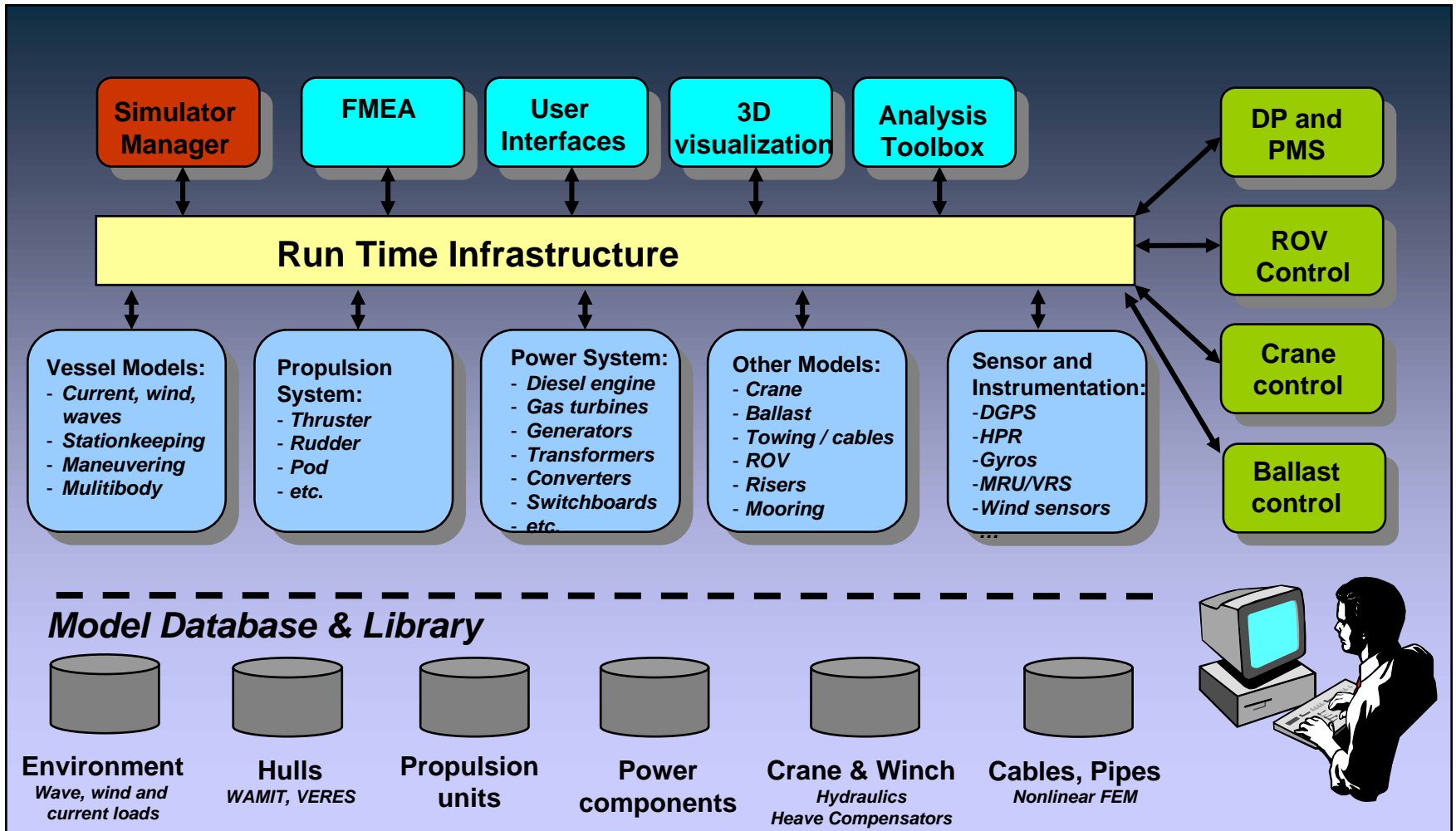
- **Thruster and propellers**

- One azimuth thruster was not actively used when operating at the capability limit
- Thruster feedback sensor or signal failure may lead to drive-off and loss of position

- **Power System**

- Reduced redundancy due to incorrect cabling in UPS fusing
- Circuit breaker failure caused no alarm

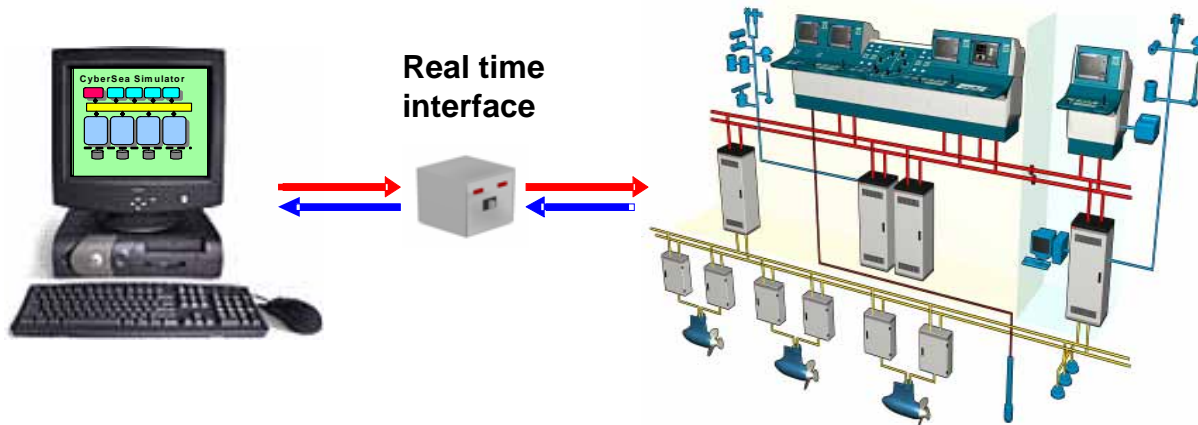
# CyberSea Simulator: HIL Simulation



**HIL: Hardware-In-the-Loop**

# Hardware-In-the Loop (HIL) Testing

- A NEW TECHNOLOGY for HIL testing of control systems as input to DNV Standard for Certification of control systems
- To be used in FAT (Factory Acceptance Tests), sea trials, annual tests, periodical tests and after upgrades



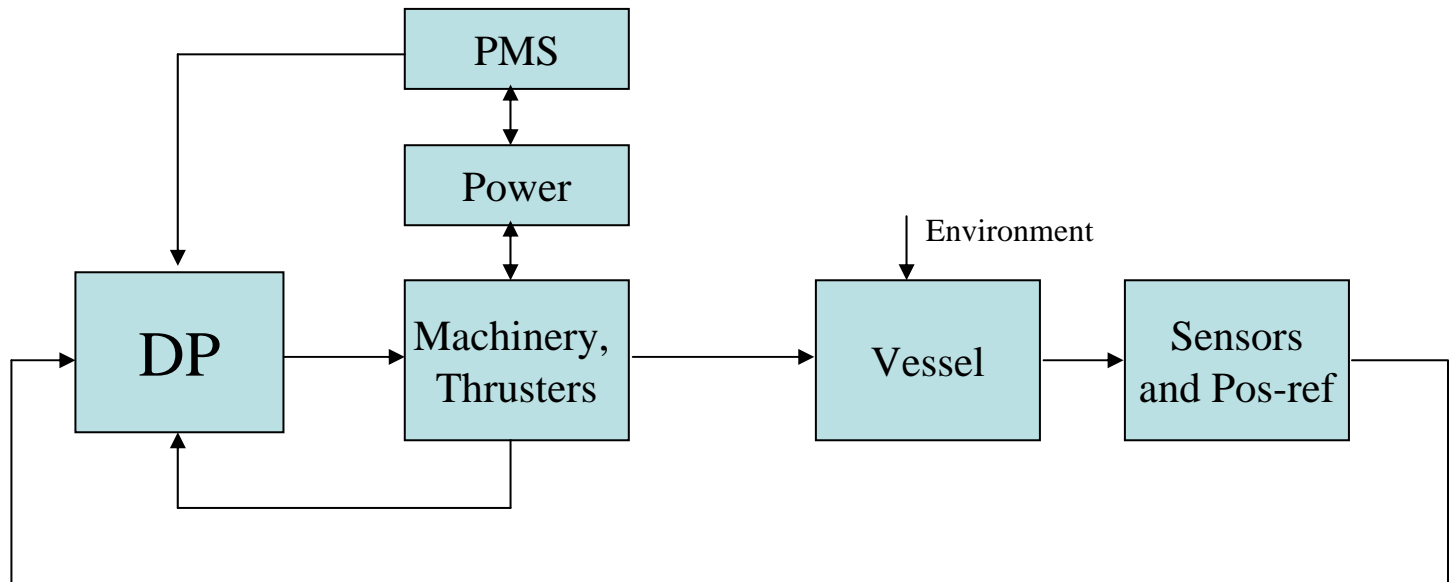
## Customers:

1. Oil companies
2. Vendors and Yards
3. Ship Operators
4. Contractors
5. Class societies

## HIL Safety and Performance Testing

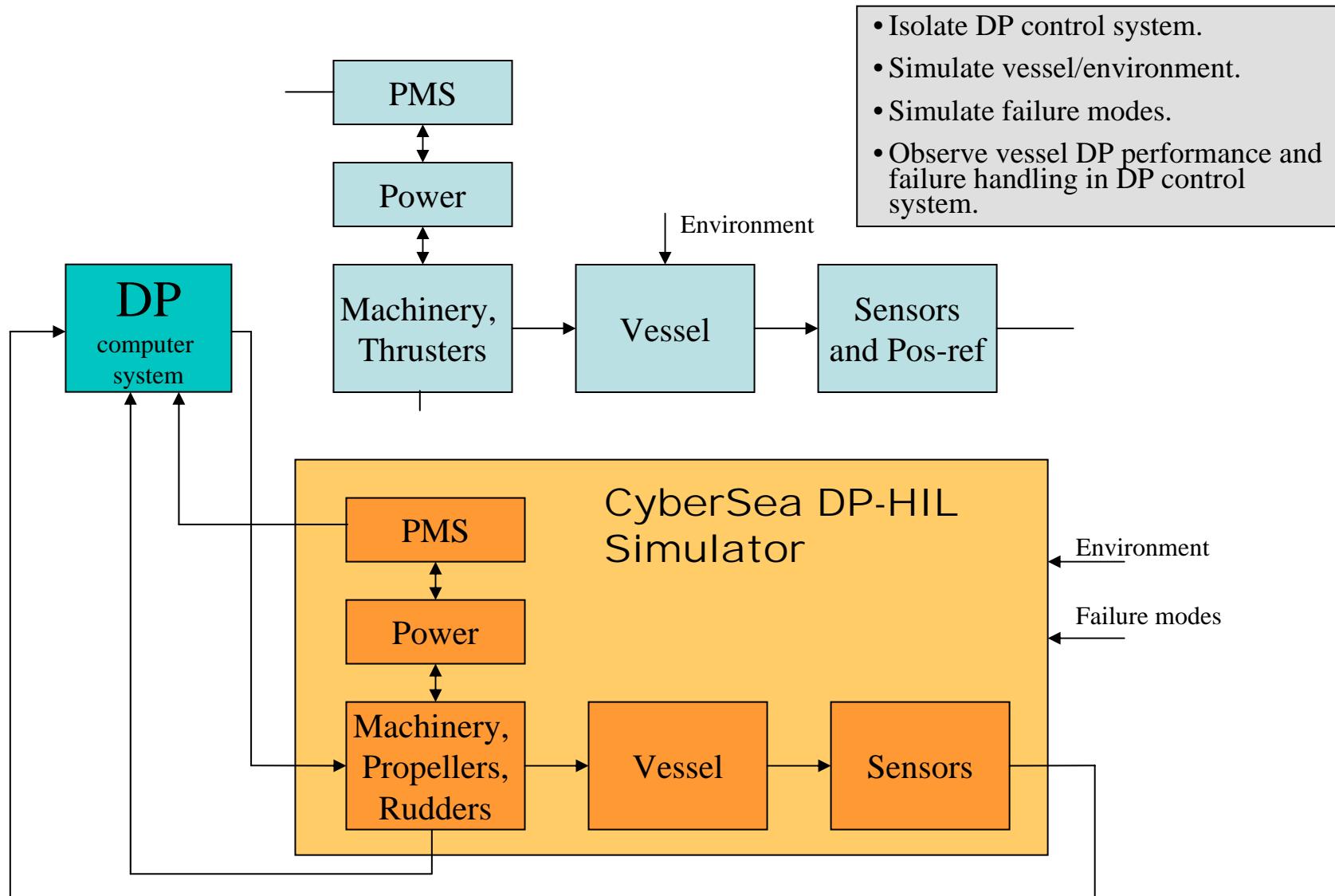
- DP-HIL (since 2004)
- PMS-HIL (since 2006)
- *Propulsion-HIL (new)*
- *Autopilot-HIL (new)*

# DP System Overview



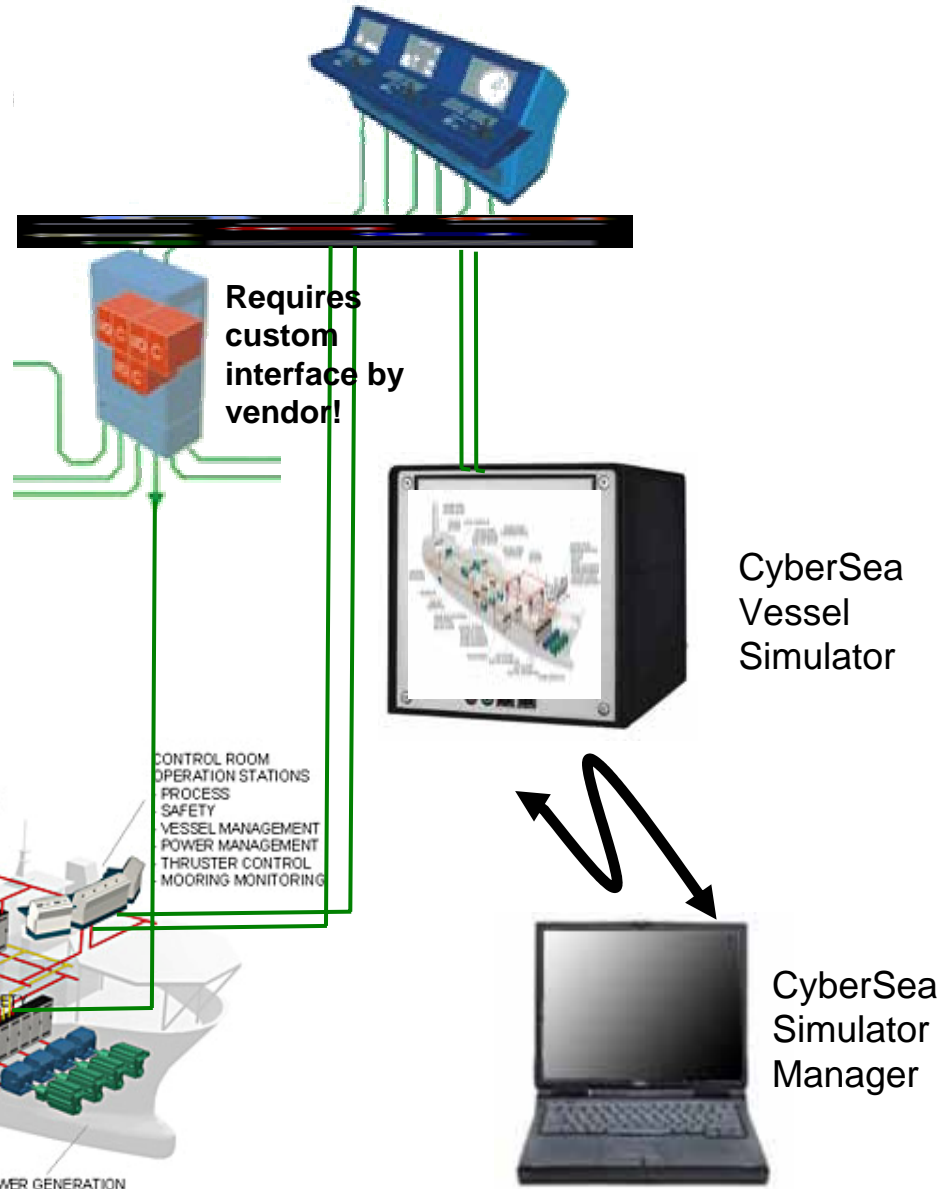
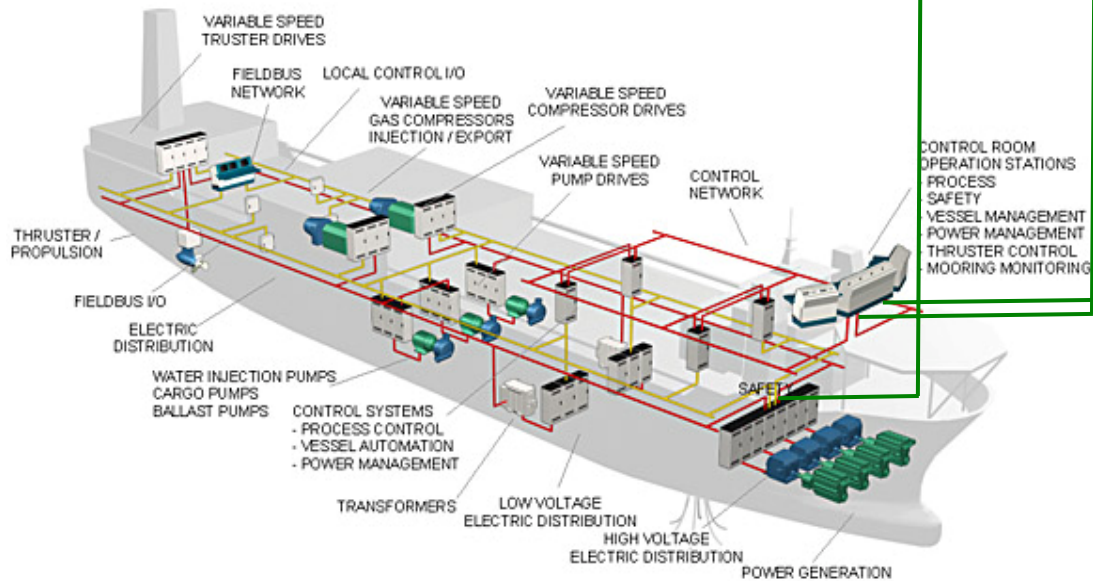


# CyberSea DP-HIL Simulator (FAT/dock)



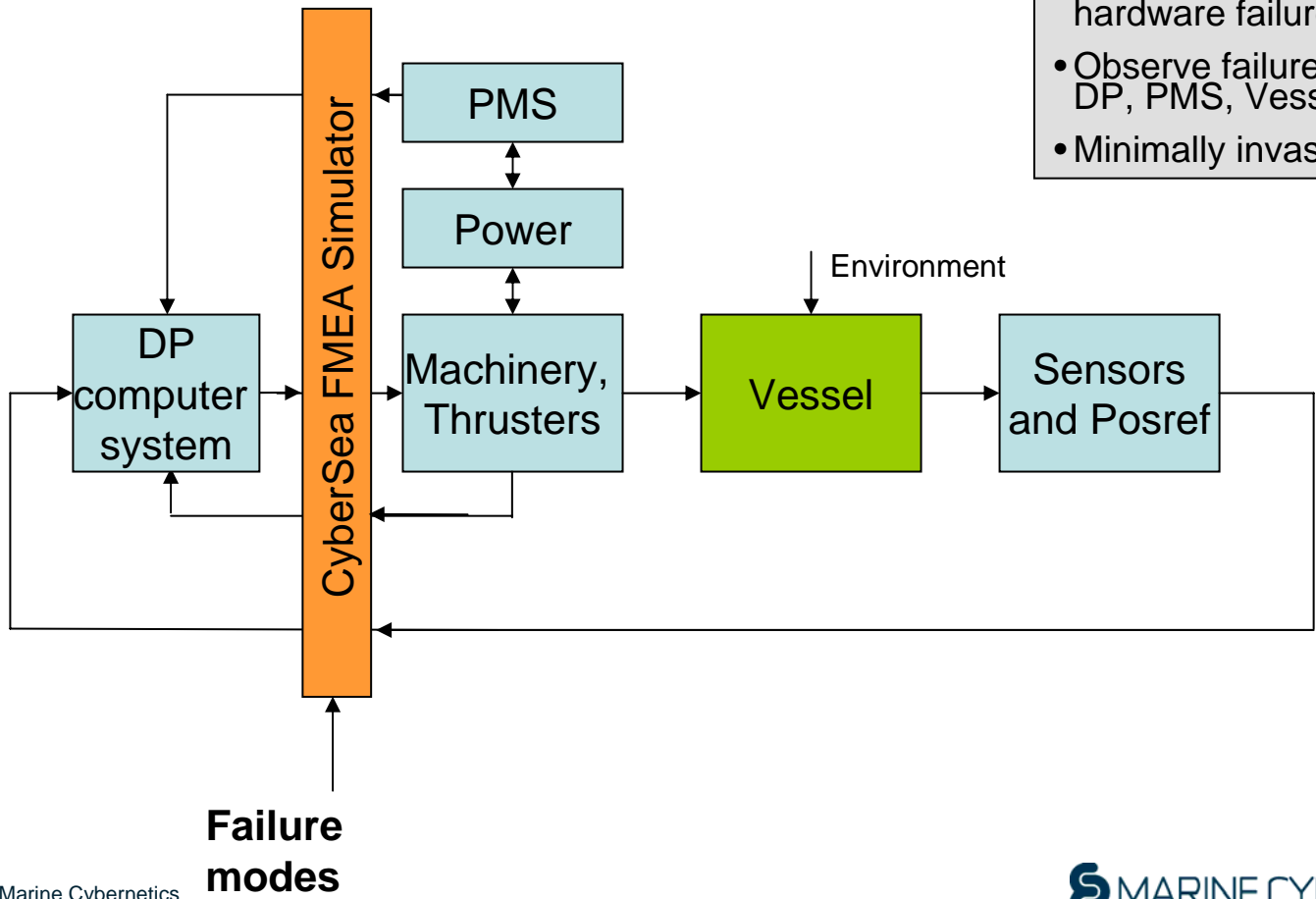
# Option 2:

CyberSea Simulator connected to DP computer or integrated automation system via network



# CyberSea FMEA Simulator (Sea trials)

- Simulate sensor and position reference signal failures/errors.
- Simulate thruster signal failure modes.
- Simulate network and system hardware failures.
- Observe failures and errors in DP, PMS, Vessel control, etc.
- Minimally invasive FMEA.



# HIL Testing and FMEA

## Observations

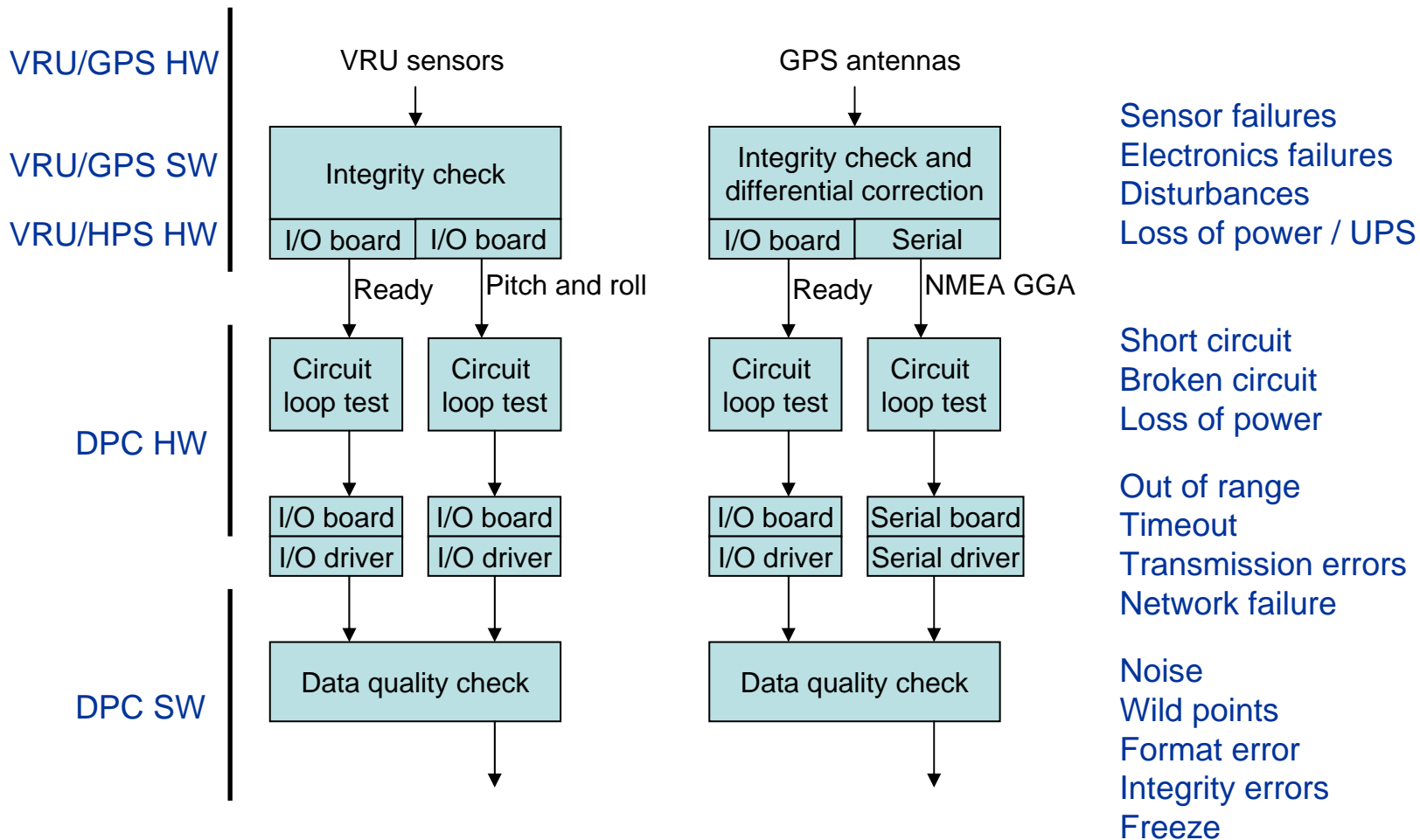
- There are no requirements for redundancy of software. Software errors should be considered a common mode failure. The consequence of software errors are therefore potentially much larger than component failures.
- A focus on functional barriers in FMEA studies is useful in order to understand the possible impact of complex failure modes, the role of software, and how to efficiently analyse and test DP systems.

# Example: Barriers to loss of position due to VRU and DGPS failure modes

## COMPONENTS

## FUNCTIONAL BARRIERS TO LOSS OS POSITION

## FAILURE MODES

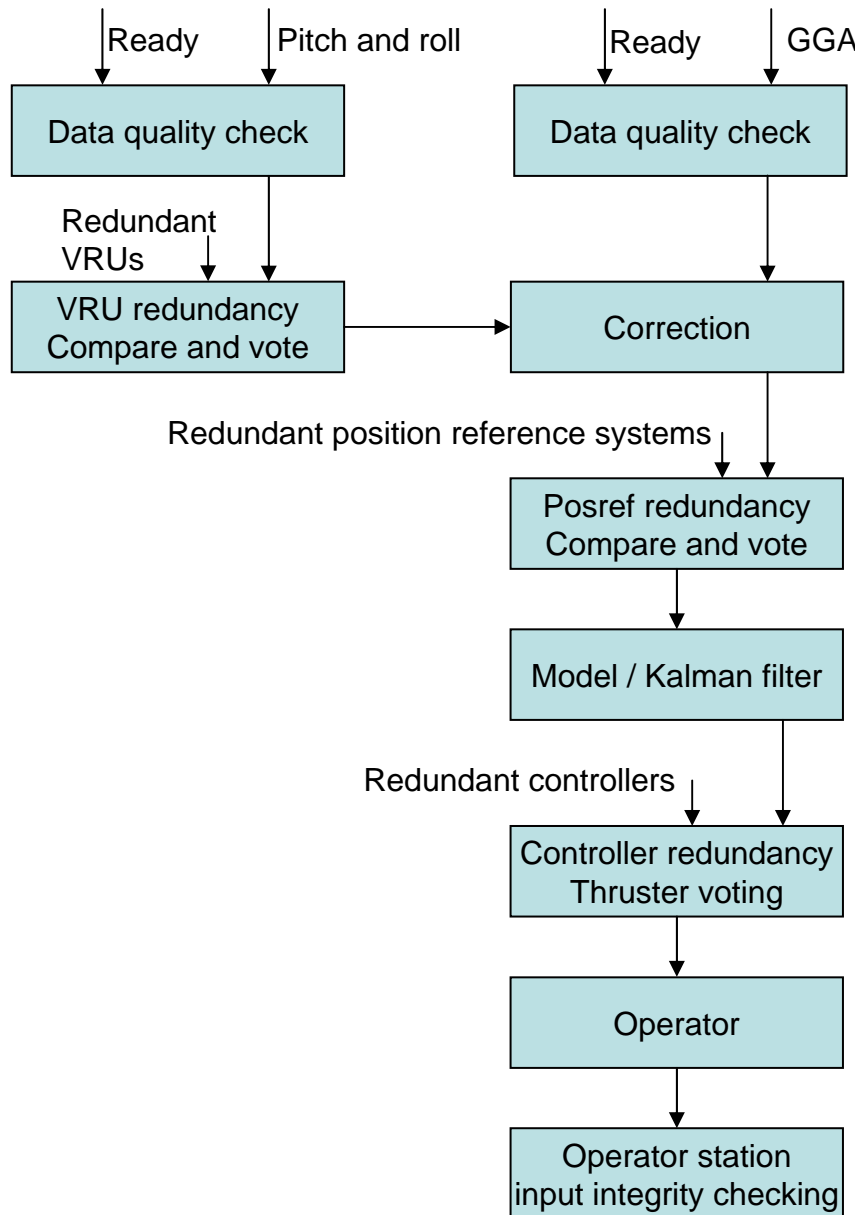


# COMPONENTS

# FUNCTIONAL BARRIERS TO LOSS OF POSITION

# FAILURE MODES

DPC SW



Noise  
Wild points  
Format error  
Integrity errors  
Freeze

Bias (difference or median reject)  
Drift (difference or median reject)

Noise  
Bias (prediction error)  
Drift (prediction error)

Controller HW failure  
Controller SW errors  
Loss of power / UPS  
Transmission errors  
Network errors

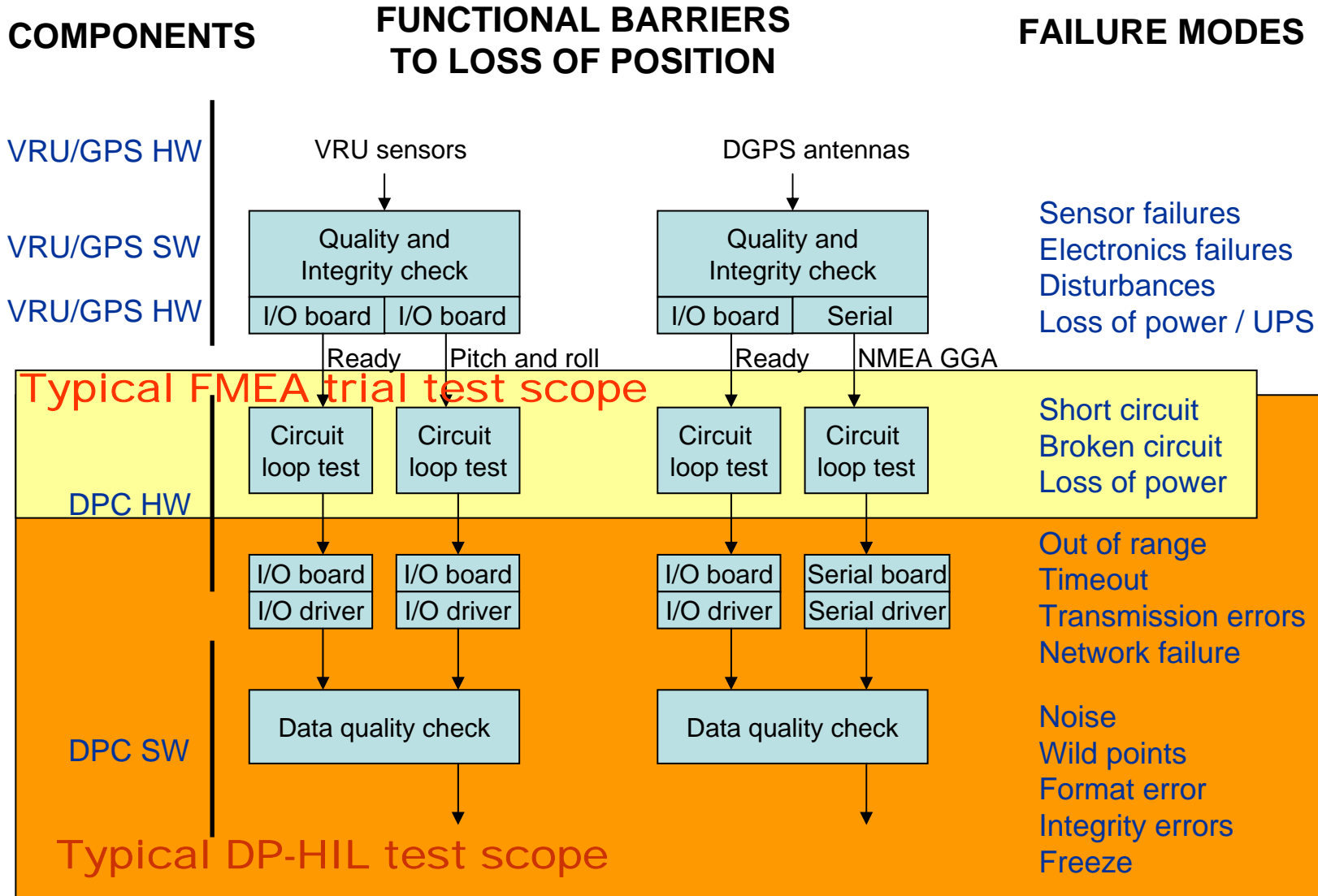
Everything else

Operator errors

PSU HW

Operator

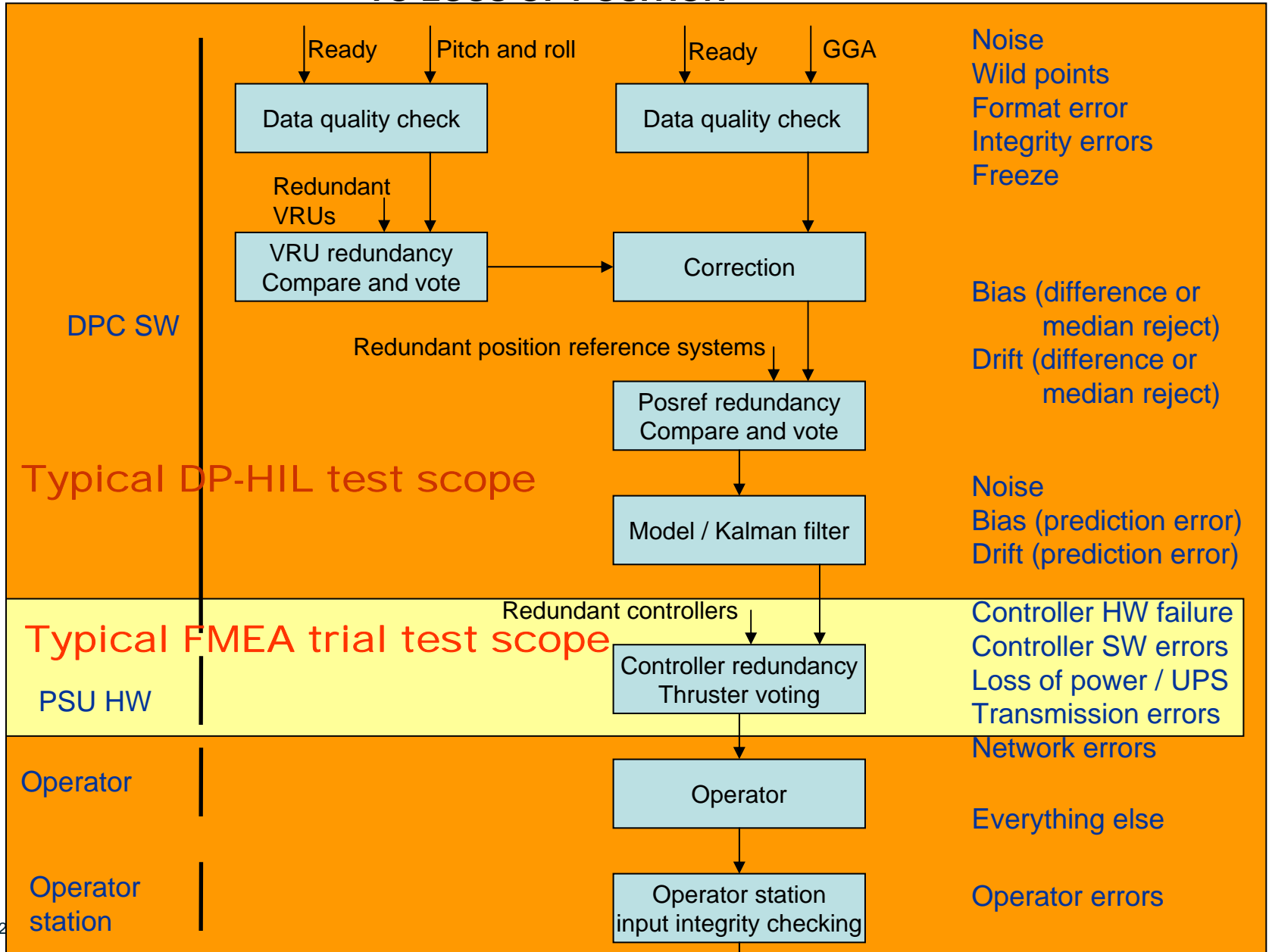
Operator station



**COMPONENTS**

**FUNCTIONAL BARRIERS TO LOSS OF POSITION**

**FAILURE MODES**

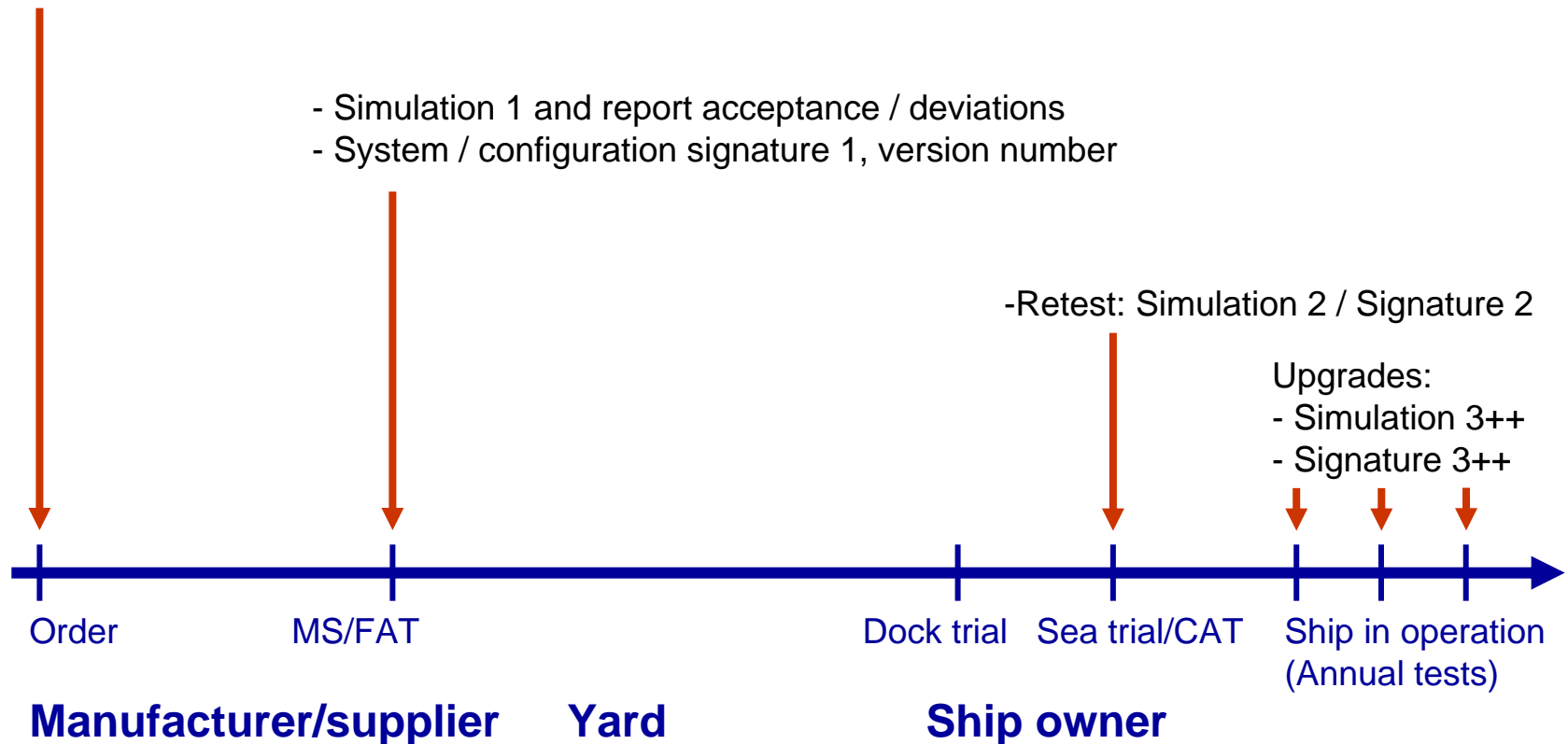




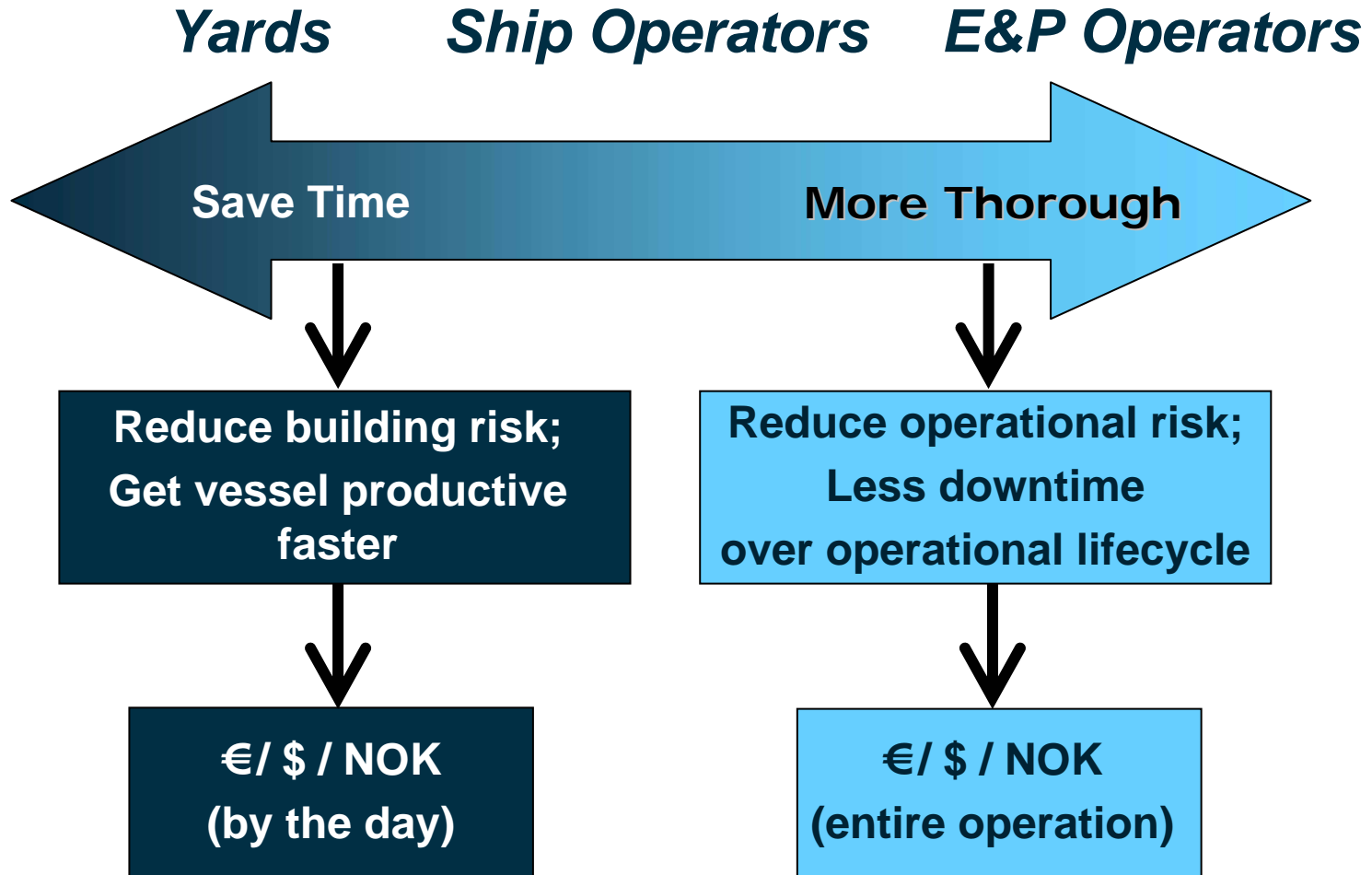
# Certification and Class Process

## New Buildings and Sailing Ships

- Request for CyberSea test and verification services
  - Engineering: simulator configuration, test plan with acceptance criteria for safety / performance



# Customer Value (1)



**HIL testing improves building efficiency and operational availability**

# “Big Picture” Value Drivers

Main Players	Vendor	Yard	Ship Operator	E&P Operator
Value of improved testing and verification for Offshore Service Vessels, Drilling, FPSO,...	~ 10.000 USD  Design/ engineering team efforts	~100.000 USD  Increased sea trial costs and delayed delivery	~10 <sup>6</sup> USD  Off-hire cost, damage cost, (vessel day rates)	~10 <sup>7</sup> USD  Lost revenue and production, damage cost, HSE, ...



# References: Ships in Operation 2006



**Acergy Osprey, Acergy (DSV)**

**Kongsberg Maritime DP 3**



**Island Frontier, Island Offshore (IMR)**

**Marine Technologies DP 3**



**Far Fosna, Farstad Shipping (AHTS)**

**Rolls-Royce DP 2**



**Bourbon Orca, Bourbon Offshore (AHTS)**

**Kongsberg Maritime DP 3**

# References: New Buildings 2006



**NB 275 Ulstein Yard, Bourbon Offshore (PSV)**

**Marine Technologies DP 2**

**Ulstein/Megacon PMS**



**NB 275 Ulstein Yard, Bourbon Offshore (PSV)**

**Marine Technologies DP 2**

**Ulstein/Megacon PMS**

Reference: Ships in Operations

# Acergy Osprey



- **Diving and Construction Ship**
- **DP Class 3: Kongsberg Maritime**
- **E&P Operator: Statoil**
- **Class: DNV AUTRO + SfC of HIL testing**

## **DP-HIL Safety and Performance Testing**

### **FAT:**

- January 2006

### **Dock Trials:**

- February 2006

### **Sea Trials:**

- March 2006

# Test Scope

## Acergy Osprey DP-HIL Testing

110 tests completed in 19 hours.  
Focus on HW and integrated functions.

**Test at Sea**

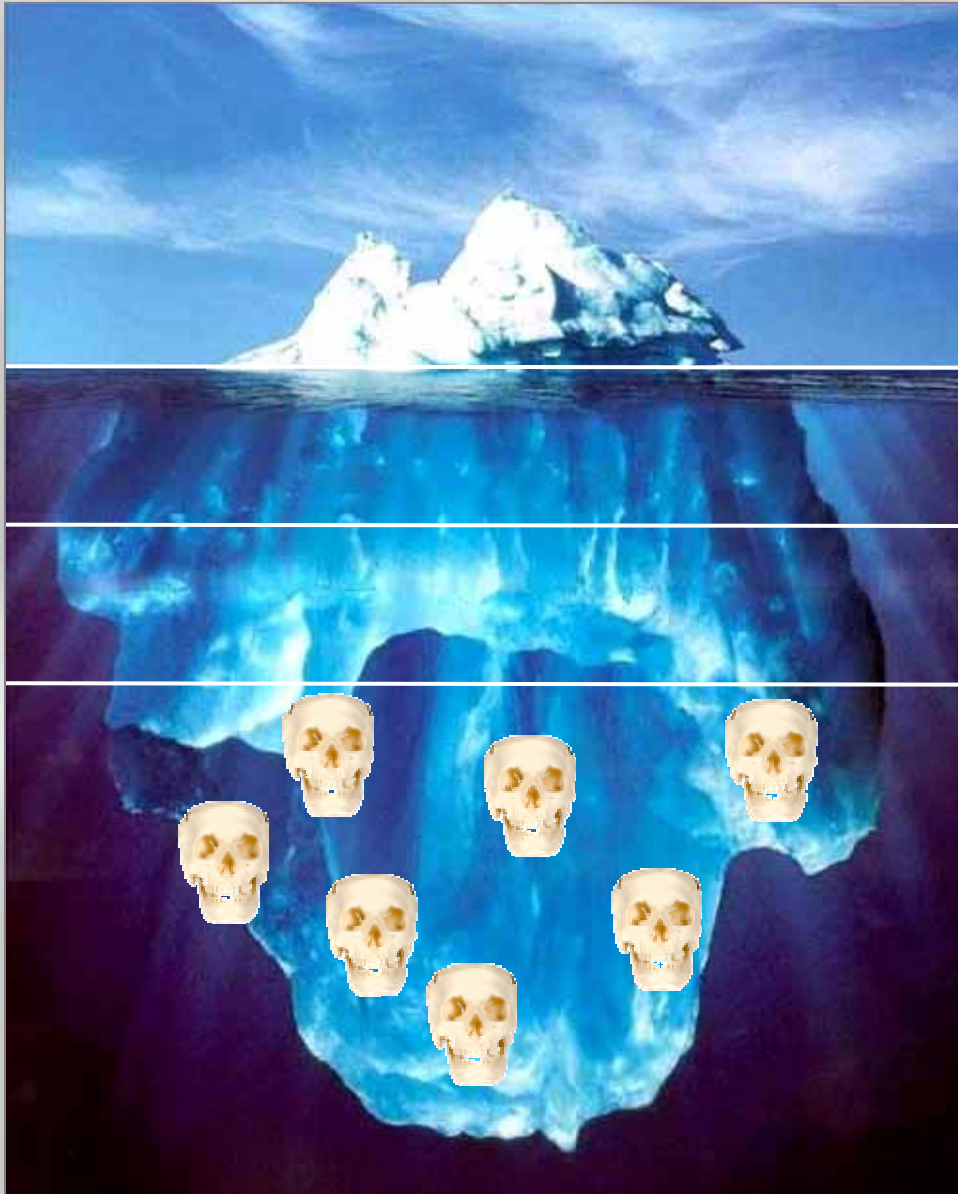
**Test at Dock**

111 tests at dock  
completed in 30 hrs.  
Focus on SW functionality  
and integrated functions.

**Test at Factory**

259 tests at factory  
completed in 3.5  
days.  
Focus on SW  
functionality.

# Software Problem Identification



System tests (FAT) + HIL

Tests on board (CAT) + HIL

Revealed during normal operation + HIL

Identified during accidents and emergency handling ... or that are never identified



“Soft-ware Bugs”



# Software Problem Identification

Goal: Reduced number of possible "Software bugs" will give a safer system after HIL testing

System tests (FAT) + HIL ↓

Tests on board + HIL ↓

Revealed during normal operation + HIL ↓

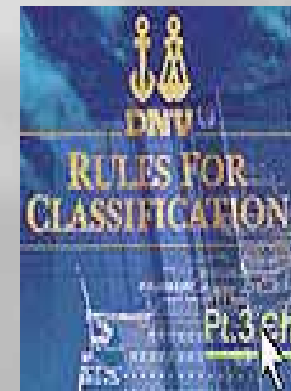
Identified during accidents and emergency handling ... or that are never identified



"Software Bugs"

# Why does DNV believe in HIL testing in the maritime industry?

- HIL technology is successfully applied to other industries
- Reliability of control systems is of great concern to stakeholders in the offshore and the maritime industry



MANAGING RISK



# DNV Deliveries related to HIL

DNV can offer an independent certification of the HIL process

- *DNV approves HIL test suppliers*
- *DNV has a standard for HIL testing*
- *DNV issues HIL certificates*

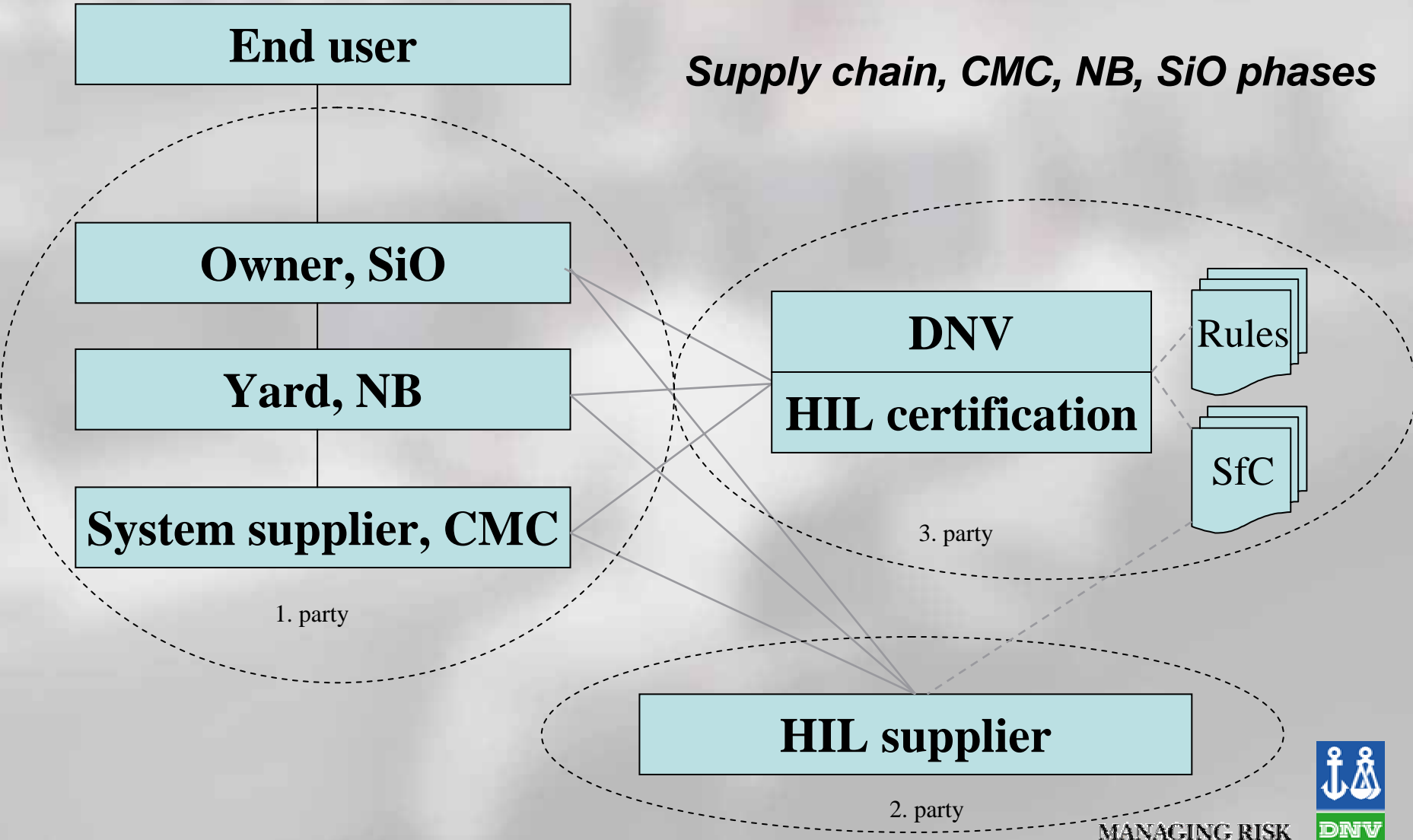


# Standard for Certification of HIL testing

- Defines responsibilities for the involved parties
  - *Target system owner*
  - *HIL Supplier*
  - *HIL Test organisation*
  - *HIL Certification body*



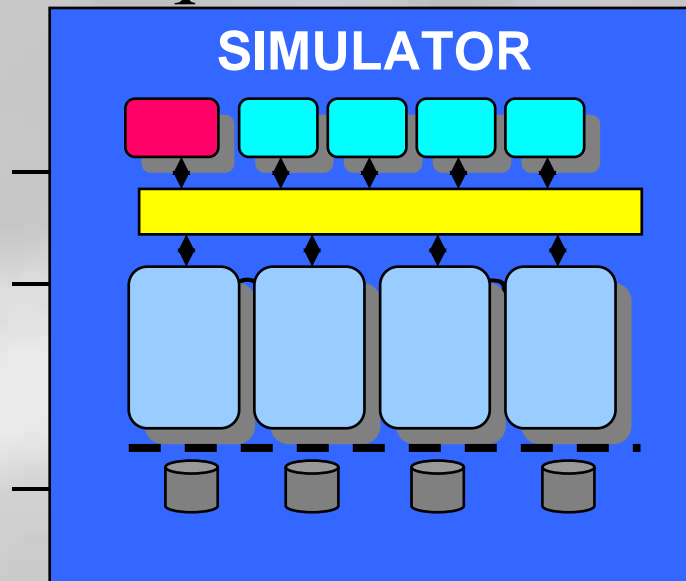
# Standard for Certification of HIL testing



MANAGING RISK

# Standard for Certification of HIL testing

- Defines general requirements for the HIL test package
  - *Requirements to configured HIL/Plant*



HIL Simulator

# Standard for Certification of HIL testing

- Refers to functional requirements for the target system
  - *E.g. class rules for DP, PMS,...*



- Defines the content of the HIL test certificate



# Conclusion

- HIL
  - makes possible improved testing compared to today's maritime test standards
  - makes the system become safer
  - will become part of the future industry standard
  - is available today



## HIL represents a significant step forward

- The maritime and offshore markets request improved testing regime for safety critical onboard computer systems. HIL testing and HIL test certification are an answer to this request.
- DNV can deliver certification of HIL testing today

MANAGING RISK



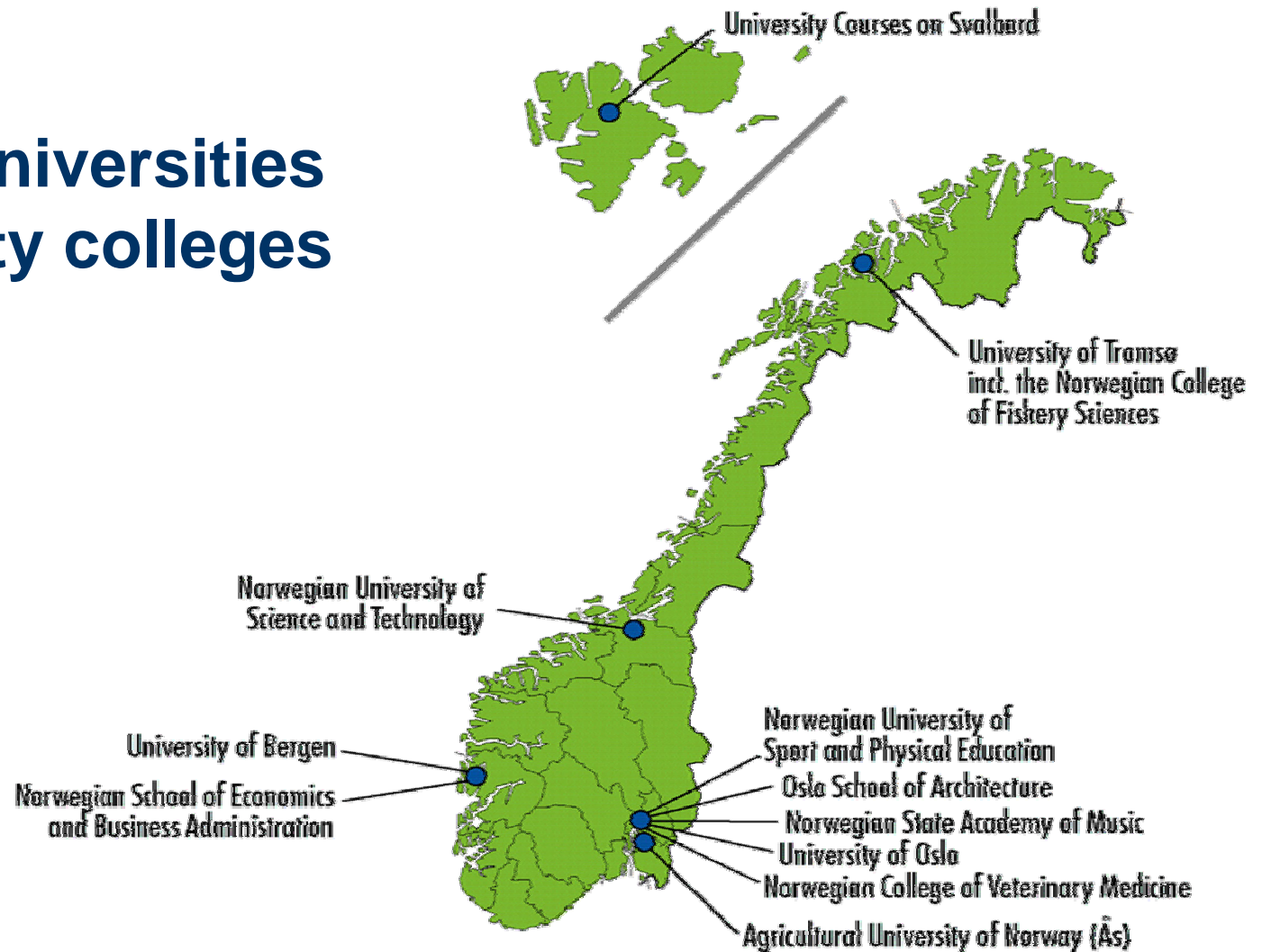


# MARINTEK

Norwegian Marine Technology Research Institute



# Norwegian universities and university colleges



# Gløshaugen-Campus





Technology for a better society

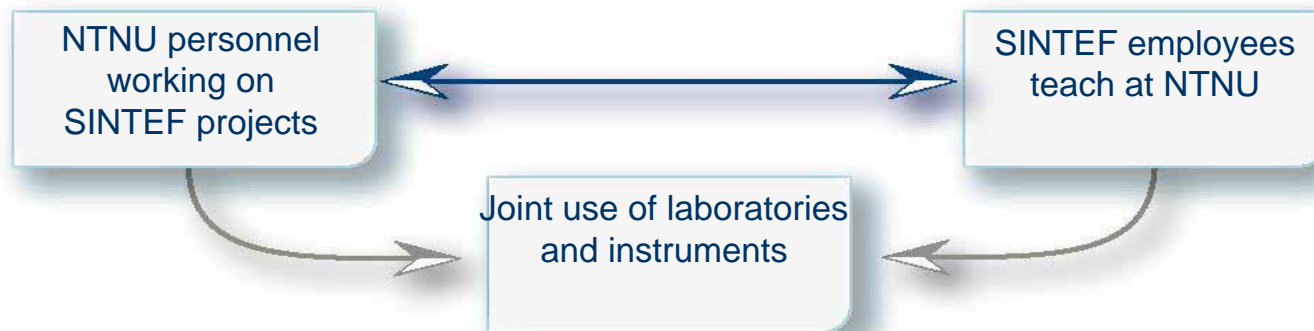




# Our partners

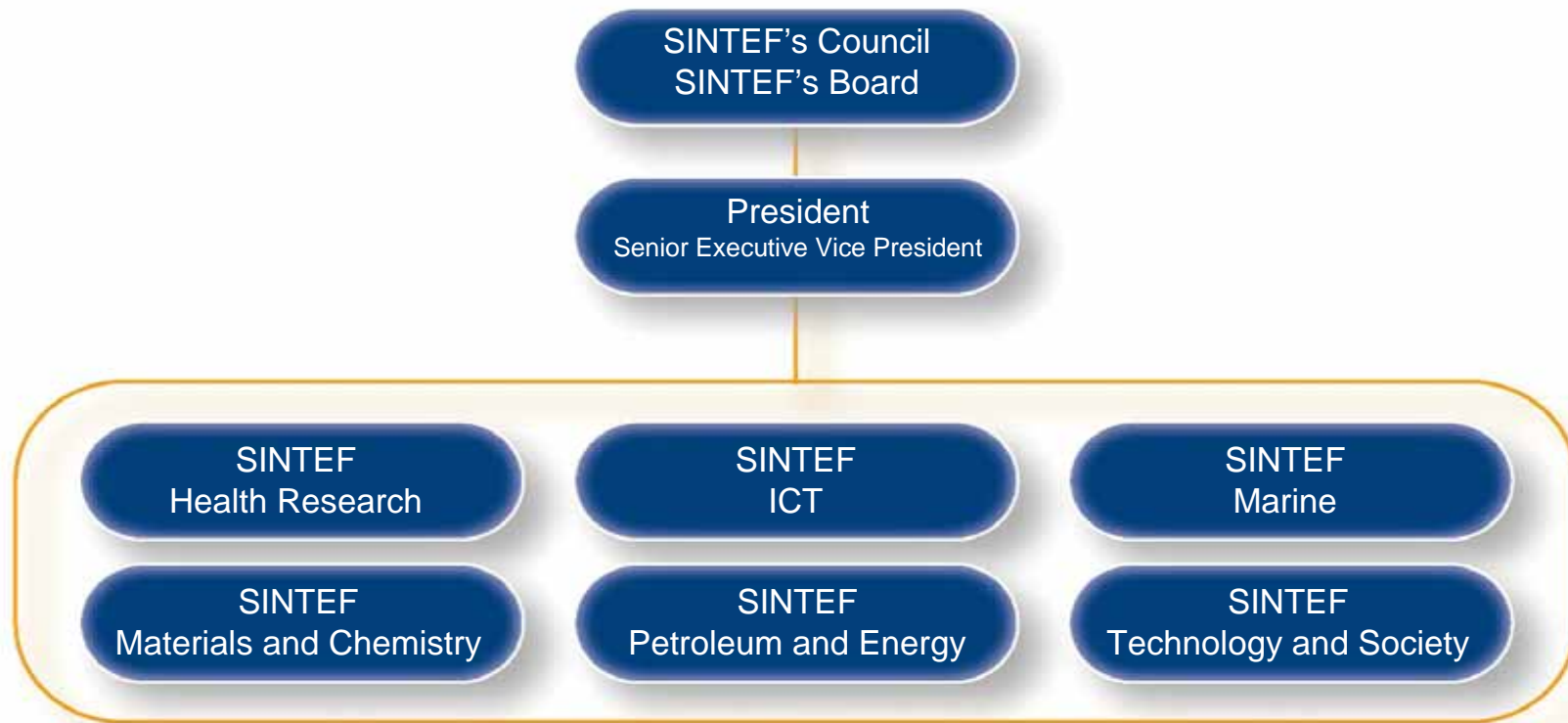
- The Norwegian University of Science and Technology, NTNU:
  - 20000 full-time students
  - 973 scientific employees
- University of Oslo, UiO,  
Faculty of mathematics and natural sciences:
  - 4500 full-time students
  - 518 scientific employees

## NTNU and the SINTEF Group Collaboration in R & D





# The SINTEF Group





## The SINTEF Group (cont.)

SINTEF Marine

consists of:

MARINTEK  
SINTEF Fisheries and Aquaculture  
SINTEF Marine Environmental Technology

SINTEF  
Petroleum and Energy

consists of:

SINTEF Petroleum Research  
SINTEF Energy Research

# Marine Technology Centre in Trondheim, Norway





# Market Profile

**MARINTEK carries out contract R&D for marine related industries:**

- **Offshore oil/gas industry**
- **Ship building industry**
- **Shipping**
- **Marine equipment industry**

**MARINTEK is heading for technologically challenging R&D projects:**

- **New advanced product concepts and prototypes**
- **New advanced services**

**for the benefit of our customers, and the society through:**

- **Reduced risks for human lives, environment and capital assets.**

**MARINTEK undertakes multidisciplinary projects and co-operates with associated partners within the SINTEF Group.**

# Technology Profile

**MARINTEK is a contract research institute within marine technology.**

- **Hydrodynamics and structures**
- **Energy and machinery technology**
- **Operations technology**

**MARINTEK is co-operating closely with the Norwegian University of Science and Technology (NTNU) - Institute of marine technology.**

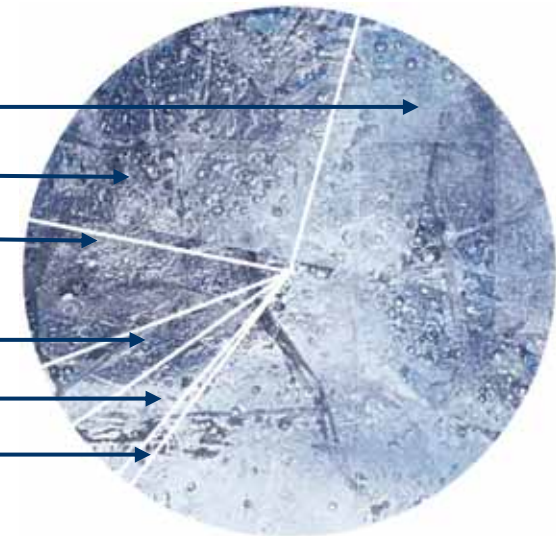
**MARINTEK operates national marine technology laboratories together with NTNU.**

- **Ocean basin (80x50x10 m)**
- **Ship model towing tank (260 m)**
- **Cavitation tunnel**
- **Machinery laboratory**
- **Marine structures laboratory**

# Ownership

**MARINTEK has the following shareholders:**

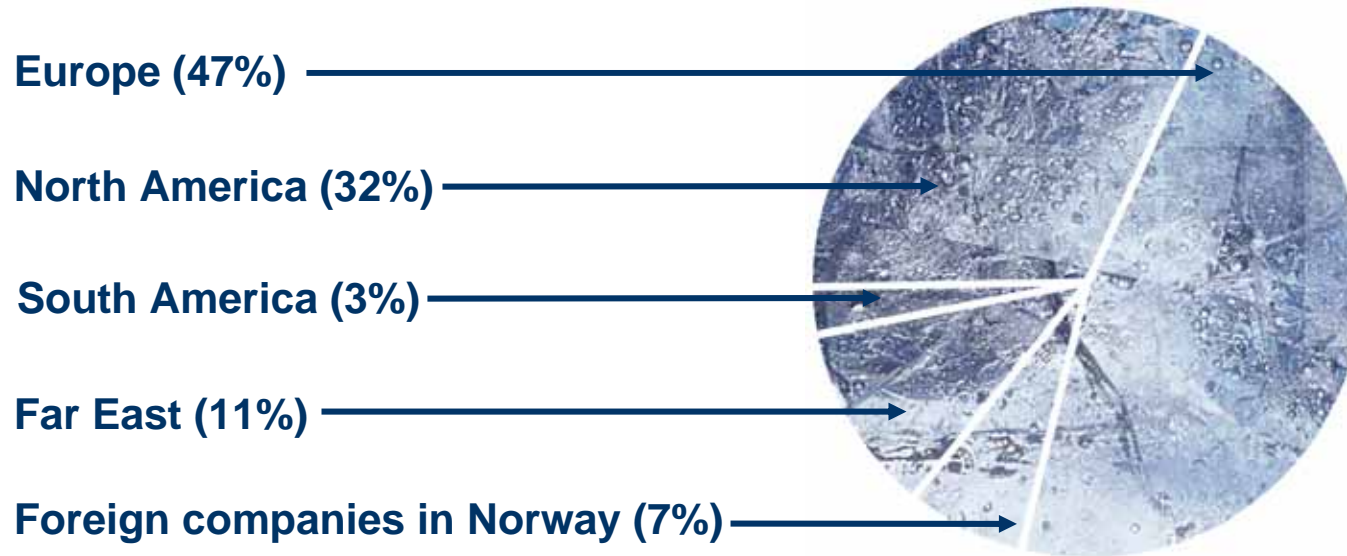
<b>SINTEF .....</b>	<b>6.5 MNOK</b>	<b>56%</b>
<b>Norwegian Shipowners' Association :</b>	<b>3.0 MNOK</b>	<b>26%</b>
<b>Det Norske Veritas .....</b>	<b>1.0 MNOK</b>	<b>9%</b>
<b>Found. of Shipbuilders' Fund for Research and Education .....</b>	<b>0.5 MNOK</b>	<b>4%</b>
<b>Directorate of Shipping .....</b>	<b>0.5 MNOK</b>	<b>4%</b>
<b>Fed. of Norwegian Coastal Shipping :</b>	<b>0.1 MNOK</b>	<b>1%</b>



Total Share Capital: 11.6 MNOK

# Foreign trade

34% of total turnover  
Total turnover 2004: 189 mill NOK



# Personnel

176 employees (2005-01-01)

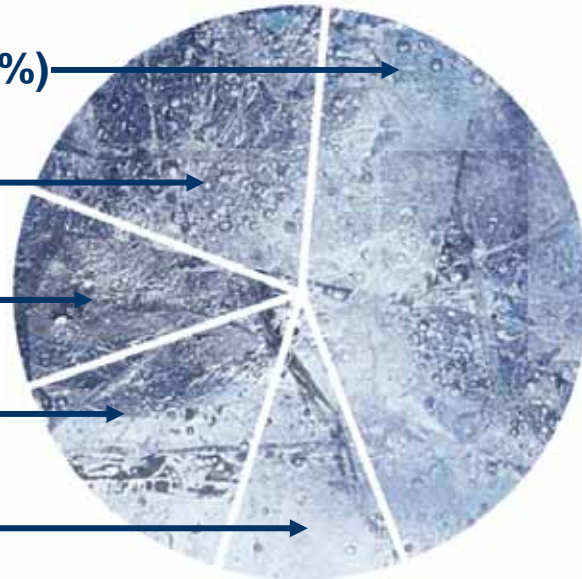
MSc Engineers/University graduates (43%)

Dr.ing./Ph.D. (20.5%)

Engineers (11%)

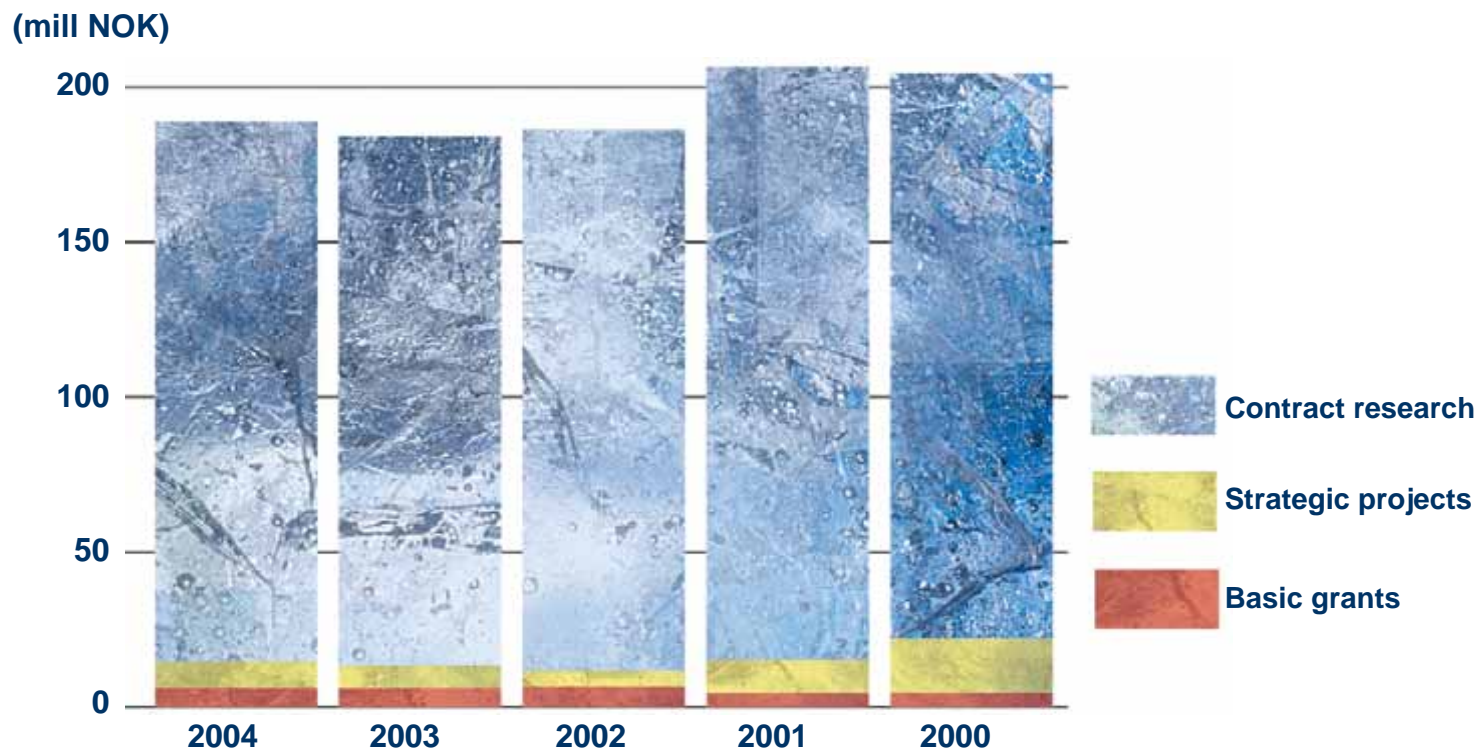
Technical staff (15%)

Administrative staff (10.5%)



# Project-related specification of turnover

Total turnover 2004: 189 mill. NOK



# MARINTEK projects in EC – FP 5

- STID** - Steam Injection Diesel Engine
- Waterman-Ts** - Waterborne Traffic and Transport Management - Thematic Network
- THEMIS** (TN) - Thematic Network in Optimizing the Management of Intermodal Transport Services
- THEMES** (TN) - Thematic Network on Safety Assessment in Waterborne Transport
- IP - Intermodal Portal** - Integration of Ports into Intermodal Transport Chains
- TRESHIP** (TN) - Technologies for Reduced Environmental Impact from Ships
- MARPOWER** (TN) - Concepts of Advanced Marine Machinery Systems with Low Pollution and High Efficiency
- FLOWMART** - Efficient Low Wash Maritime Transportation
- SWAN** - Standardization and Dissimination Support Actions for Waterborne Telematics Networks and Applications
- ITEA-DS** - Intelligent Tools for Emergency Applications and Decision Support
- D2D** - Demonstration of an Integrated Management and Communication System for Door 2 Door Intermodal Freight Transport Operations
- MARTOB** - On board Treatment of Ballast Water and Application of Low Sulphur Marine Fuel
- HullMon+** - Intelligent Hull Monitoring Systems
- ENCONA** - Encouraging Co-operation between Community Funded and National Research in Maritime Sector

# MARINTEK projects in EC – FP 6

- ERAMAR** (TN/CA) - European Research Area Application in the Maritime Domain
- ERASTAR** (CA) - The Network for the Shipbuilding Technology applied Research
- DSS-DC** (STREP) - Decision Support System – Damage Control (MARINTEK Coordinator)
- MTCP** (CA) - Maritime Transport Coordination Platform
- INMARE** (CA) - Best Practices of Ship Management
- HERCULES** (IP) - Reduction of CO<sub>2</sub> Particles from Engines
- ENCOMAR** (SSA) - Enhanced Co-operation between EU Member States and Associated Candidate States in Maritime Research on Transport (Extension of ENCONA project)
- SPREEX** (STREP) - Spreading of Oil Pollutions in Sea
- SUPERPROP** (STREP) - Superior Life-Time Operation Economy of Ship Propellers
- MARNIS** (IP) - Maritime Navigation and Information Services
- VISIONS** (NoE) - Visionary Concepts of Vessels and Floating Structure
- FREIGHTWISE** (IP) - Intermodal Freight Transport Information System



# Ship Technology and Operation

## Ship performance and operation

- Ship performance
- Manoeuvring and ship handling
- Sea-keeping performance and operational criteria
- Sea loads
- Propellers, cavitation and noise
- Waterjets
- Thrusters, positioning capacity

## Efficient production

- Pre-outfitting principles and methods
- Procurement principles and methods
- Preliminary design tools
- Cell-oriented construction methods
- Preliminary design tools
- Information technology for the shipbuilding industry

## Energy technology

- Diesel and gas engine processes R&D
- Ship equipment design analyses and development
- Energy conservation and pollution control
- Liquid and gaseous fuels, quality validation and testing
- Prototype testing and verification



(Cont.)

# Ship Technology and Operation (cont.)

## Shipping and logistics

- Supply Chain Management
- Transport scenarios and logistic support systems
- Management and decision support systems
- Condition assessment and maintenance program
- Qualification testing of personnel and computerbased training

## Control and monitoring systems

- Integrated bridge systems and operational procedures
- Marine cybernetics, anchoring and dynamic positioning
- Marine crane operations and heave compensation



# Offshore Oil and Gas Industry

## Floating systems

- Loads and motions of floating support vessels
- Loads and motions of risers and other connecting elements
- Capacity of anchoring and dynamic positioning systems
- Operation and operability criteria in specified environments

## Structural analysis and testing

- Ultimate strength and collapse behaviour of steel structures
- Dynamic analysis and fatigue design
- Dynamic analysis of slender marine structures; risers and pipelines
- Stress analysis of flexible risers including thermal effects, service life assessment
- Reliability assessment of steel structures, risers and pipelines
- Integrated fire analysis of steel structures
- Re-assessment of ageing structures



*Cont.*

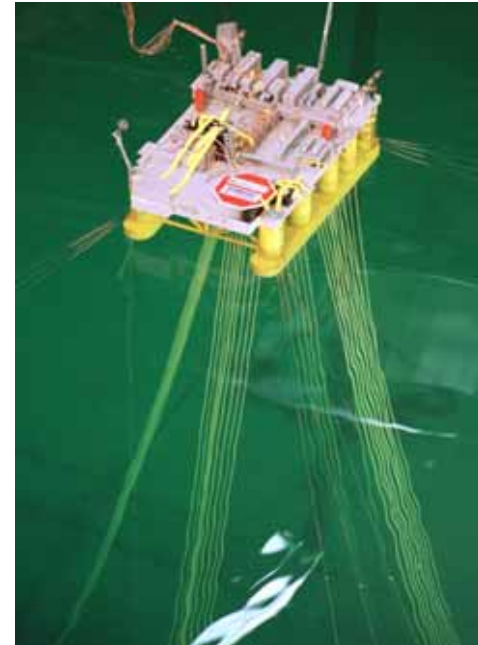
# Offshore Oil and Gas Industry (cont.)

## Offshore operations

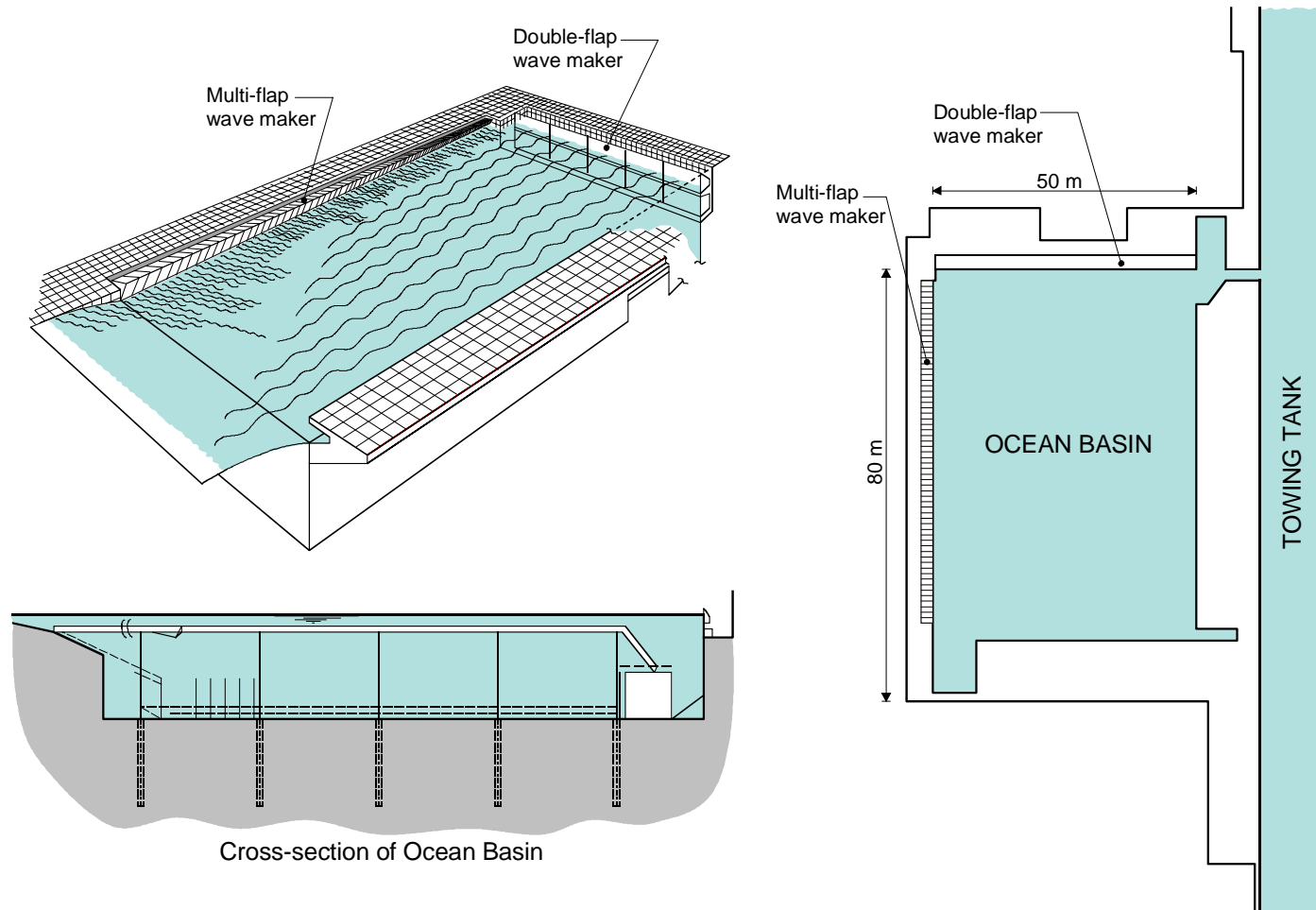
- The positioning of surface vessels
- Forces on, and motions of, complex geometries
- Heave compensation devices
- Simulation of subsea operations

## Efficient design and operations

- Operational scenarios and logistics support systems
- Condition assessment and maintenance program development
- Qualification testing of personnel and computerbased training
- Management information systems for operations



# The Ocean Basin Laboratory



**Length: 80 m - Width: 50 m - Depth: 0-10 m**

# Marine Technology Centre in Trondheim, Norway



# Model tests in the Ocean Basin



# Model tests in the Ship Model Tank

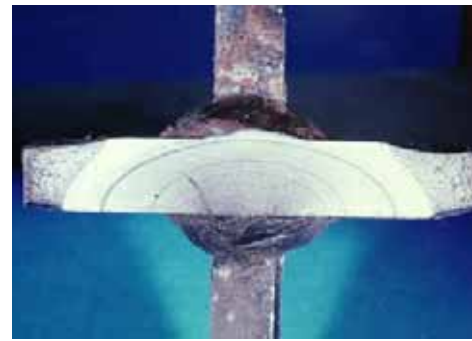




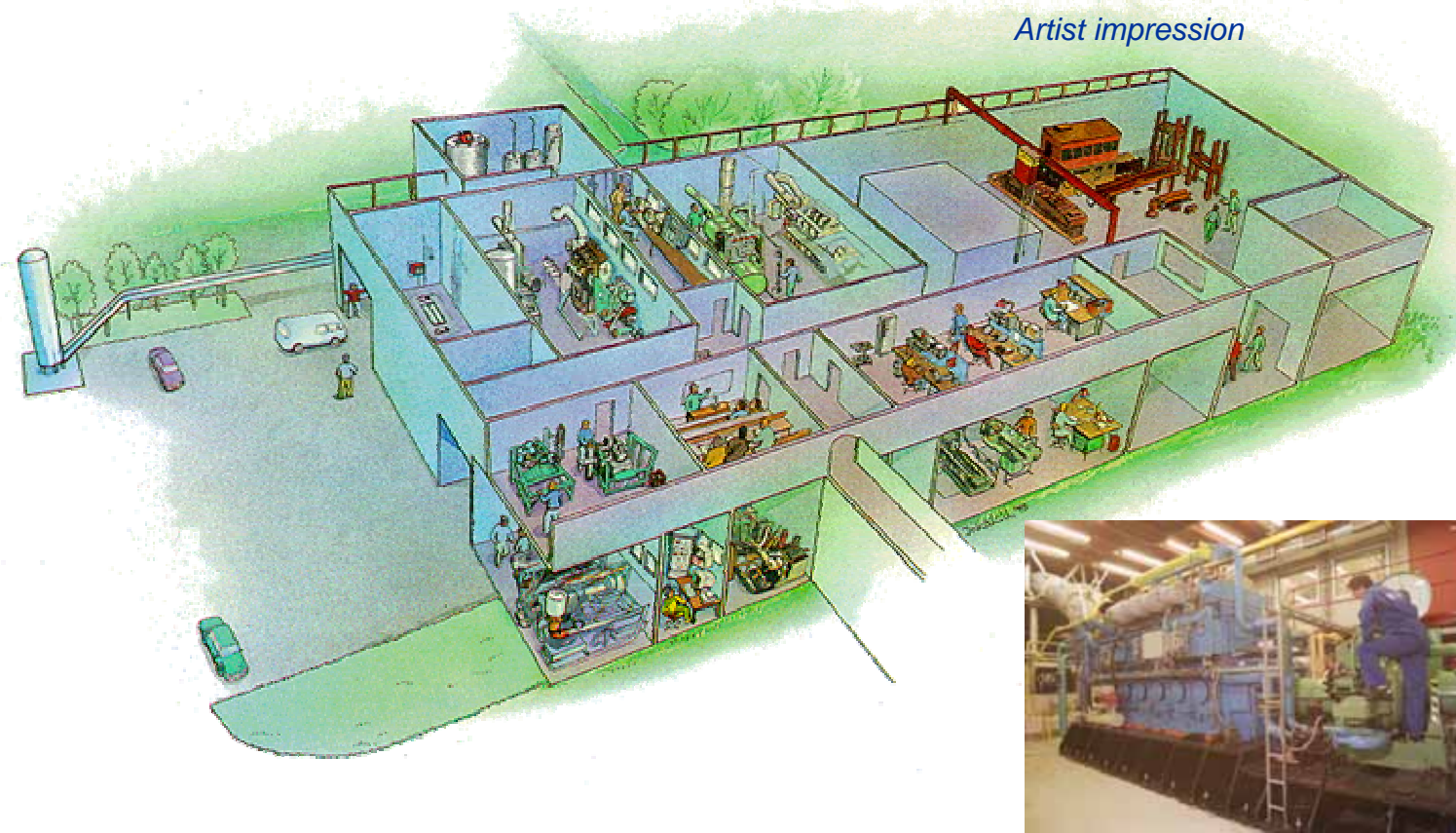
# The Cavitation Laboratory



# Structural Testing



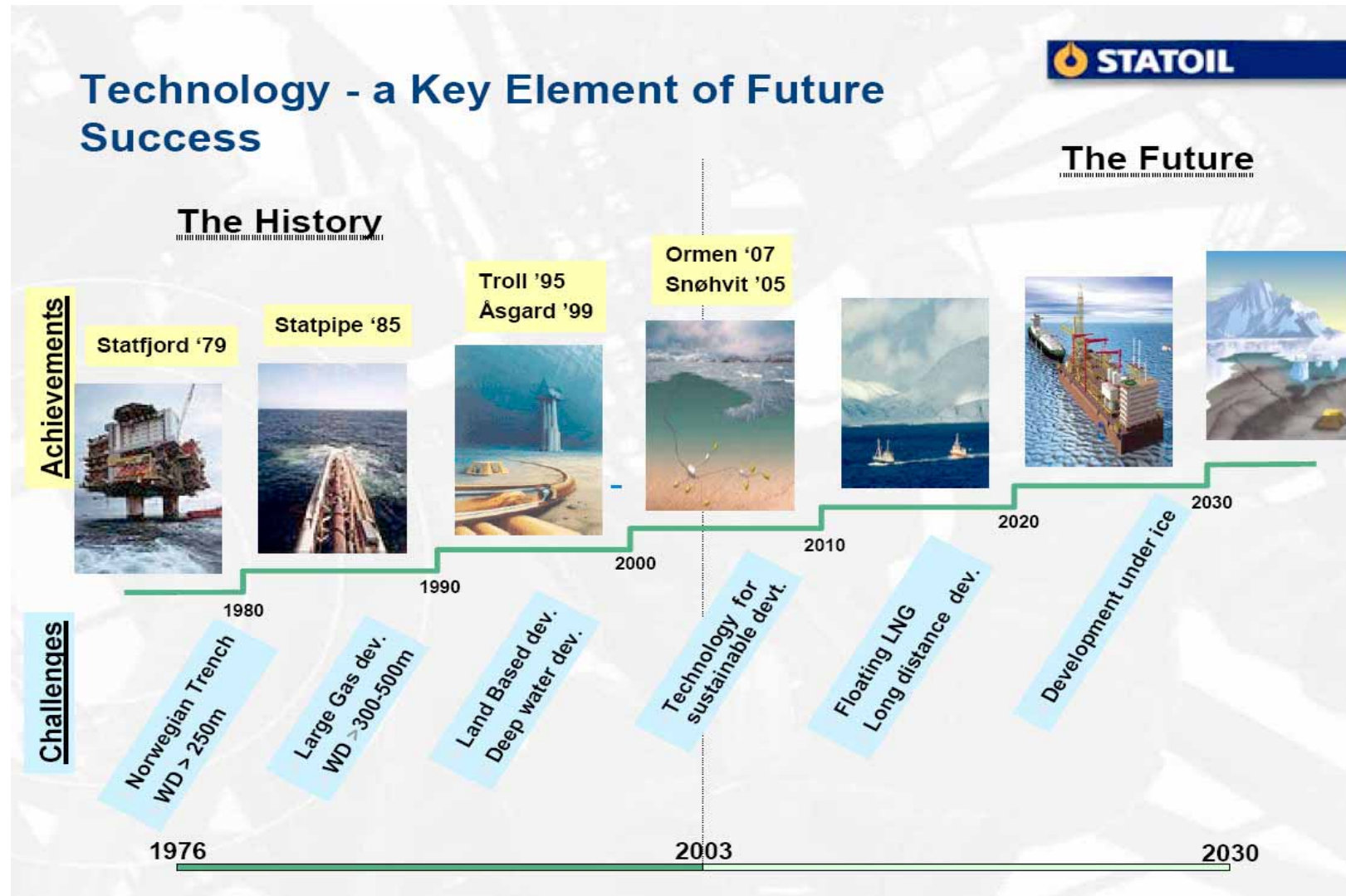
# The Machinery Laboratory



# Heading North!!

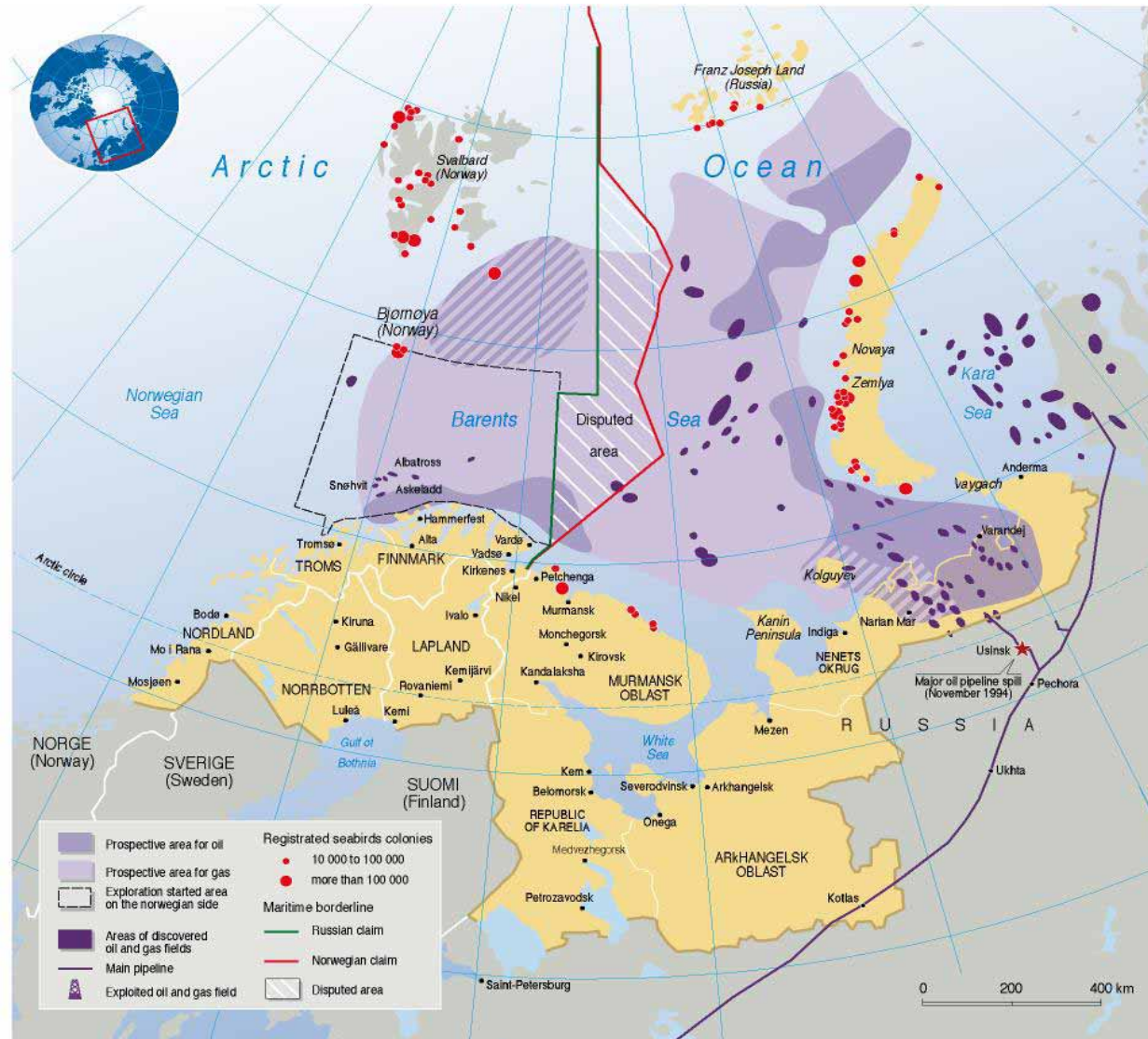


# Development of the Norwegian Offshore Industry



# Oil exploitation and transport in the Arctic

- 25% of the world's undiscovered oil resources are expected to be found in the Barents Sea
- EU imports 70% of her energy-demand. Only Danmark and UK net exporters.
- Politically stable area
- Strategic location wrt. the EU
- EU's "Northern Dimension" Programme
- Close dialogue EU, Norway, Russia on the energy field

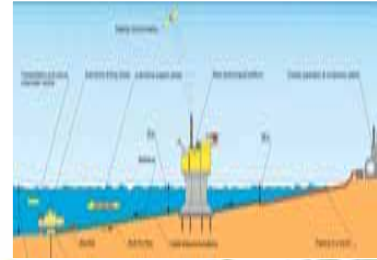


# New drivers for the Norwegian Ocean Dimension

Stortingsmelding: / Governmental White Paper :

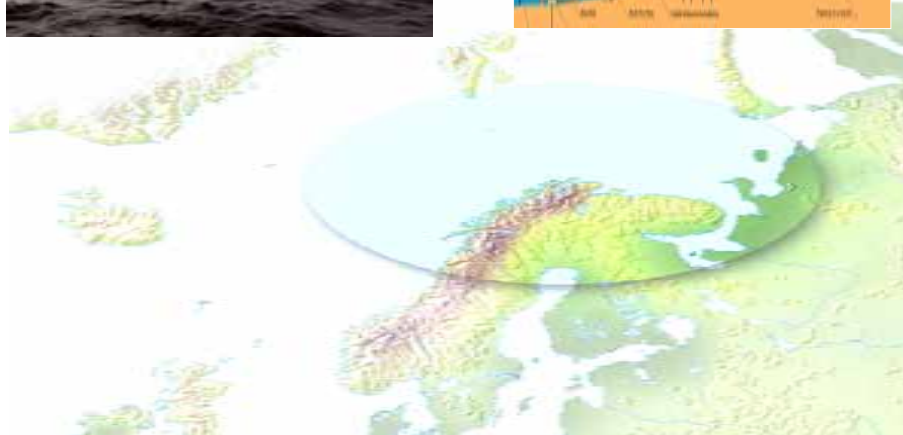
”Challenges and Possibilities in the Northern Areas” April 2005.

Environmental  
and safety issues



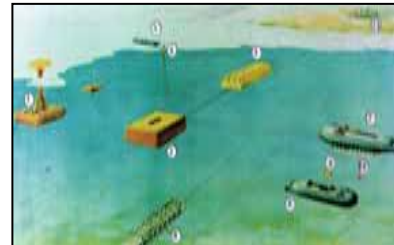
Oil and Gas  
Exploitation

Surveillance  
and Defence



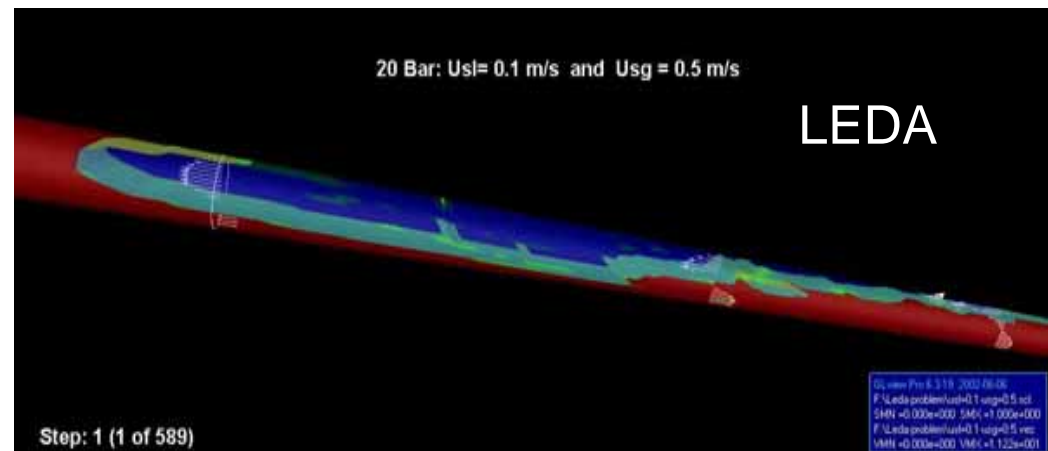
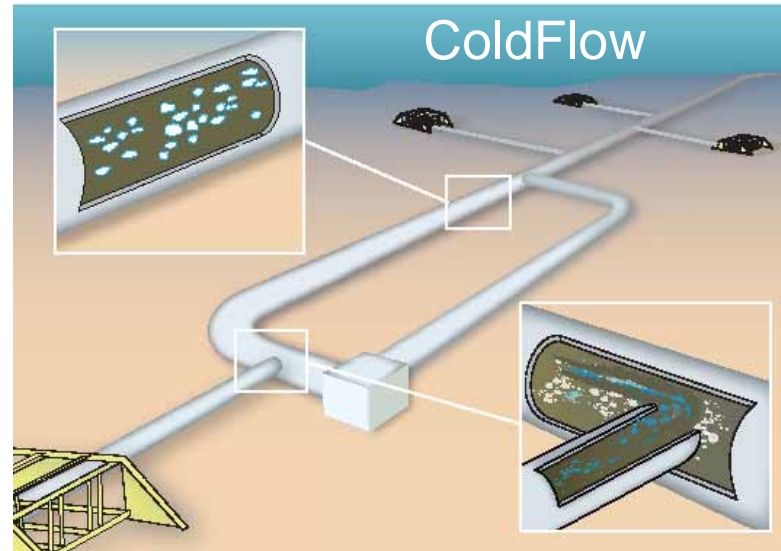
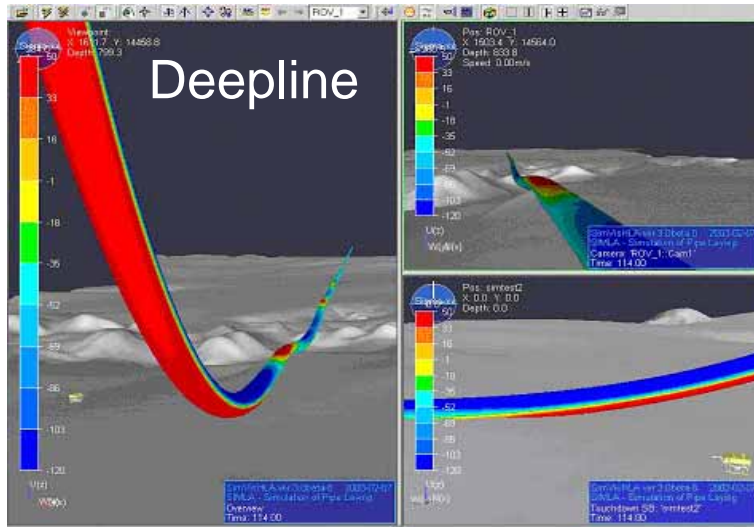
Industry in  
North of Norway

North East  
passages



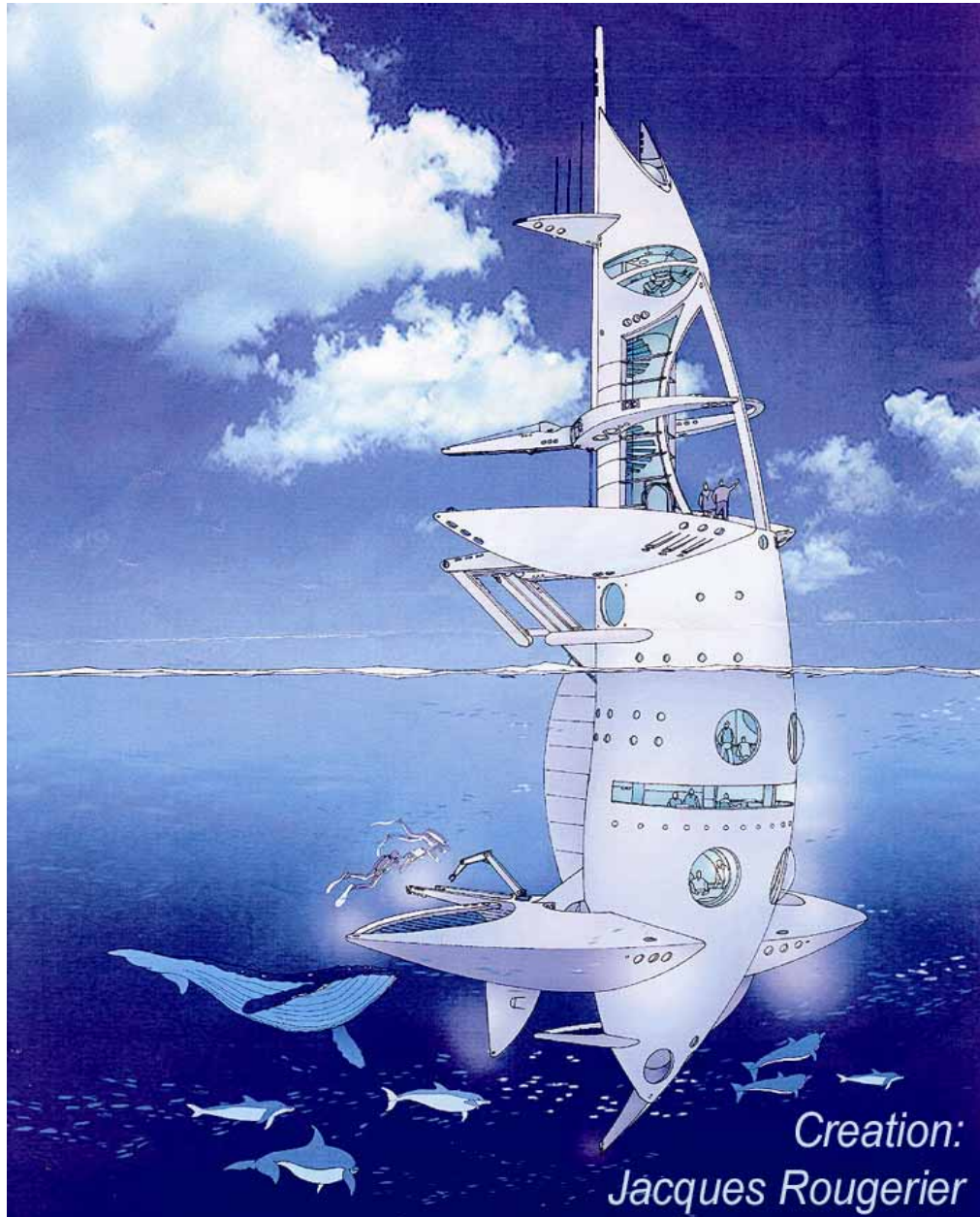
Increased  
Russian  
business

# A game-changing combination of technologies from SINTEF





## SeaOrbiter at the Jules Verne Exhibition in Paris 2005



# Verification tests

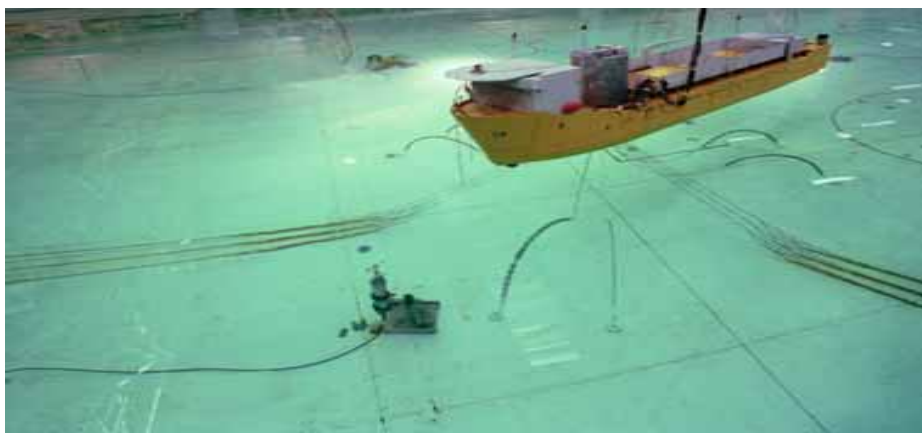
## Åsgard A in Norway



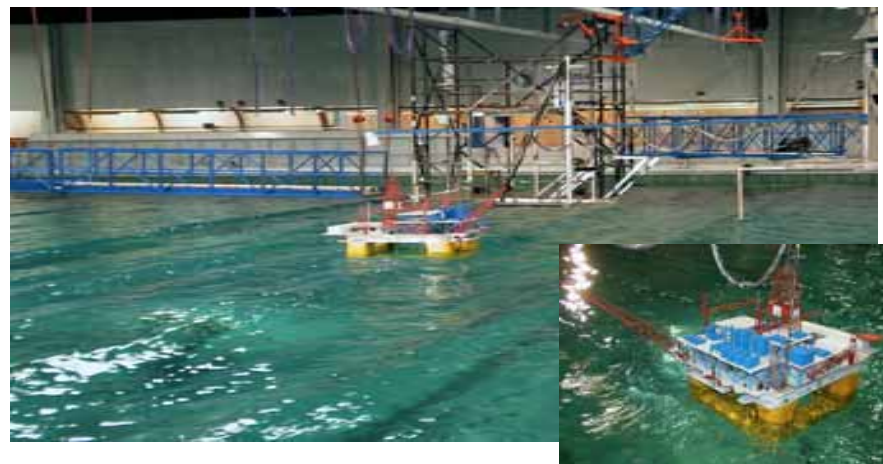
## Snorre II (B) in Norway

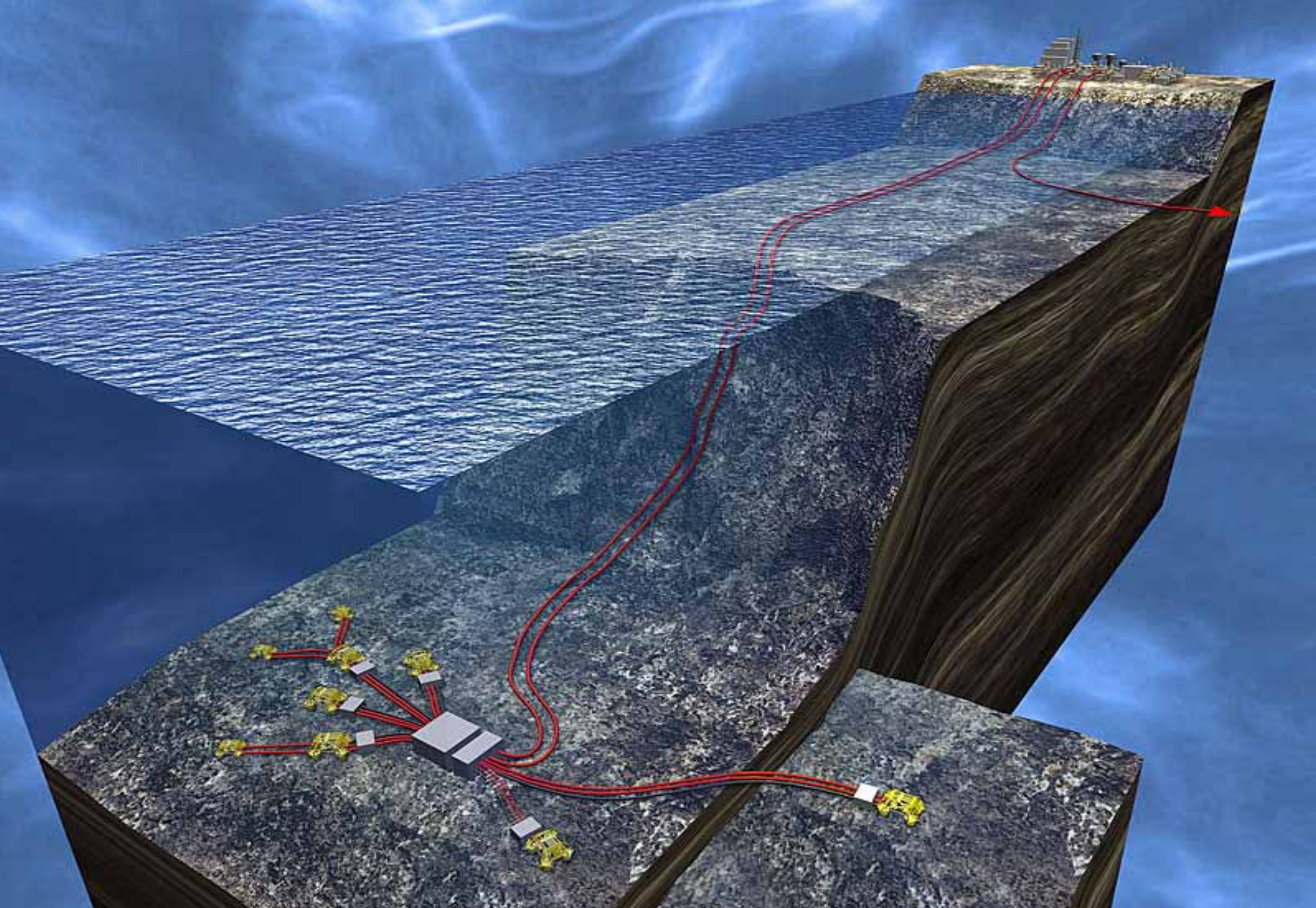


## Terra Nova Project in Canada



## Thunder Horse, Gulf of Mexico





# LNG-Chain to US and EU:

Ultra-large LNG carriers will soon cross the oceans

Global change in transport needs

- Innovative and profitable logistic solutions

- Testing and prediction of wave and sloshing loads

MARINTEK

SINTEF

# Small scale distribution of LNG

## Kystgass



Covering the coast of Norway

- LNG source - base load LNG or receiving terminals or small scale LNG production
- LNG could be further distributed by truck or rail way or distributed by locale pipeline.



# The natural gas chain



Production



Processing and  
liquefaction



Shipping



Transmission/distribution

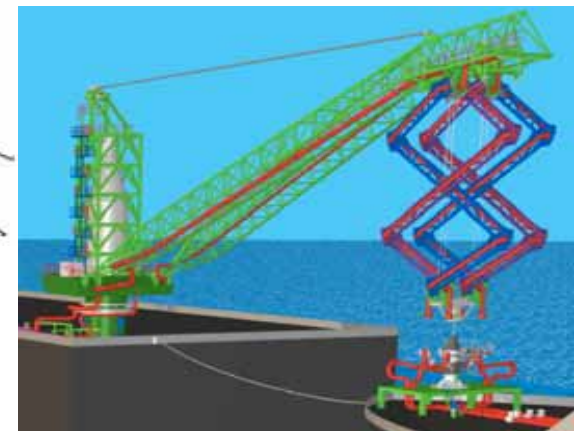
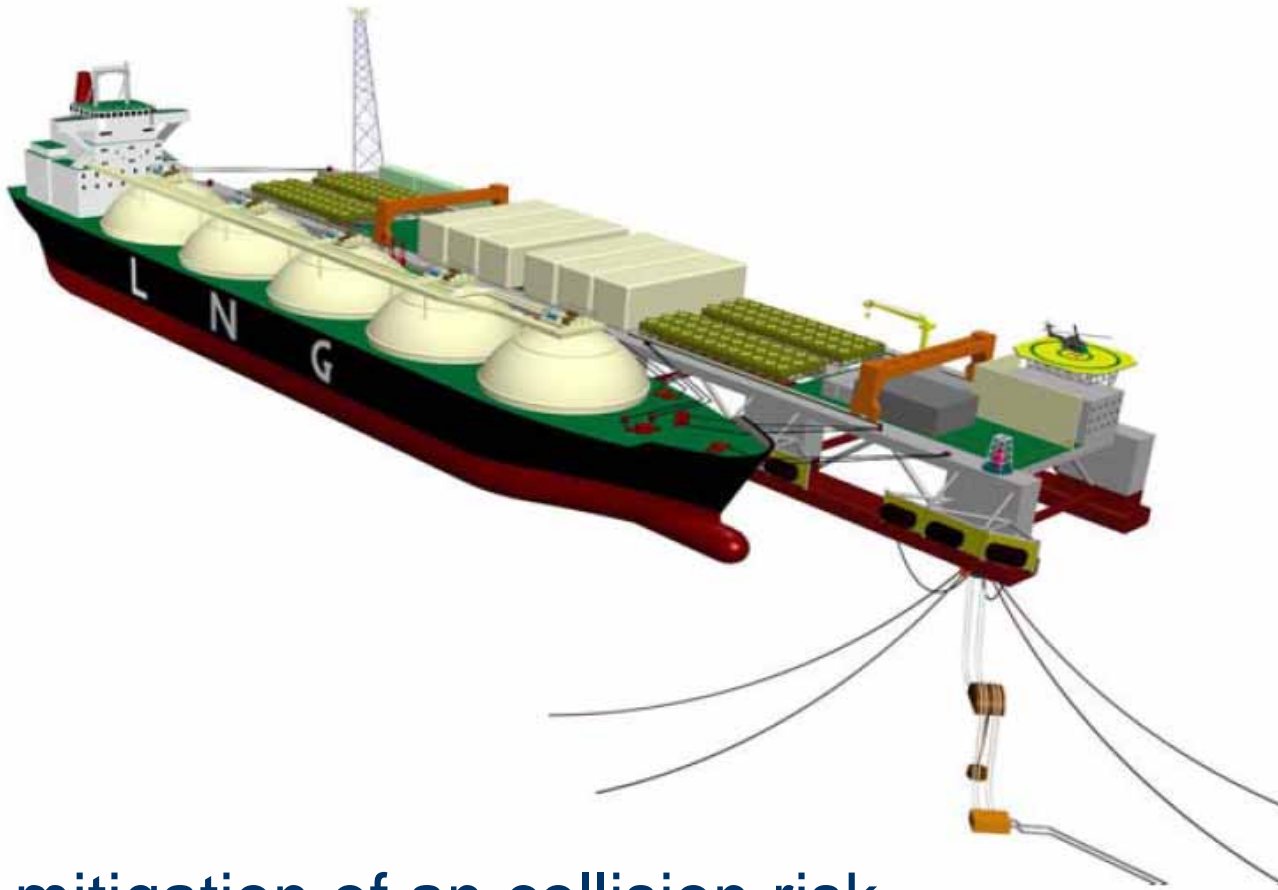


End use

Main areas for MARINTEK activities are:

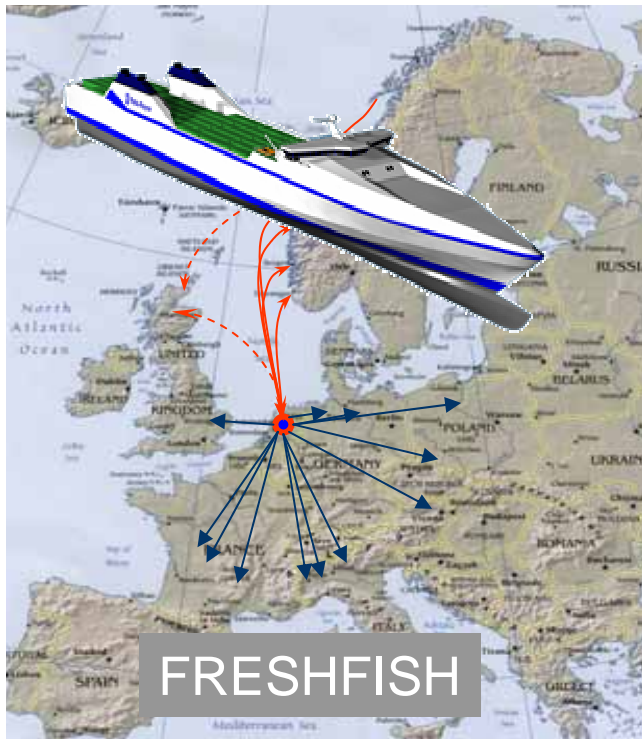
- Technologies for loading and transport of LNG
- Technologies for end use
- Analysis of supply systems for natural gas

# Offshore offloading & LNG FPSO



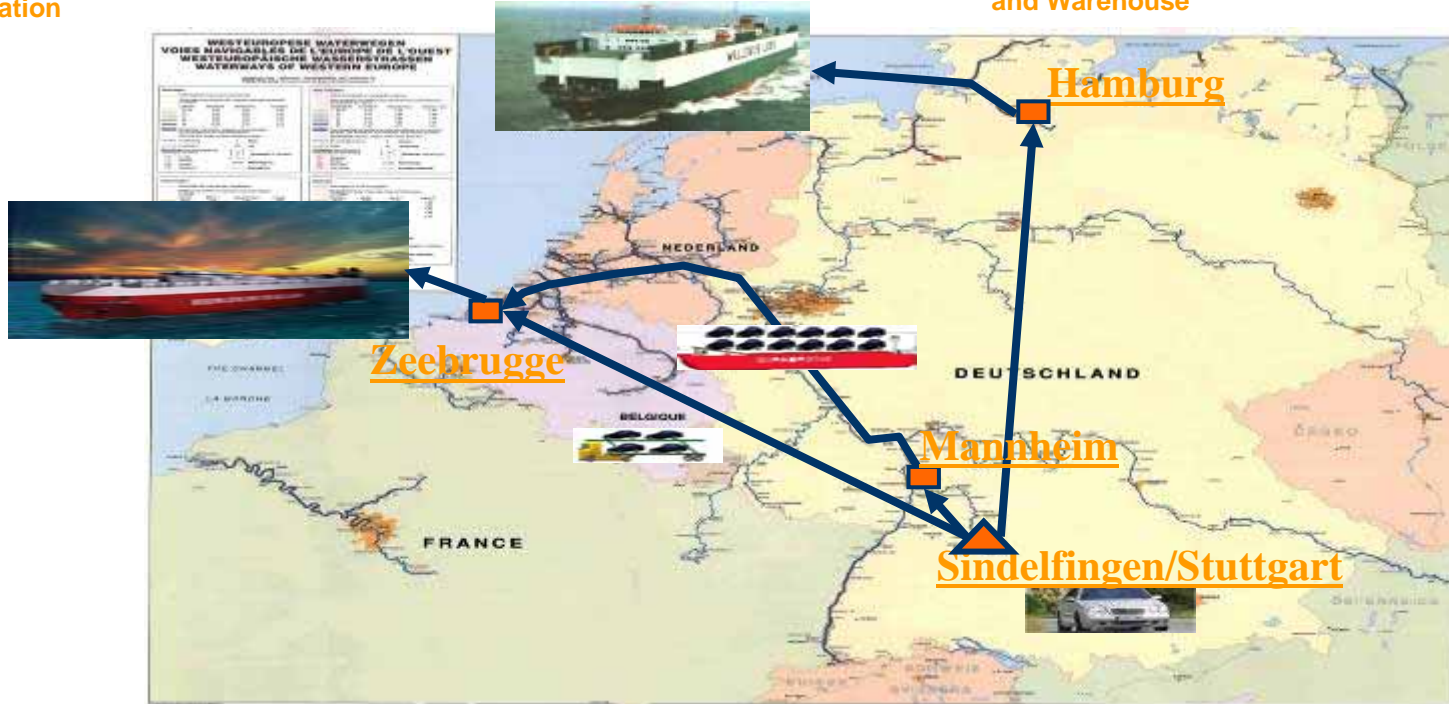
- mitigation of an collision risk
- reducing terrorist attack threat
- preventing costly civil works

# Maritime Transport solutions

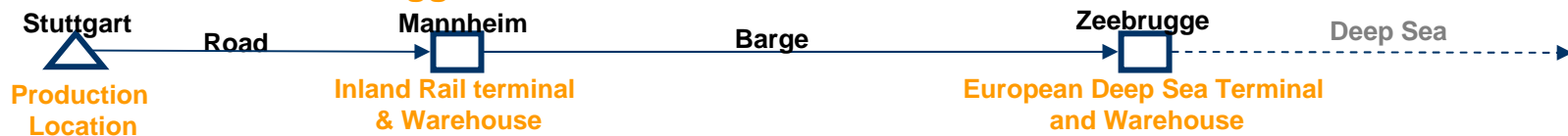




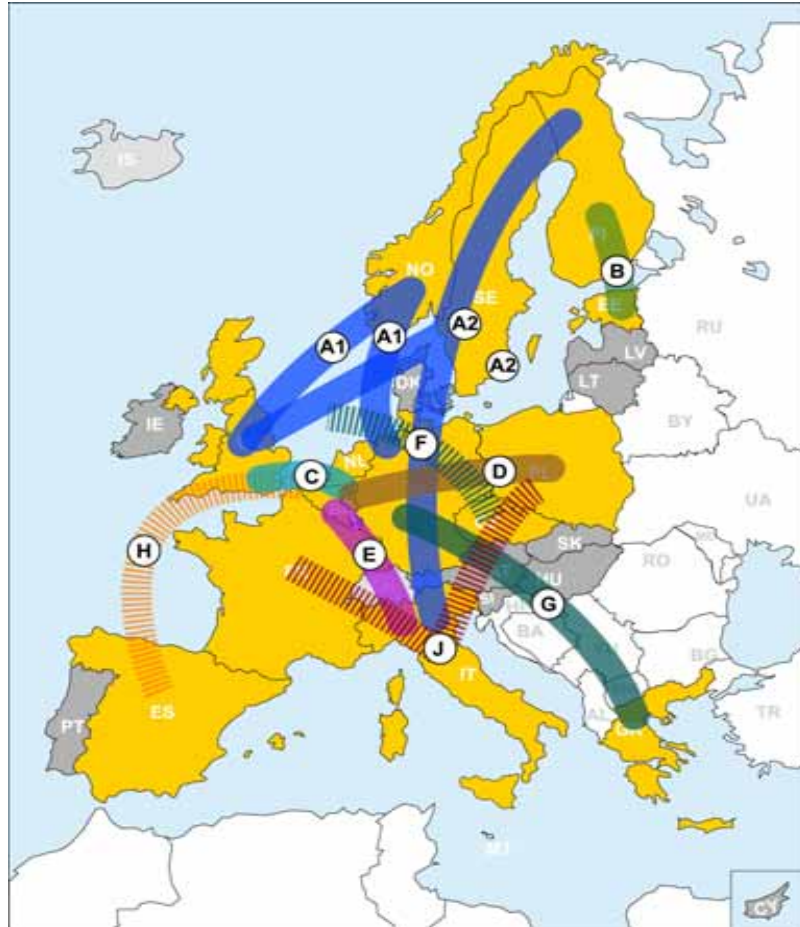
# Multimodal logistics – combining deepsea, shortsea and inland waterways



Alternative via Zeebrugge:



## Business cases provide practical improvements and realistic recommendations



Several pan-European real-life business cases

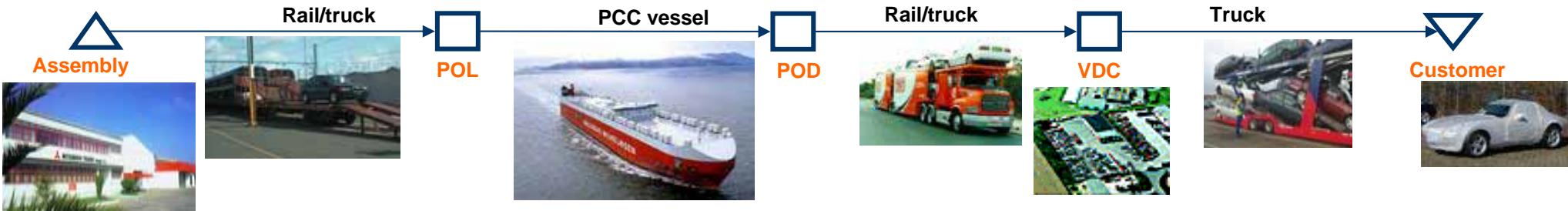
- Demonstrations (continuous lines) full project duration
- Feasibility studies (dashed selections) in 1st project phase

# Door to Door operations in new car distribution chain is an extended service compared to traditional RoRo shipping

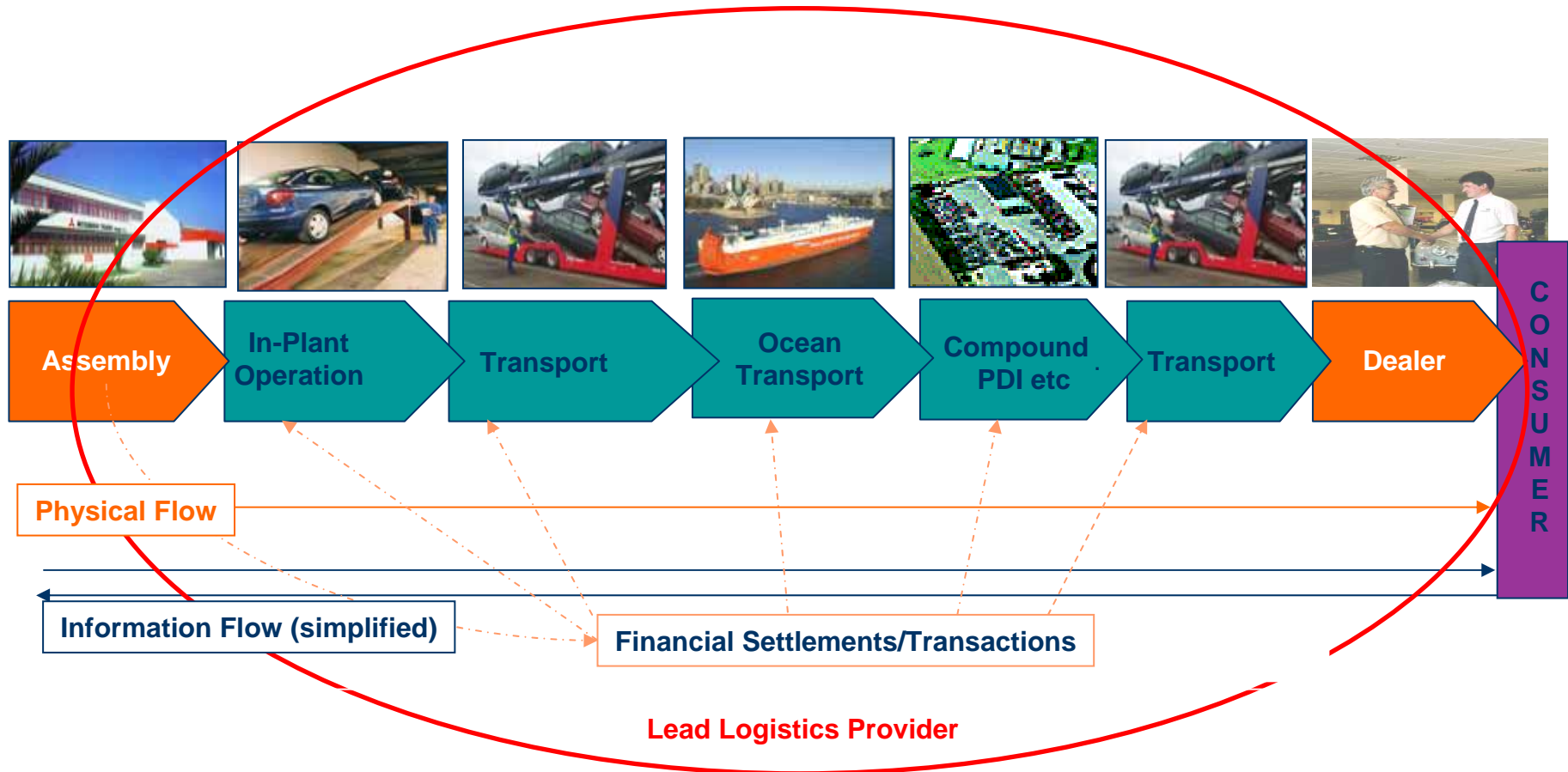
## “Traditional RoRo shipping”



## “Door-to-door new car distribution”



# Lead Logistics Provider service – Total Responsibility for Integrated Logistics

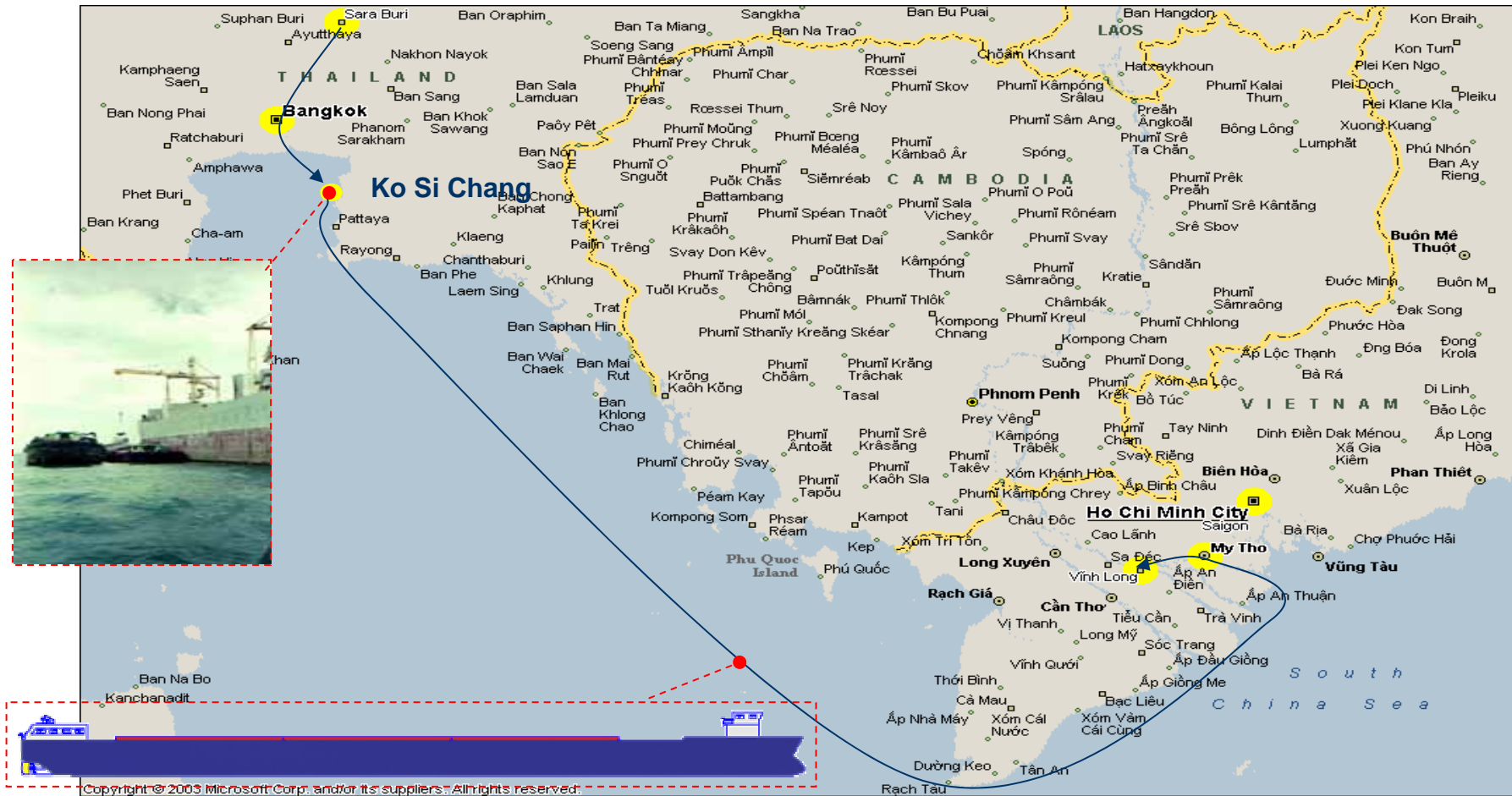


# Local bulk transport solution using Handysize vessels and barge transshipment



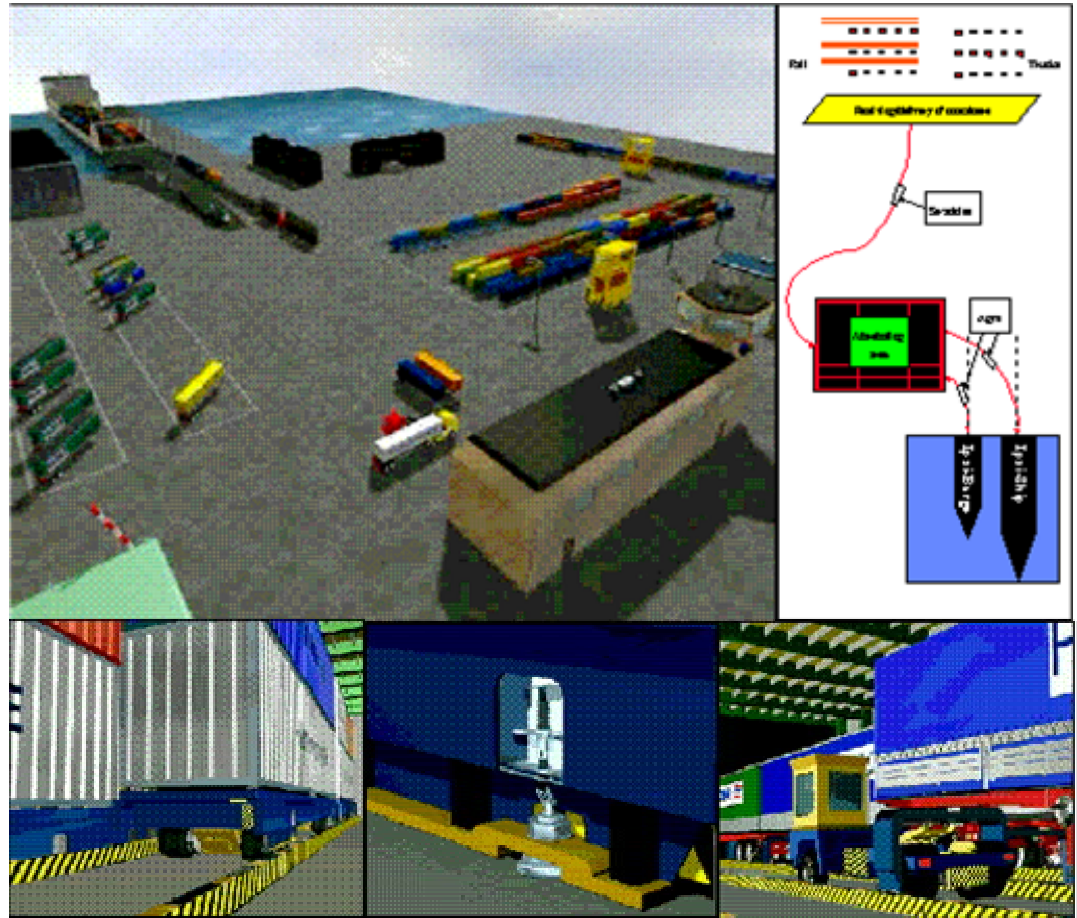
Ko Si Chang

# Local bulk transport solution using Handysize vessels and barge transshipment



# IPSI - Technology for the cargo handling

- State-of-the terminal lay-out
- Fast cargo handling
- High capacity
- Reduced area requirements
- State-of-the-art multi modal solution
- Automatic guided vehicles, (AGV) operations
- 2400 TEU per day
- 400 TEU per hour



Source: HamworthyKSE, IPSI – A Revolutionary Concept for Intermodal Transport

# IPSI - Concept terminal



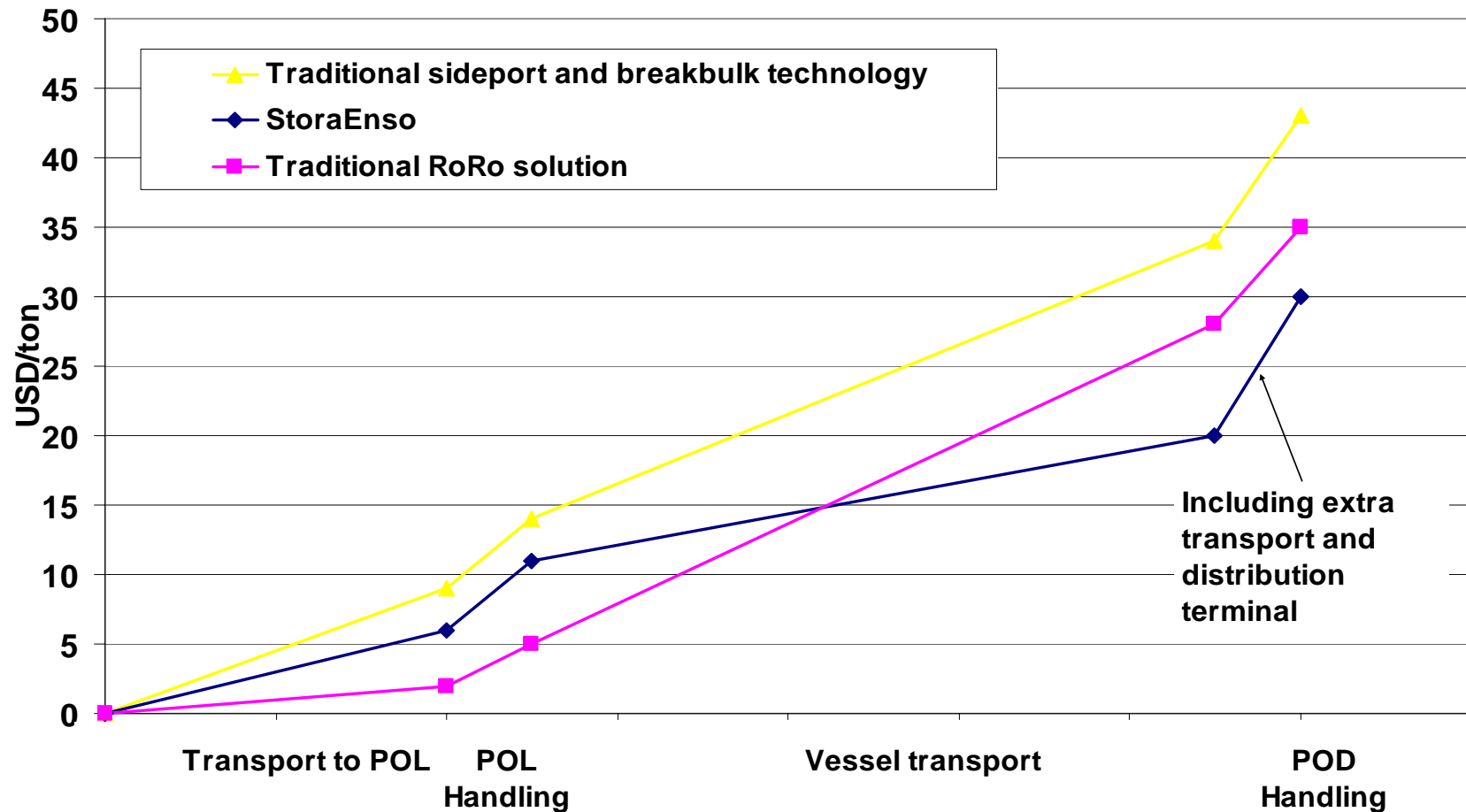


**IPSI – vessel is purpose built to accommodate specialised container boxes (SECU) carrying up to 80 tons each on RoRo cassettes**



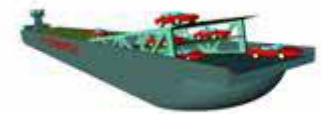
SECU = Store Enso container unit

# Distribution cost comparison from plant to continental terminal

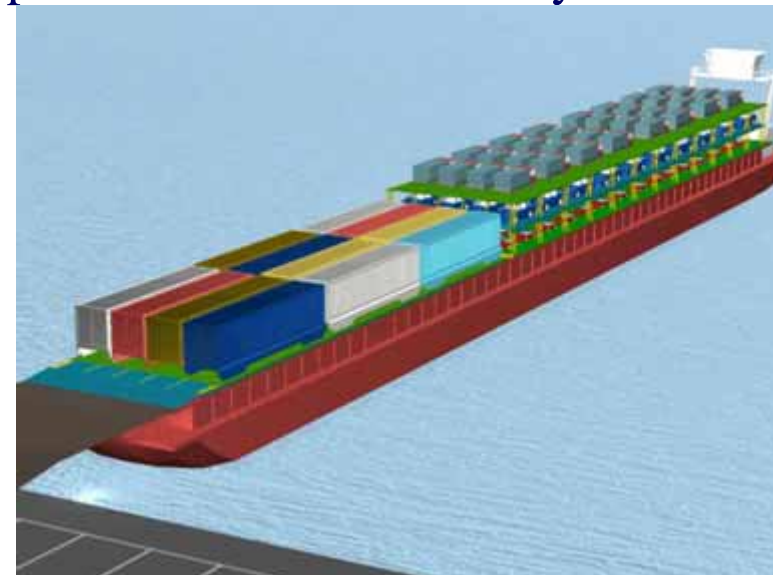


# The Interbarge concept

- The Interbarge transport concept focus on combining transport of paper and other commodities suitable for unitizing with transport of new cars, heavy machinery and other road units
- Targets :
  - To improve the cost position of RoRo based transport solutions by utilising the European waterways.
  - Reduce emissions and fuel consumption facilitated by reduced light ship weight, low resistance due to optimized hull shapes and state-of-the-art propulsion systems.



Localisation of production sites in Europe / Main inland waterways:



# The Interbarge concept – basic design; Comparing the new design with a conventional RoRo vessel design

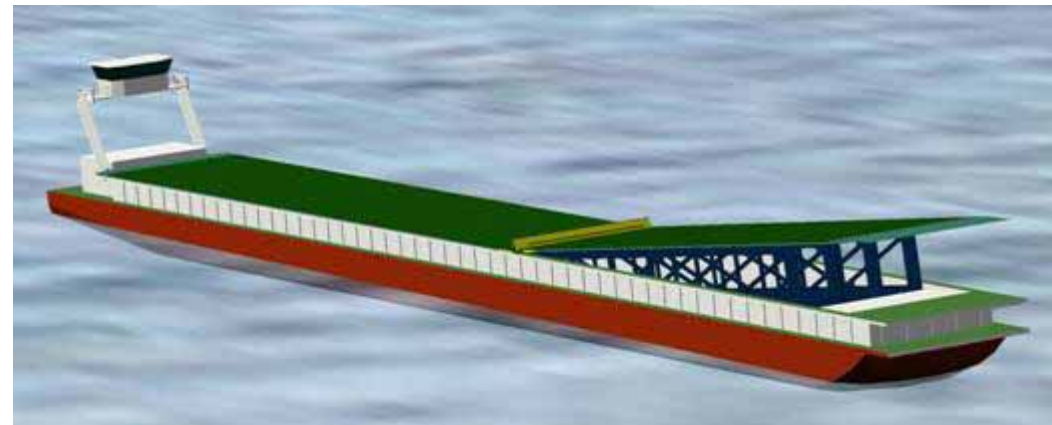
## Main data MS"VERA":

- LOA: **108.5 m**
- Breadth moulded 11.4 m
- Draught light ship **1.2 m**
- Draught loaded 2.5 m
- Payload 1450 tons
- **Displacement light ship 1200 tons**



## Main data **NEW DESIGN**:

- LOA: **110 m**
- Breadth moulded 11.4 m
- Draught light ship **0.95 m**
- Draught loaded 2.63 m (design)
- Payload 2050 tons (design)
- **Displacement light ship 950 tons**





**This new design is designed for transporting cement in dedicated tanks and mainly empty containers to USA and containers with cargo to Caribbean.**



# Increased capacity on High Speed Crafts (Multi-hull)



---

# Let's imagine that we move 10-15 years in the future...



**Cruise and Leisure**



**Deep Sea Shipping**



**Short Sea Shipping**



**Inland Shipping**



**Floating Infrastructures**



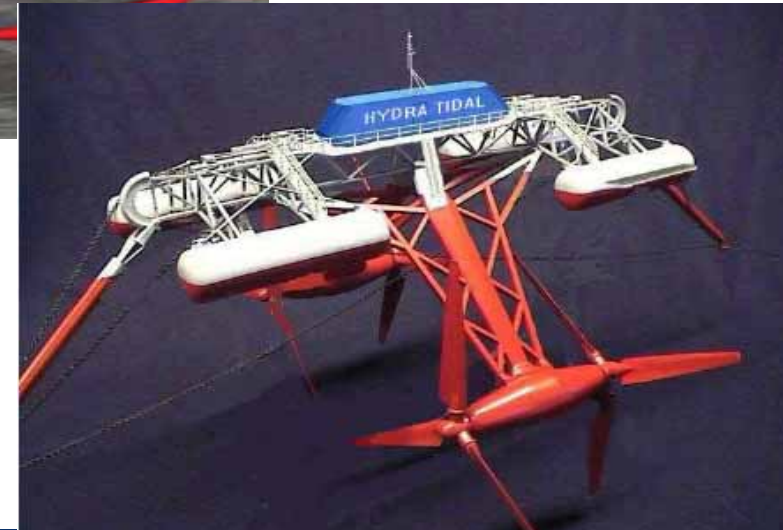
# Be prepared to handle critical situations



# Operations in hard weather conditions is challenging for people and constructions



# Energy production from wind, waves and current need in dept knowledge in marine technology



<http://www.tocc.no>

**TOCC**

Technical Operation  
Competence Centre

# Technical Operation Competence Centre

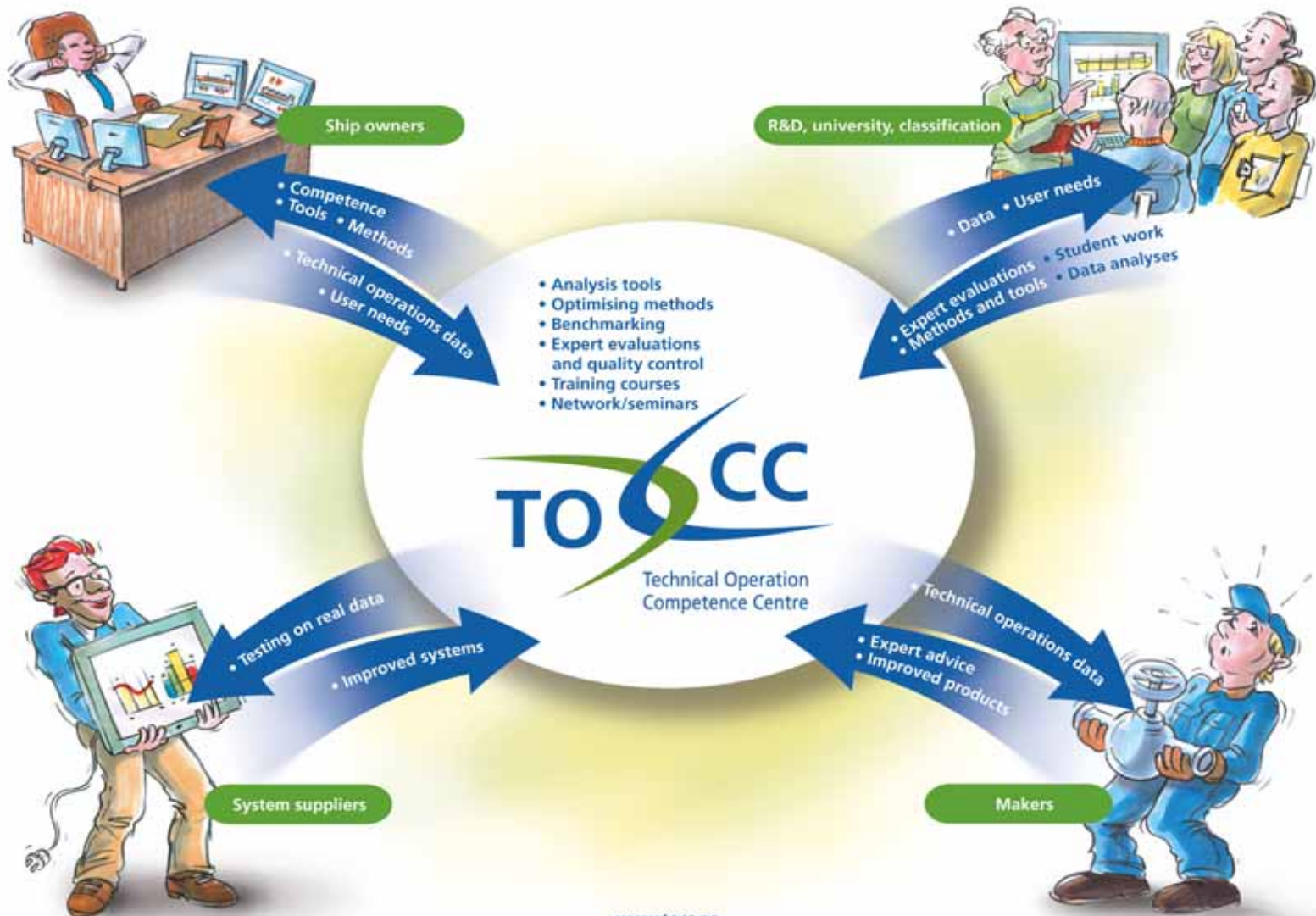
*Presentation 8. June 2006, Brage Mo, MARINTEK*

# Objective

TOCC improves competence by employing tools for performance analysis and decision support suited to the maritime industry.

TOCC tools are beneficial and easy to use. They are also transparent and consistent for better understanding and easier implementation.

# The concept of TOCC



www.tocc.no

# Current situation vs. Best practice

- ✔ Not optimised reporting & performance assessment method
- ✔ Limited performance assessment support

- ✔ Limited time to evaluate vessel data
- ✔ Reporting sub optimal
- ✔ Limited tools / support / authority for operation optimisation
- ✔ Operation/performance indicators not optimal
  - Technical condition vs. company strategy?
  - Over-all fleet performance?

- ✔ Little co-operations
- ✔ Lack of standards
- ✔ Lack of best practice



- ▲ Simple and smart reporting
- ▲ Quality feedback
- ▲ Focus on critical systems
- ▲ Clear procedures
- ▲ Customised training

- ▲ Monitoring of indicators
- ▲ Standardised reporting & monitoring
- ▲ Cross-fleet comparison
- ▲ Proactive planning
- ▲ Customised training

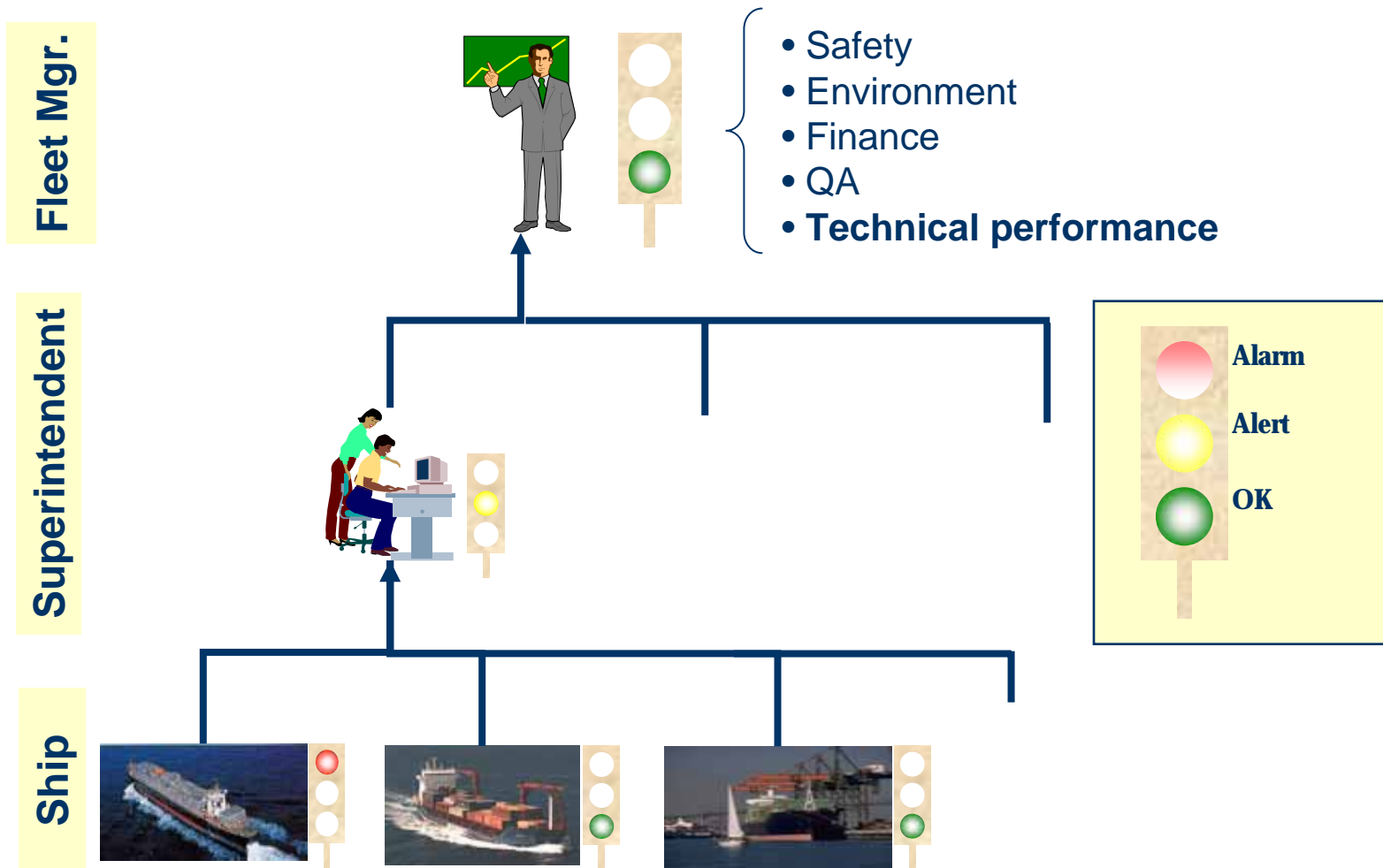
- ▲ Cross-company comparison
- ▲ Common performance standards
- ▲ Competence sharing

# Benefits for TOCC participants

- TOCC offers new methods and tools for efficient technical operation
- TOCC addresses common challenges, but individual solutions are possible
- TOCC will ensure the development of an active competence network.
  - research and university sector
  - classification, authorities
  - ship owners
  - system and equipment suppliers
  - offshore industry
- TOCC gives the direction for R&D within shipping technical operations.



# Indexing fleet performance



# TOCC cases



- **Performance for critical systems**
  - Index for main engine performance data
  - Index, other systems
    - Auxiliary engines
    - Other critical systems
- **Hull and propeller analysis**

# General status:

- M.E. performance model specified and tested in SW tool with data received from ships.
- Findings improved by ship owners.
- New reporting form for performance tests validates info and sends xml messages.
- Guidelines testing and collection of measurements under development.
- Onboard implementation started May 2006.
- Hull and propeller model not finished for testing.
- AE performance model development has started.

# Existing standards

- The project have reviewed some “standards” describing engines. One initiative is SFI, often used by Norwegian shipowners and yards (A Functional classification of the ship) :
  1. Generals ship arrangement
  2. Hull
  3. Loading equipment
  4. Ship equipment
  5. Equipment for crew and passengers
  6. **Machinery main components**
  7. Systems for machinery main components
  8. Ship common systems

# 6 - Machinery main components

- **601 - DIESEL ENGINES**
- 625 - EL. GENERATOR/EL. MOTOR PLANTS
- 628 - SPECIAL PROPULSION AGGREGATES
- 631 - FIXED PROPELLER PLANTS INCL. NOZZLES
- 634 - CONTROLLABLE PITCH PROPELLER PLANTS INCL. NOZZLES
- 636 - SPARE PROPELLERS
- 637 - MAIN REDUCTION GEARS W/THRUST BEARINGS & COUPLINGS
- 638 - CENTRAL GEARS (JOINT AUXILIARY GEAR, NOT FOR PROPULSION)
- 641 - MAIN BOILERS
- 644 - AUXILIARY BOILERS
- 646 - EXHAUST GAS BOILERS
- 647 - STEAM CONVERTERS
- 648 - CENTRAL HEATING & THERMAL OIL BOILERS
- 651 - MOTOR AGGREGATES
- 665 - HARBOUR & EMERGENCY AGGREGATES W/EQUIPMENT
- 667 - SHAFT GENERATORS

# TOCC Procedures

- Develop forms
- Input ship static data
- Send forms to ship

- Install forms
- Input measure data
- Validate
- Send data to TOCC
- Use email as prot.

- Receive xml/email
- Validate
- Store data
- Analyze
- Develop report
- Send report to ship

- Receive report
- Do maintenance





# Performance Registration



Report Date



## Performance Registration



### Static Information

Report name  
 Vessel name  
 IMO code  
 Measurement from  
 No of main engines

### Main Engine measure values

Chief Engineers name  
 Total running hours  
 Start time  
 Stop time  
 Engine room temp [C]

Scavengine receive temp [C]  
 Scavengine rec press [barO]  
 Exhaust receive press [barO]

Revolutions [rpm] .00  
 Fuel rack Index .00  
 Shaft power [kW] .00  
 Eff. power[kW] .00

Engine ID  
 Maker  
 Type  
 Serial No.  
 Max power [kW]  
 Max Revolution [rpm]  
 Fuel valve operation  
 Exhaust valve operation

Turbocharger ID  
 Revolutions [rpm]  
 Air inlet [C]  
 Air filter pressure drop [mmWC]  
 Exhaust inlet temperature [C]  
 Exhaust outlet temperature [C]

Scavenging air cooler ID  
 Air inlet [C]  
 Air outlet [C]  
 Air pressure drop [mmWC]  
 Water inlet [C]  
 Water outlet [C]

Cylinder ID	1	2	3	4	5	6	7
Compression pressure [bar]							
Max pressure [bar]							
Mean indicated pressure [bar]							
Exhaust temperature [C]							
Fuel pump index							
VIT index							
Revolutions							

### Ship speed measure

Masters name  
 Start time  
 Latitude  
 Longitude  
 Stop time  
 Latitude  
 Longitude  
 Wind direction [True]  
 Wind force [Knots]

### Fuel and energy efficiency

Bunkering date  
 Supplier  
 Bunkering port  
 Heat value [MJ/kg]  
 Density at 15 c [kg/m3]  
 Viscosity at 50 c [cSt]  
 Inlet temp at fuel pump [C]  
 Inlet pressure at fuel pumps [bar]

Flow meter time  
 Flow meter volume [l]  
 Flow meter temp [c]  
 Shaft revolution counter time  
 Shaft total revolution  
 Shaft torsionmeter time  
 Shaft total energy [Kwh]

Start reading Stop reading

Density at flow meter [kg/m3] .00  
 Fuel consumption [m3/h] .00  
 Fuel consumption [kg/h] .00  
 SFOC [g/kWh] .00  
 Comment

Print Save Load Submit by Email

# ME performance specification



TeCoMan Java Edition v 3.1

Databases Tools Configure Graphs Inspectors Scheduling Windows Debug Help

User bragemo connected to TOOC Hoegh using Windows XP Version 5.1

Explorer

Hierarchy Edit

Main Engine Condition System

Status  W  A  Count  Type

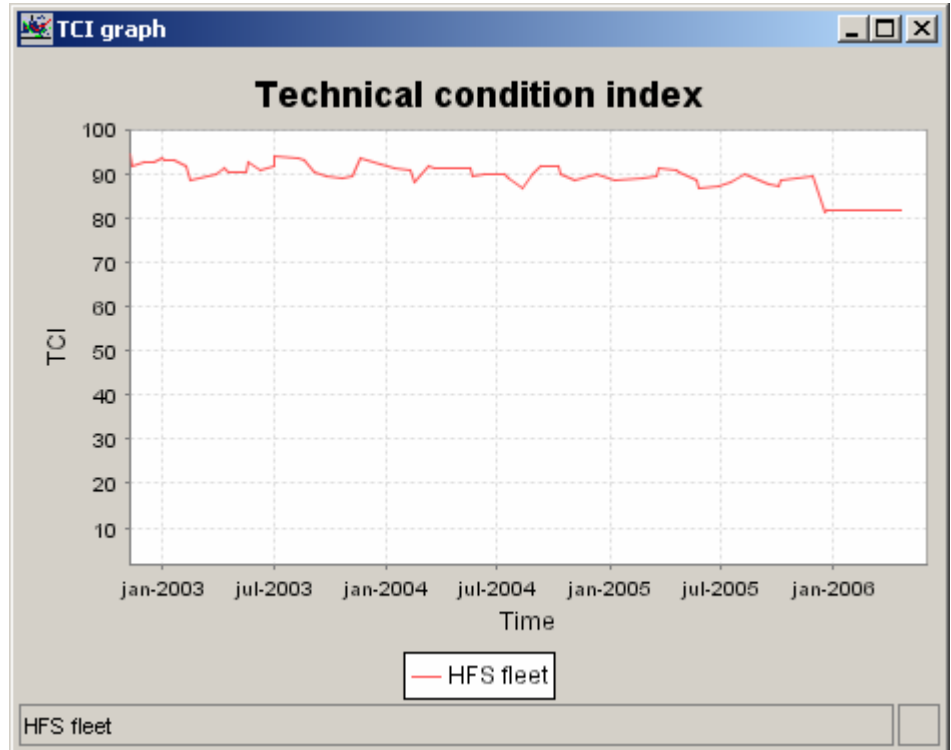
- HFS fleet
  - Hual Asia
    - Main engine performance
      - Quality of measurements
      - Efficiency
        - SFOC
        - Turbochargers
        - Fuel pumps
        - Scavenging air receivers
        - Cylinders
          - PmaxAverage Cylinders
        - Balance
        - Degradation
    - Hual Trader

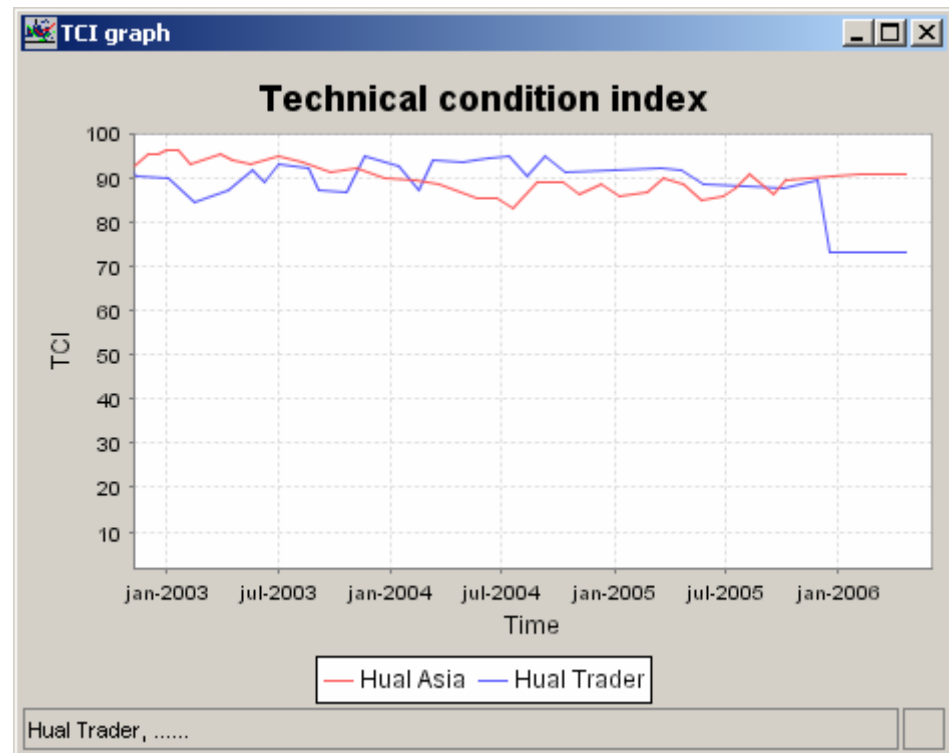
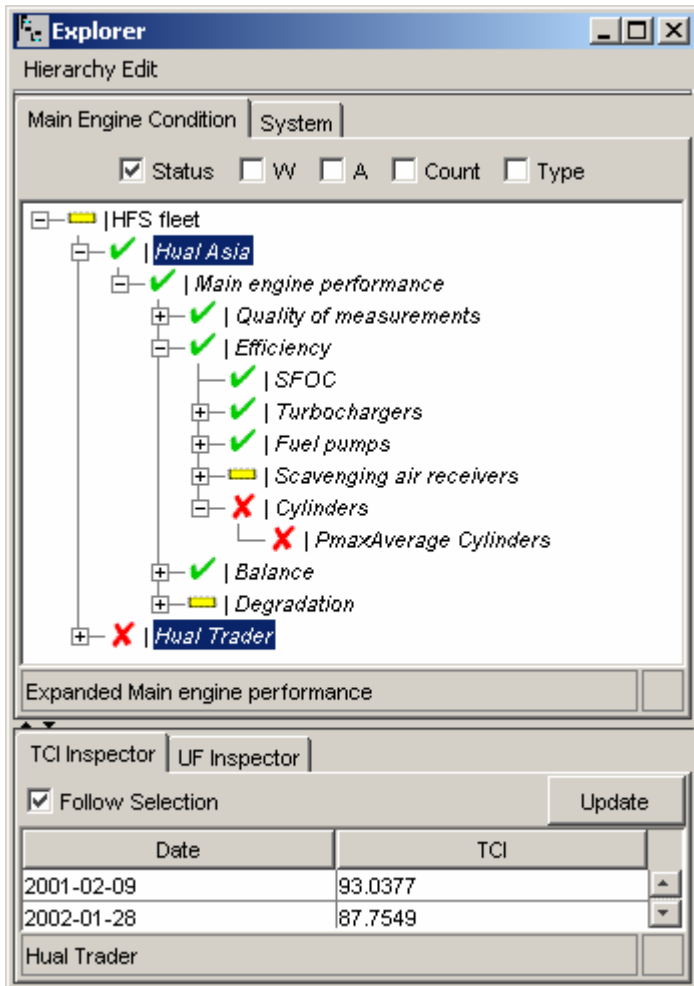
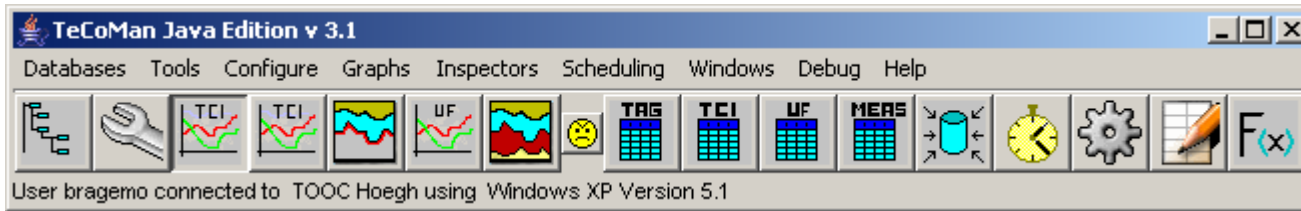
Expanded Main engine performance

TCI Inspector UF Inspector

Follow Selection Update

Date	TCI
2000-07-07	95.4407
2000-11-29	96.4108
HFS fleet	





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Status  W  A  Count  Type

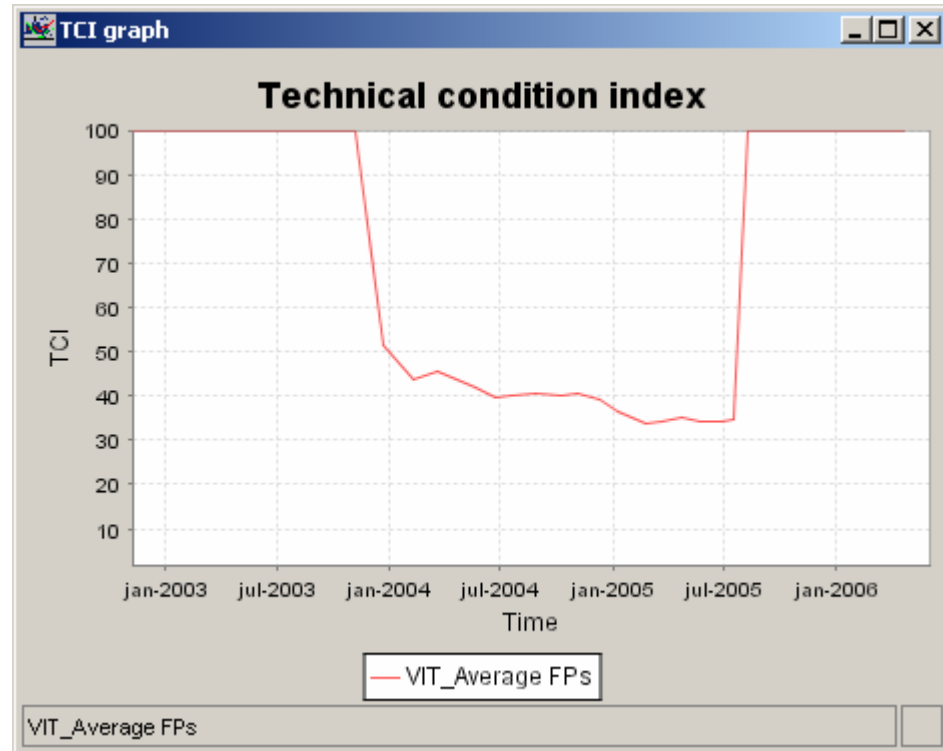
- [-] HFS fleet
  - [+] Hual Asia
    - [+] Main engine performance
      - [+] Quality of measurements
      - [+] Efficiency
        - [+] SFOC
        - [+] Turbochargers
        - [+] Fuel pumps
          - [+] IndexAverage FPs
          - [+] VIT\_Average FPs
        - [+] Scavenging air receivers
        - [X] Cylinders
          - [X] PmaxAverage Cylinders
        - [+] Balance

Expanded Cylinders

TCI Inspector UF Inspector


Follow Selection Update

Date ▲	TCI
2006-02-06	100.0
2005-12-22	100.0
VIT_Average FPs	



TeCoMan Java Edition v 3.1

Databases Tools Configure Graphs Inspectors Scheduling Windows Debug Help



User bragemo connected to TOOC Hoegh using Windows XP Version 5.1

Explorer

Hierarchy Edit

Main Engine Condition System

Status  W  A  Count  Type

- [-] HFS fleet
  - [+] Hual Asia
    - [+] Main engine performance
      - [+] Quality of measurements
      - [+] Efficiency
        - [+] SFOC
        - [+] Turbochargers
        - [+] Fuel pumps
          - [+] IndexAverage FPs
          - [+] VIT\_Average FPs
        - [+] Scavenging air receivers
        - [X] Cylinders
          - [X] PmaxAverage Cylinders
      - [+] Balance

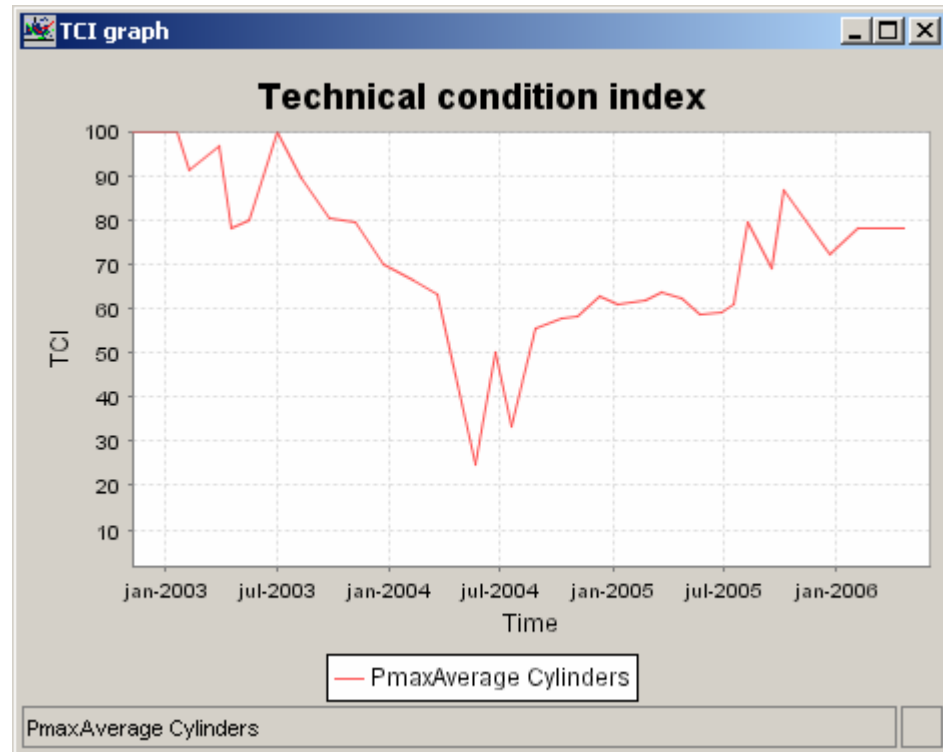
Expanded Cylinders

TCI Inspector UF Inspector

Follow Selection Update

Date ▲	TCI
2006-02-06	77.976
2005-12-22	72.0863

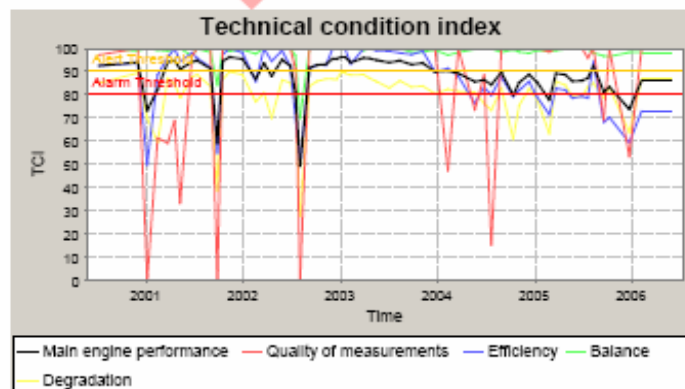
PmaxAverage Cylinders



- ✓ ok  
⚠ Keep attention  
✗ Follow up required, see enclosed comments below respective analysis

Top level conditions			
	Name	TCI	1/2 year Trend
⚠	--Main engine performance	86.0	decreasing
✓	--Quality of measurements	100.0	decreasing
✗	--Efficiency	72.9	decreasing
✓	--Balance	98.2	improving
⚠	--Degradation	86.9	decreasing

Comments: Here the chiefs eventual comments on current machinery report will appear.



Analyses are based on following calculated values. Only values which need further attention (alarm and alert state) are shown

Analysis of 'Efficiency' is based on						
Status	Name	TCI	1/2 year Trend	Val	Ref	Unit
✗	Pscav Receiver	0.0	decreasing	1.0	2.04	[bar]

Possible reasons to unsatisfactory result:

- Too low pressure in scavenging air receiver.
- Too high pressure in scavenging air receiver.

Possible causes:

- Too low pressure in scavenging air receiver.
- Too low air flow reducing efficiency of engine.
  - Check turbocharger
  - Check air cooler
  - Check air filter
- Erroneous measurements wrongly imply result.
- Erroneous reporting wrongly implies result.

- Too high pressure in scavenging air receiver.
- Too late combustion process.
  - Too early injection timing, check VIT adjustment if installed.
  - Poor combustion quality of fuel.
- Erroneous measurements wrongly imply result.
- Erroneous reporting wrongly implies result.

Analysis of 'Balance' is based on						
Status	Name	TCI	1/2 year Trend	Val	Ref	Unit
✗	VIT Dev FP5	41.2	decreasing	-0.6	0.00	Index

Possible reasons to unsatisfactory result:

- Fuel pump VIT Index too low relative average VIT Index for fuel pumps.
- Fuel pump VIT Index too high relative average VIT Index for fuel pumps.

Possible causes:

- Fuel pump VIT Index too low relative average VIT Index for fuel pumps.
- Too low maximum pressure in this cylinder relative other cylinders.
  - Erroneous reporting wrongly implies result.
- Fuel pump VIT Index too high relative average VIT Index for fuel pumps.
  - Too high maximum pressure in this cylinder relative other cylinders.
  - Erroneous reporting wrongly implies result.

⚠	VIT Dev FP6	84.7	decreasing	-0.4	0.00	Index
---	-------------	------	------------	------	------	-------



# General

## ■ Situation

- Need for better input
- Need experience to conclude
  - Realistic improvement in data quality to stabilize TCI results
  - Measurements accuracy influence on indicators

## ■ Improvements

- Ships get insight in TCI ME model
  - Specifications
  - Results
- Ships focus on procedures for measurement collection
- A template that give feedback (hint) about illogical readings

# Conclusion

Systematic analysis of operation data will improve the ship operation and quality.

TOCC analysis will focus from ship managers viewpoint to expose performance that should initiate corrective action.

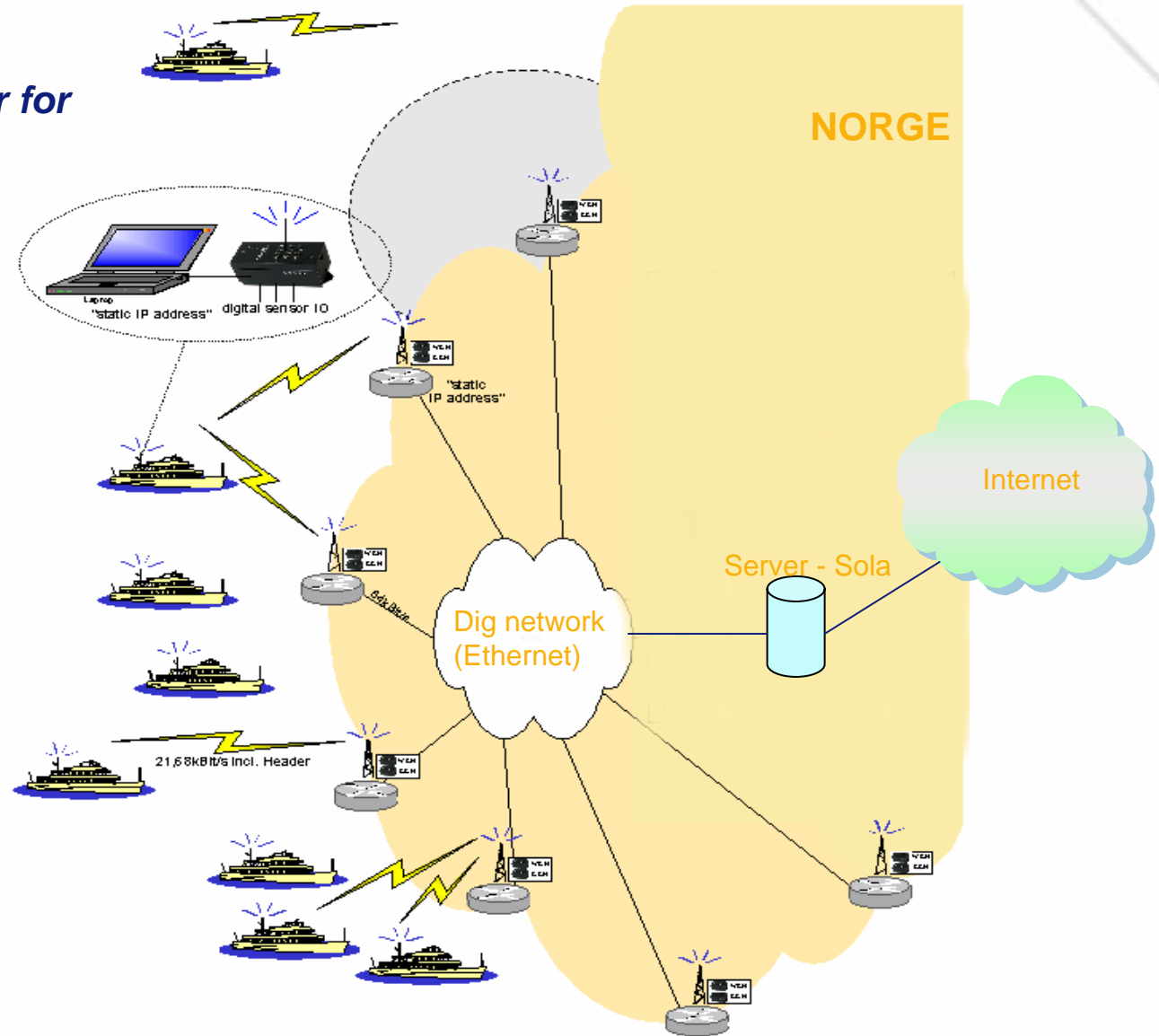
TOCC will provide ship managers with tools and competence to improve operation and quality through collaboration between relevant parties.





# VHF Data

Communication carrier for  
the maritime market



## VHF Data – What is done?

- A pilot project was performed on a limited network with 6 VHF base stations, each with two radios. Various types of ships participated in the test for a period of two years
  - *We have favourable experiences regarding stability, range and functionality. It was easy to set up local networks on ship LAN and to adapt various software applications to the system*

## VHF Data – What is done?

- - *In the test period, we have had close cooperation with the Norwegian fishery authorities. We have developed a new positioning database and a tracking system in accordance with international standards for tracking of fishing vessels.*
  - *We have also developed a fishery catch reporting system in accordance with the SHEEL project (Secure and Harmonised European Electronic Logbook)*
  - *The system has been approved by the Norwegian Interbank Payment Centre (BBS) as a carrier for credit card and online payment terminals on board passenger ships*

## VHF Data – Main project

- Based on the experience from the pilot project, and feedback from customers, a feasibility study for improvement of the system was performed in cooperation with the manufacturer.
- The suggested improvements are included in the main project

- Telenor has now decided to build a VHF Data radio system on 50 base stations, covering the coastline from Oslo to Kirkenes (near the Russian border in northern Norway).
- The system will be in full commercial operation by 1<sup>st</sup> quarter 2007.
- The project includes a new customer service platform as well as other system improvements:
  - *IP speed up on 25 kHz channel*
  - *Crypto*
  - *Automatic Web and e-mail compression*
  - *Web broadcast*
  - *New VHF Data radio using 225 kHz bandwidth*

## VHF Data – functionality (1)

- IP protocol with Ethernet interface
  - *Enables simple interface with other equipment and applications*
- Fixed IP-address on board the vessel
  - *May be addressed from shore to ship without active action onboard*
- Always connected
  - *Well suited for “real time applications”.*

## VHF Data – functionality (2)

- The system continues data transfer automatically after a break in communication, e.g. when going outside coverage
  - *There is no need for the operator to intervene, the system detects when the connection is resumed and continues the data transfer from the position where the break took place*
- Several in and out interfaces, both analogue and digital, direct from the radio equipment
  - *Simple connection to instruments, GPS and local networks (LAN)*



## VHF Data – functionality (3)

- Extensive internal memory in the radio equipment
  - *May be operated without any external PC connected*
  - *For instance is the complete protocol for tracking of fishing vessels based upon the internal memory of the radio*

## VHF Data – functionality (4)

- Data parcels from different users and services may be transmitted on the same channel, and various IP packets may be given different priority.
  - *For example, it is possible to connect at the same time several active payment terminals to one radio that already is in use for e-mail. IP packets that contain transaction data from a bank terminal may be given priority and are transmitted immediately, even if the radio is engaged with e-mail og web-surfing.*

## VHF Data – functionality (5)

- The system will automatically choose the next available channel if there is no capacity left on the primary channel.
  - *Under heavy traffic, larger volumes of data are moved to the next available channel.*
  - *In areas of constantly heavy traffic, it is of course possible to equip the base stations with more channels.*

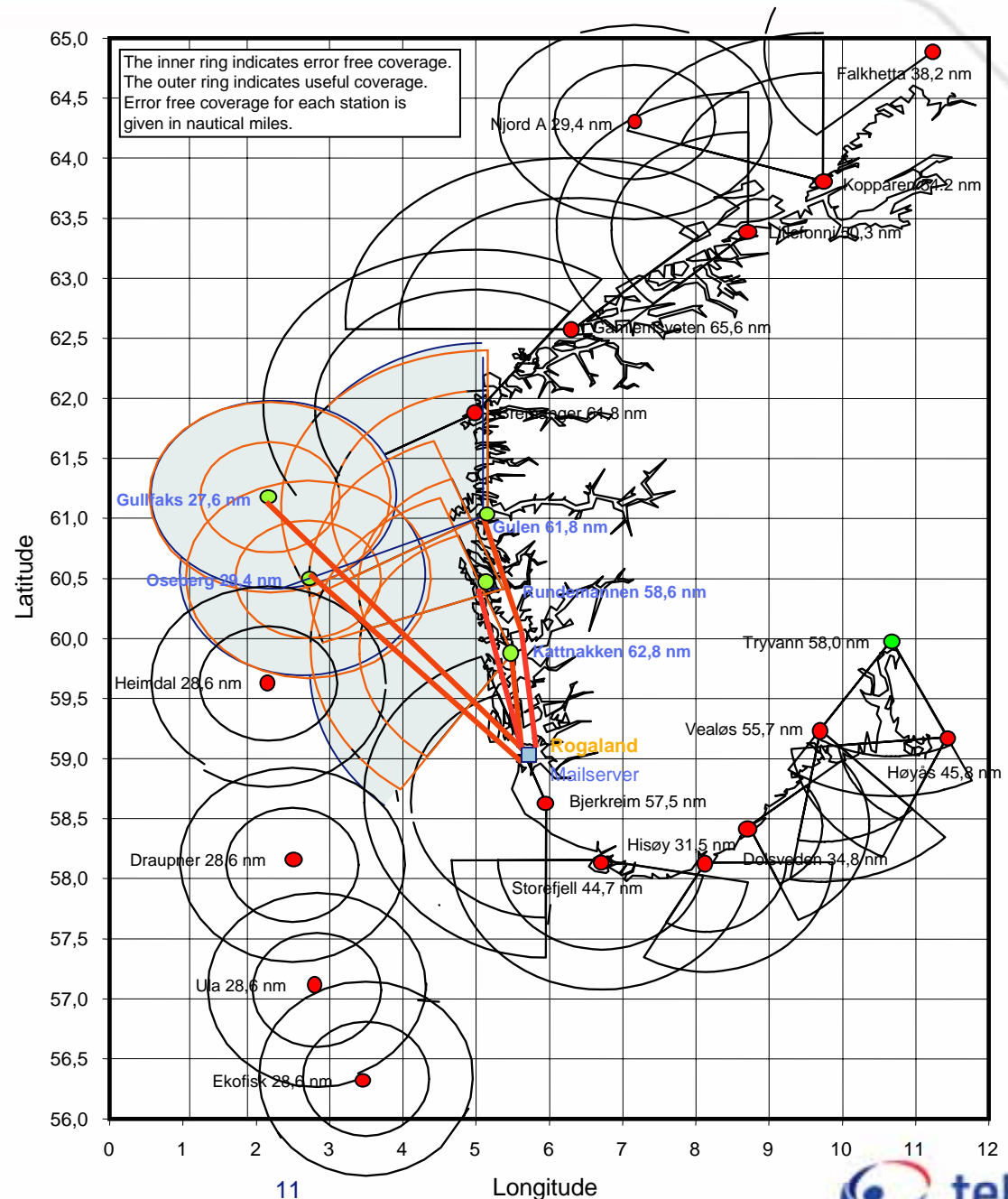
# VHF Data

Located on existing VHF base stations

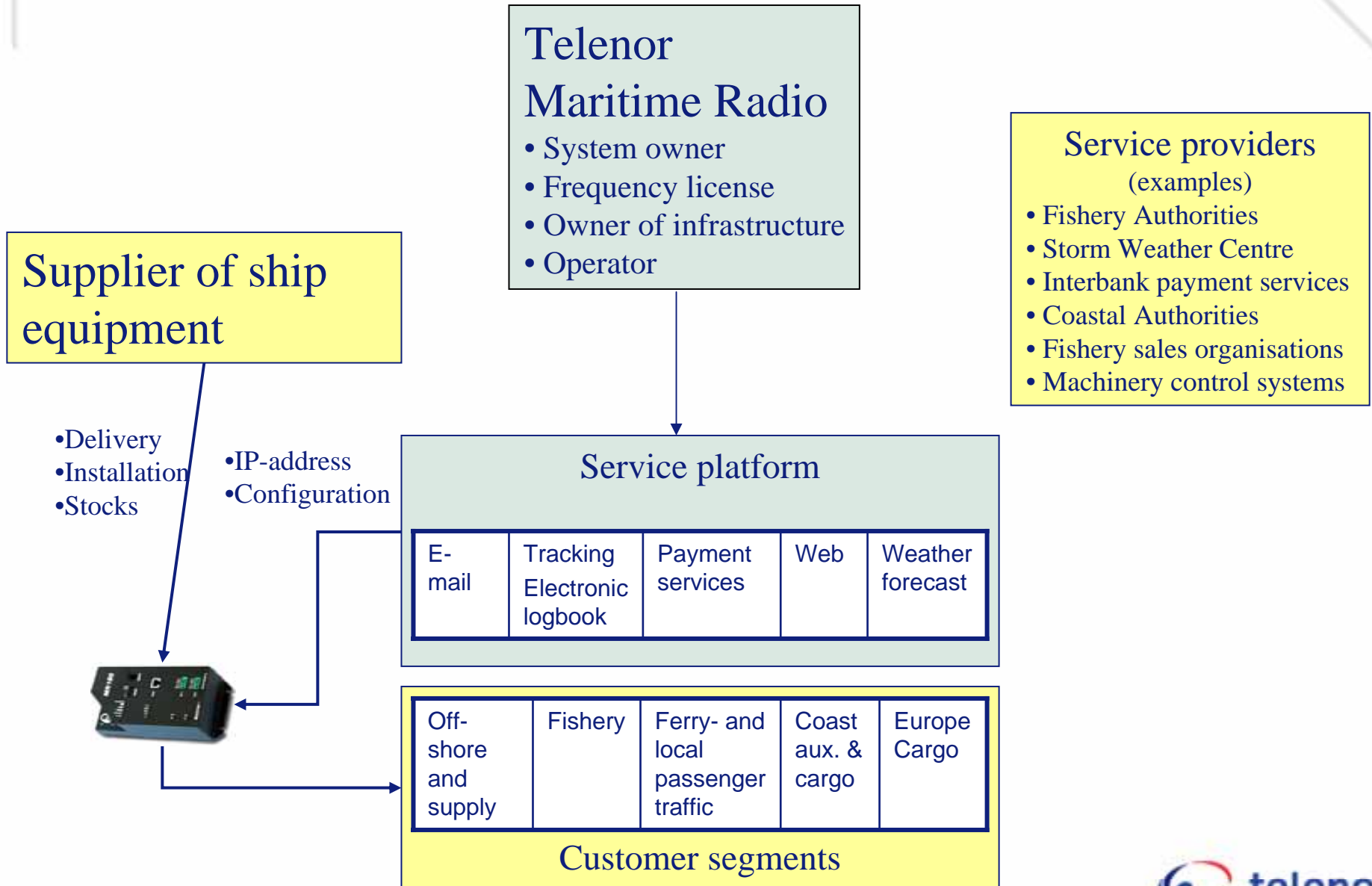
● Under piloting

● Ready for construction

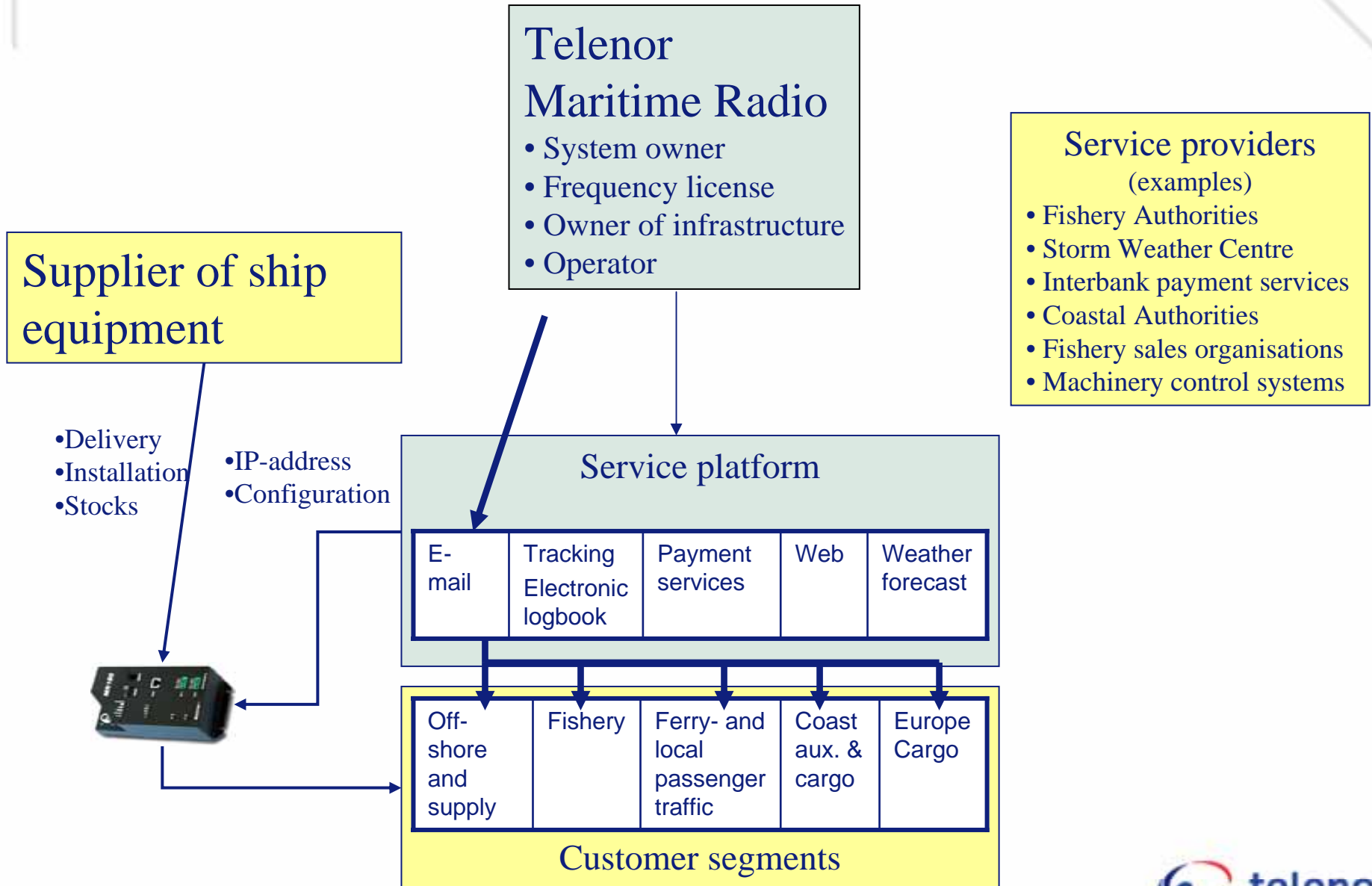
- Basic coverage of the Norwegian coast, the North Sea and Haltenbanken requires construction of VHF Data on about 50 base stations
- We have about 130 existing VHF base stations which may be used if needed, enabling better local coverage and increased transmission capacity,



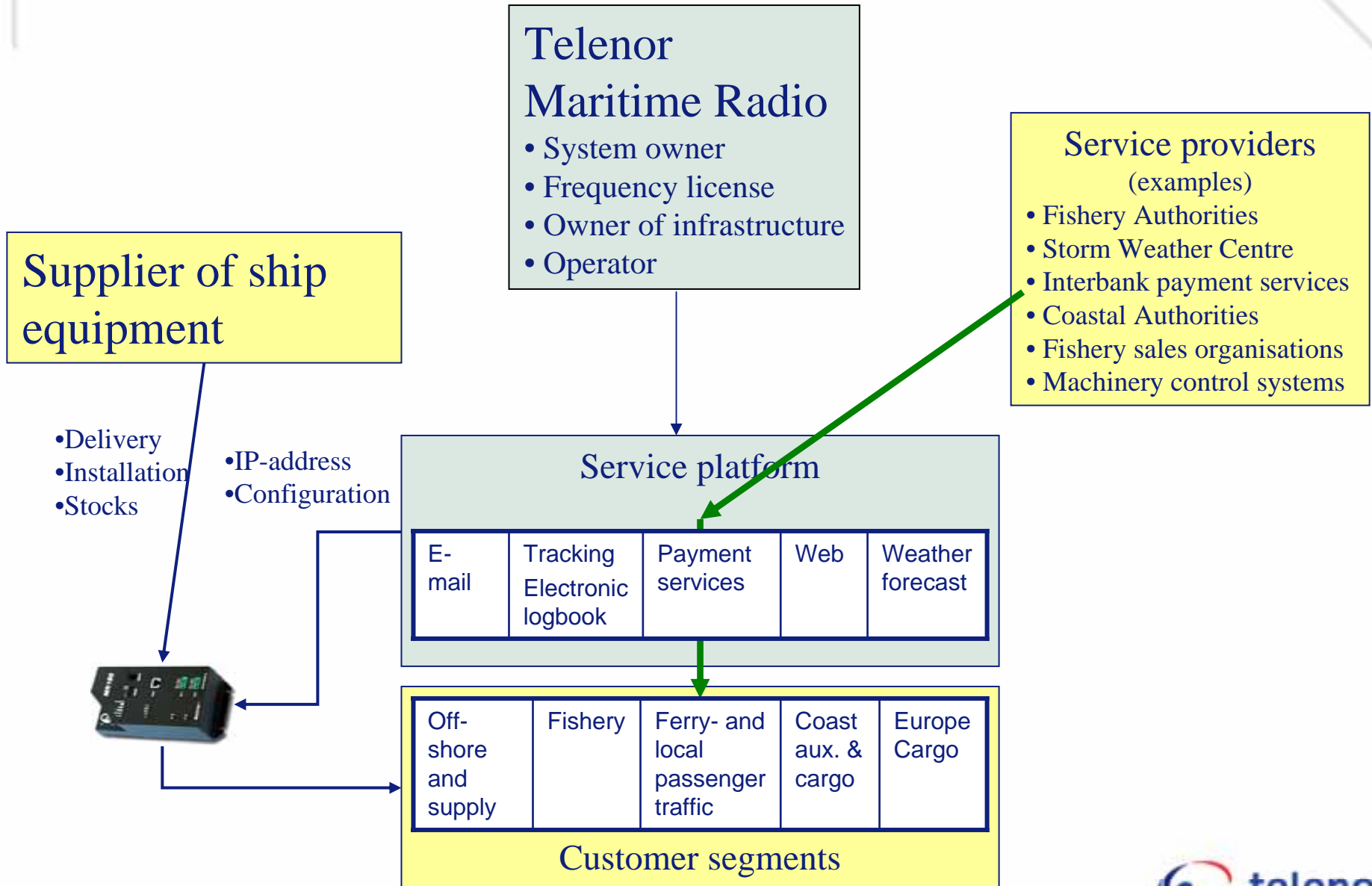
# Typical services provided by VHF Data.



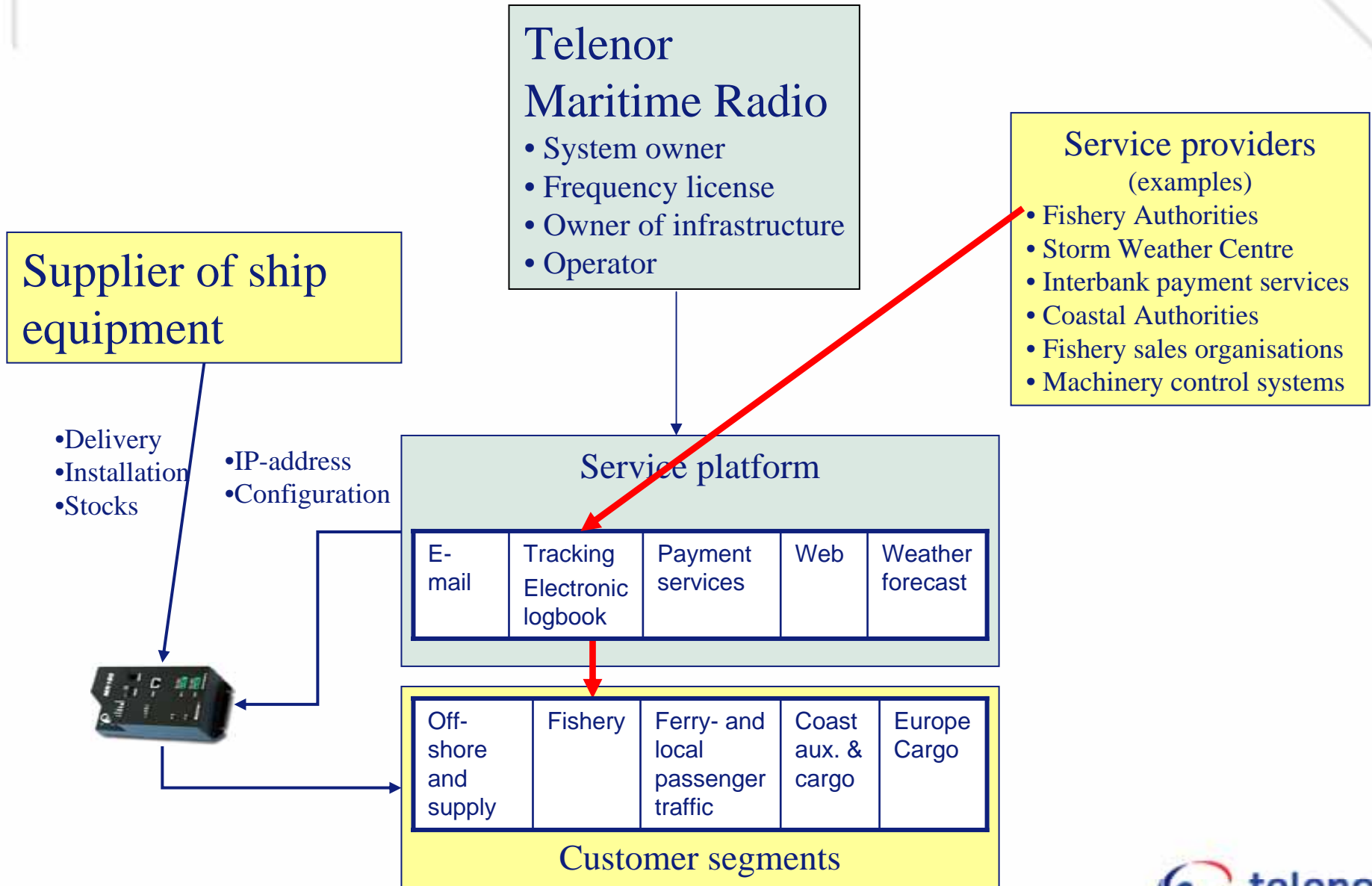
# Typical services provided by VHF Data.



# Typical services provided by VHF Data.

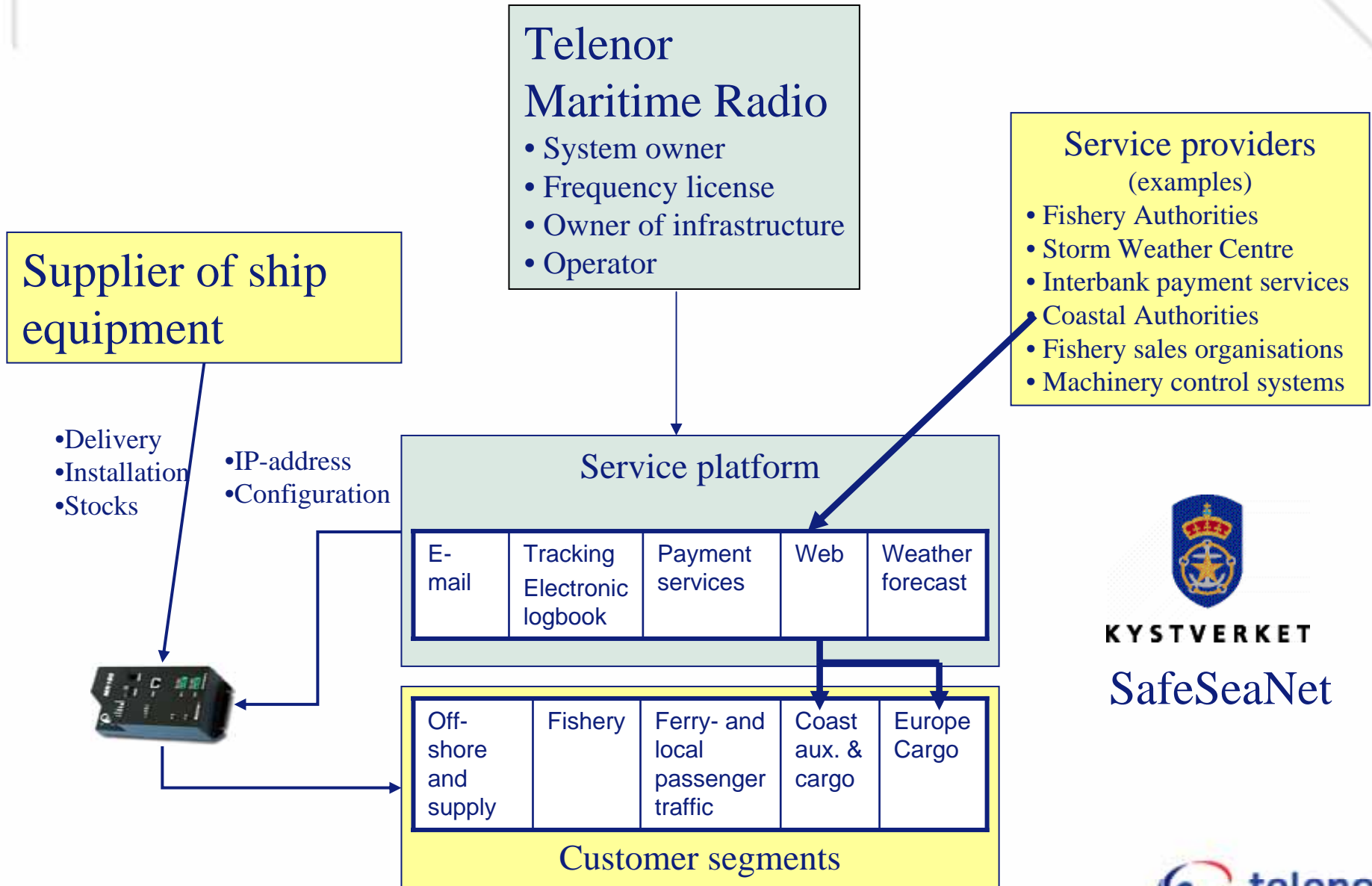


# Typical services provided by VHF Data.





# Typical services provided by VHF Data.

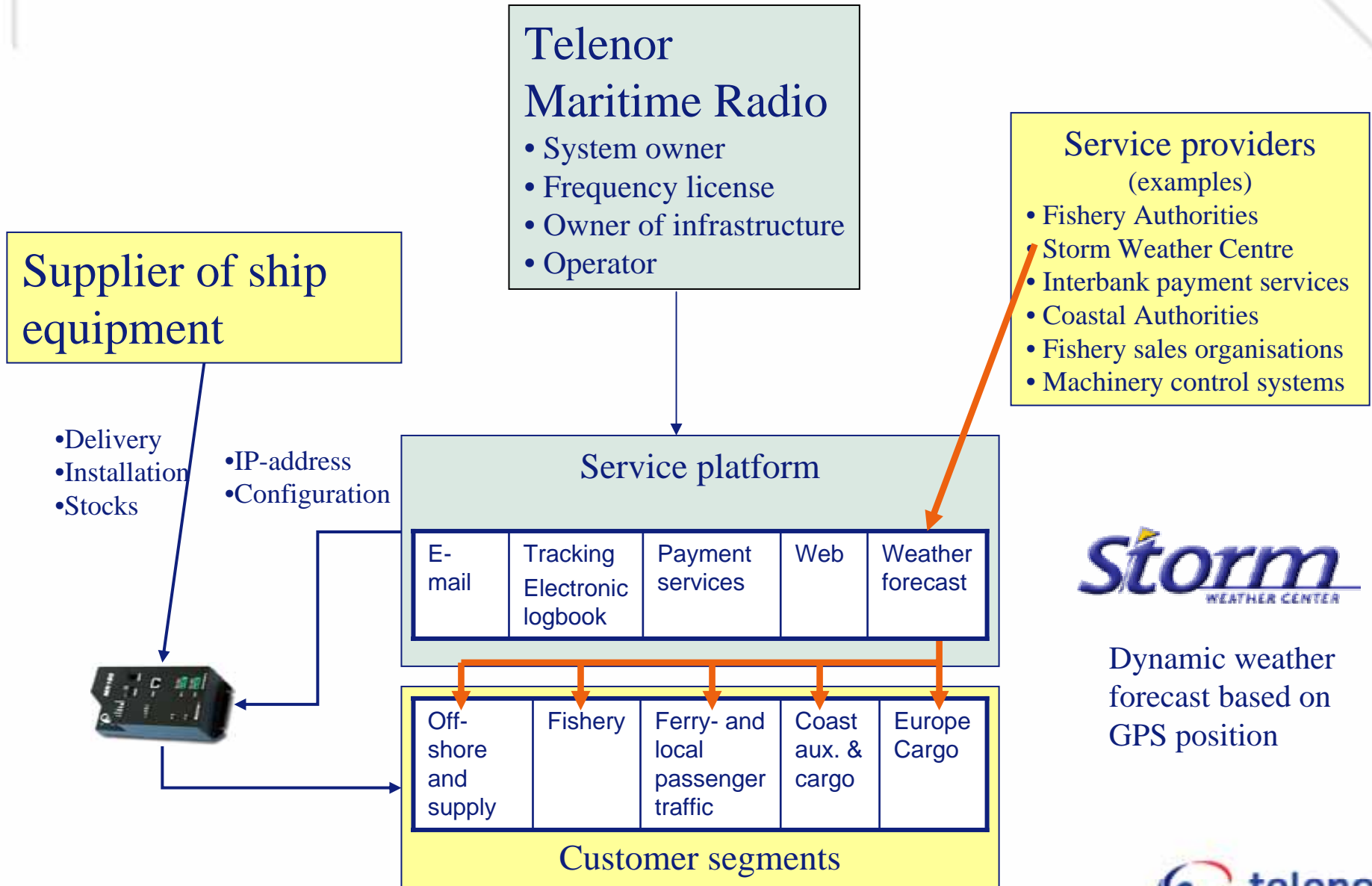


KYSTVERKET

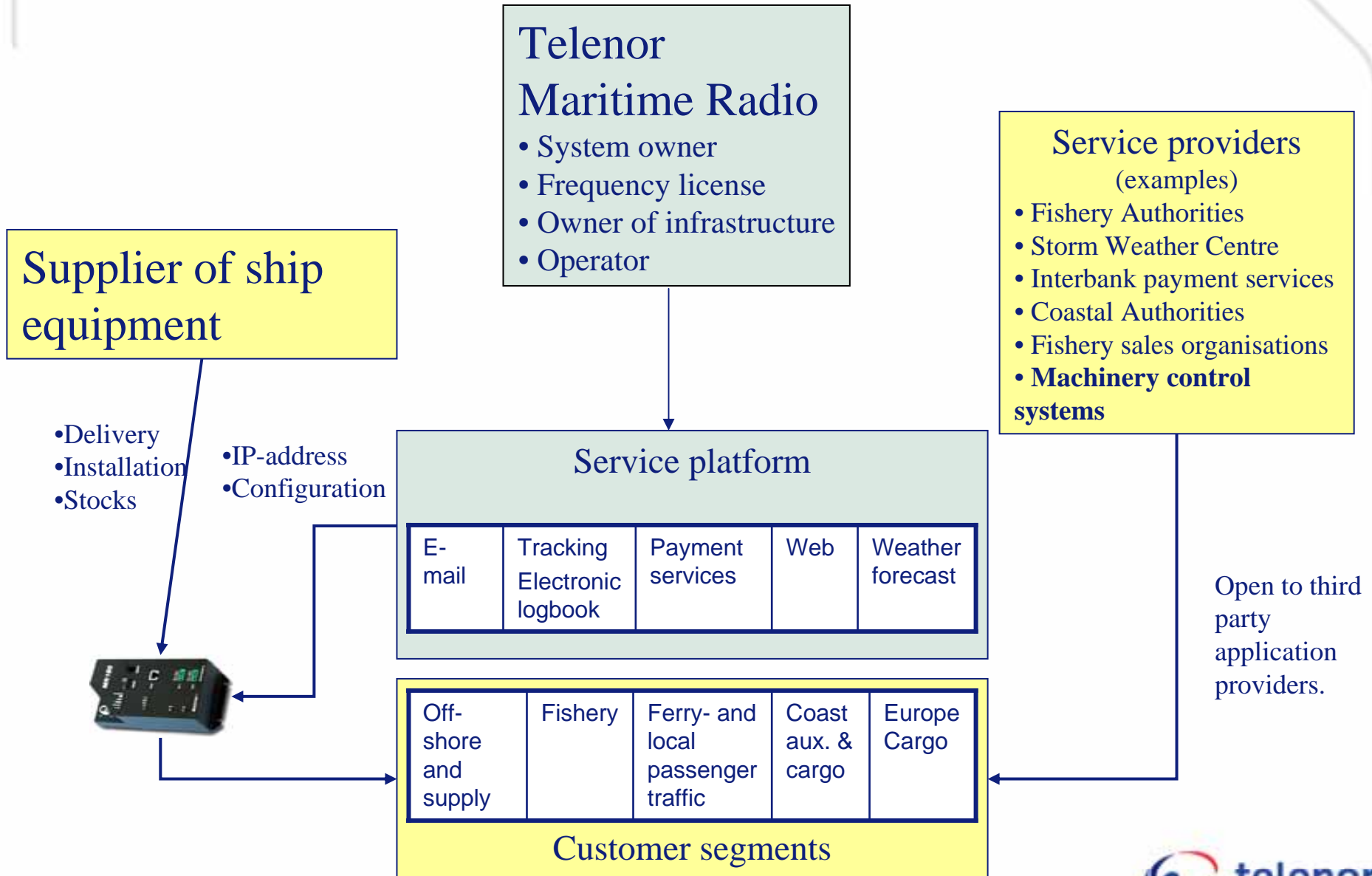
SafeSeaNet



# Typical services provided by VHF Data.



# Typical services provided by VHF Data.



# VHF Data — Contracts as per 2. February 2005

## Fosen trafikklag:

- Bastøferga (3 ferries)
- 9 payment terminals with automatic cashier accounts
- (e-mail)
- The company owns 18 vessels.



3 X

## HSD:

- 1 ferry + 1 fast passenger craft
- (e-mail)
- The company owns 40 vessels



## Rødne ship owners:

- 1 fast passenger craft
- 1 payment terminal
- e-mail
- maintenance system
- The company owns 16 vessels



# VHF Data – competing / complementary systems: VHF data versus some satellite systems

Typical  
equipment cost

Monthly cost



*Payment willingness / needs*



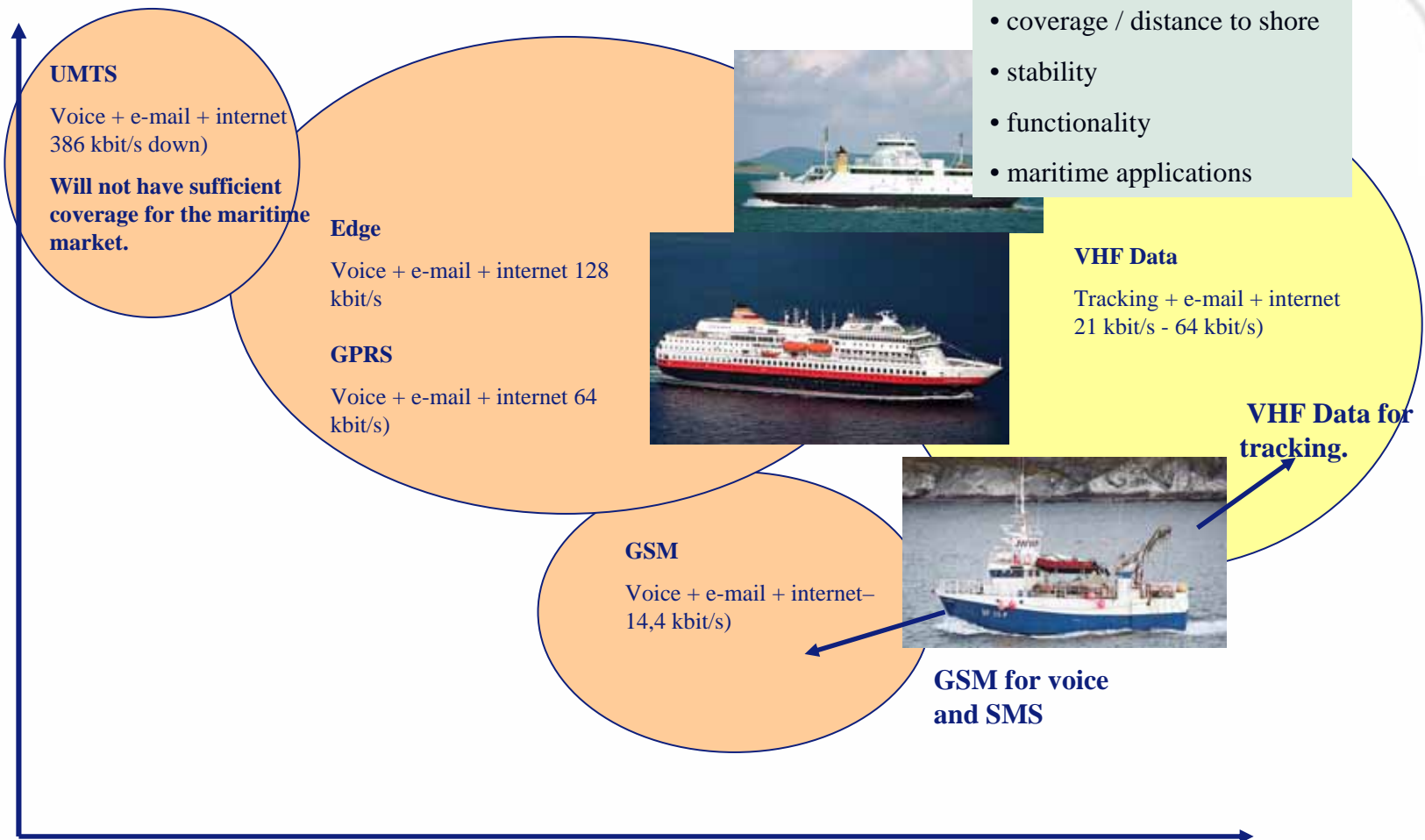
**VHF Data** may also penetrate the satellite market:

- For long periods the ships are within VHF coverage
- Special applications made for VHF Data
- Lower costs
- Complementary to satellite

Functionality and data speed

# VHF Data – competing / complementary systems: VHF data versus cell phone

Data speed  
and  
functionality



The customer will make his choice based on:

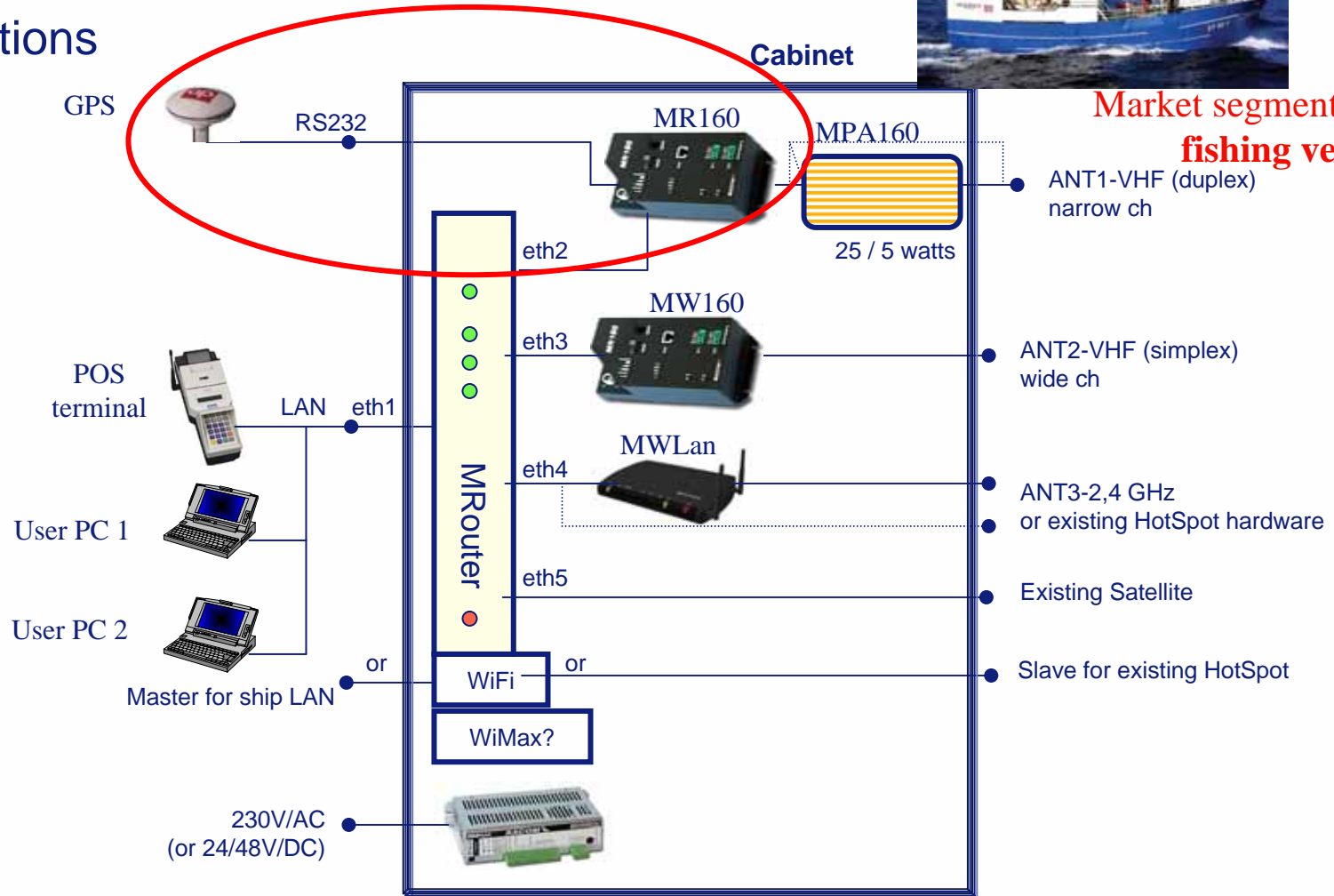
- coverage / distance to shore
- stability
- functionality
- maritime applications

Stability and coverage

# Ship Modular solutions



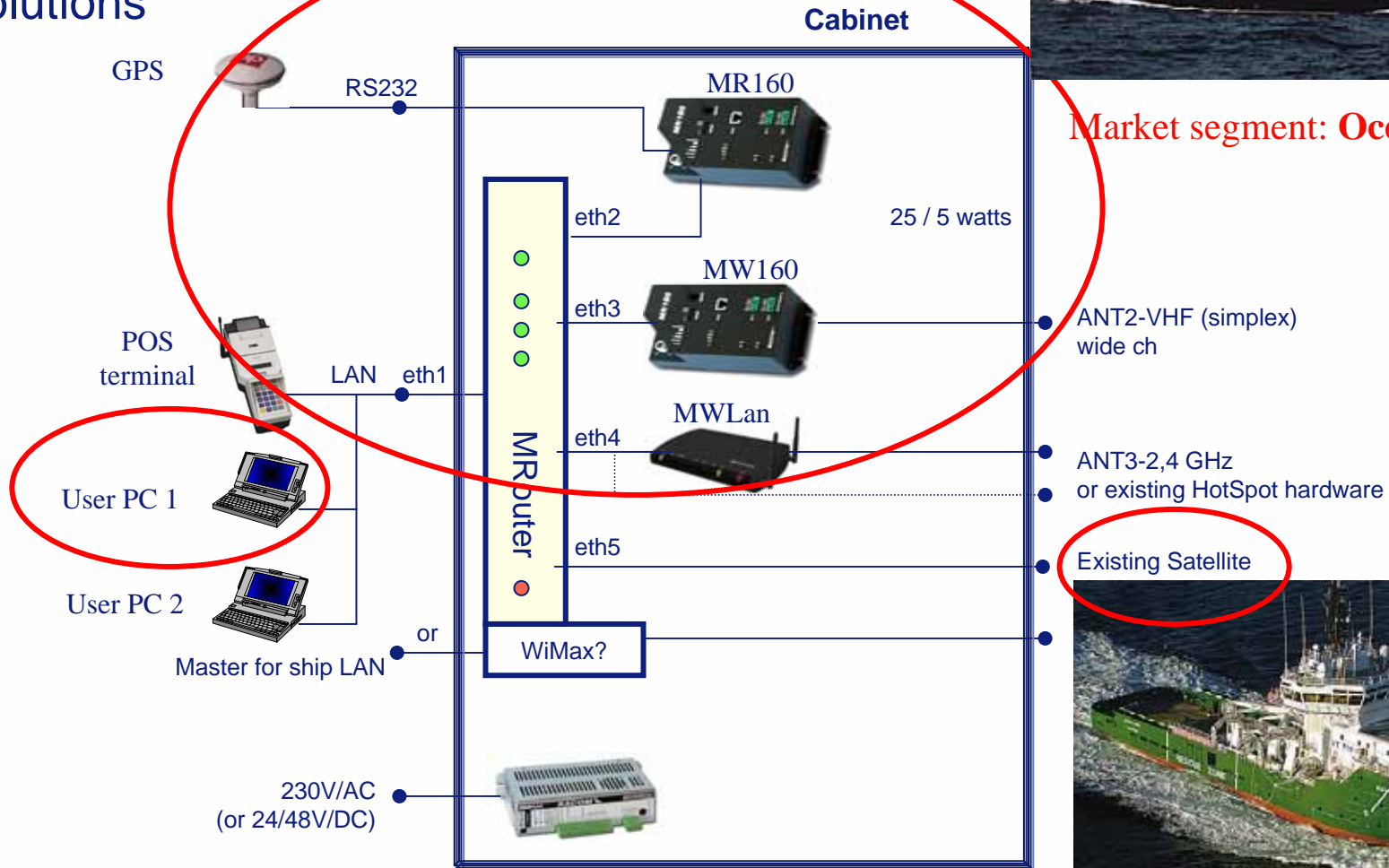
Market segment: **Coastal fishing vessel**



# Ship Modular solutions



Market segment: **Ocean Fishing vessels**



Market segment: **Offshore / supply**



# Ship Modular solutions

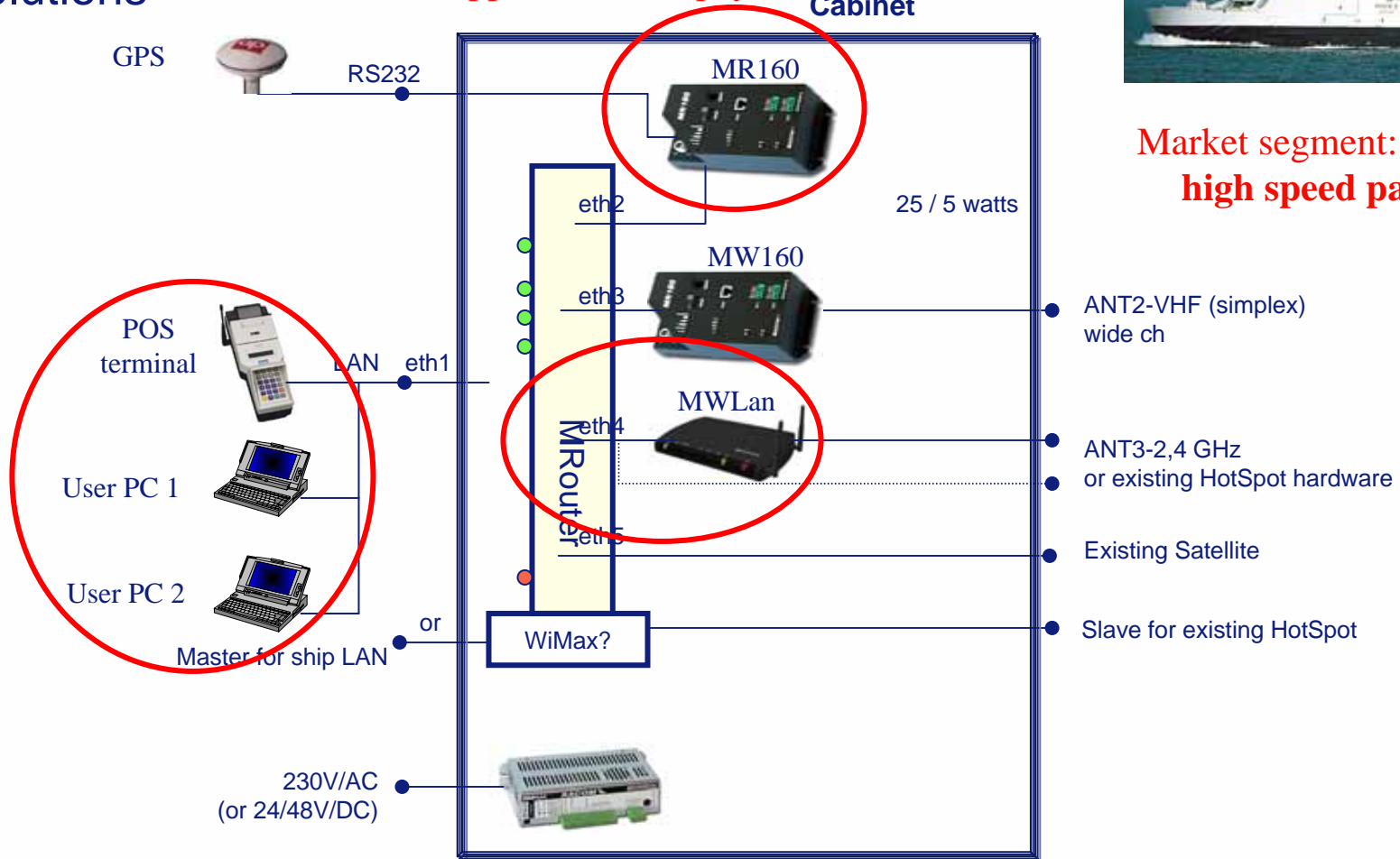
"Narrowband"/ Wlan

e-post / web / maintenance system / payment services

Cost appr. €1.500 + payment terminal  
Cabinet



Market segment: **Ferry and high speed passenger**



# **Specification**

## **Main Engine**

### **Performance model**

**Hual Asia and Hual Trader**

**Revision: 0.i.2**

**Date: 5th of May 2006**

# Indexing

This specification describes calculations used to decide main engine performance. The performance is a sum of index values calculated from measurements.

The index values range from 0 to 100 where 0 is extreme unacceptable performance and 100 is design performance.

The measurements and calculated index values are kept in a database. The index values make it easier to interpret and compare performance over time and between similar units as ships, engines, turbochargers, etc. Values and corresponding time are presented in tables and graphs.

It is advantageous to run the performance tests collecting measurements at steady state at the same service condition each time for better quality in measurements and index model results. The model is more correct near the recommended power of 85% of MCR.

## Summation of indexes

An index tree is used to structure the main engine performance and to sum up measurements from performance tests. Summation of indices into higher level indices in the index tree is done by functions like weighted sum, mean, worst case, etc. Refer index tree in this specification.

## Converting measurements to index values

The example in figure 1 illustrates how measurements are converted into index values. Ideal relation between cylinder maximum pressure ( $P_{max}$ ) and mean effective pressure (MEP) from project guide is shown as the blue line. The slope of this curve is used to correct  $P_{max}$  measured at (1) to  $P_{max}$  at standard MEP (15.14 bar) at (2). Correction of  $P_{max}$  to a standard MEP is essential if measurements shall be comparable through time.

The index function (red, yellow and green lines) convert the corrected value (2-3-4) to an index value [0,100] and a status; red, yellow or green.

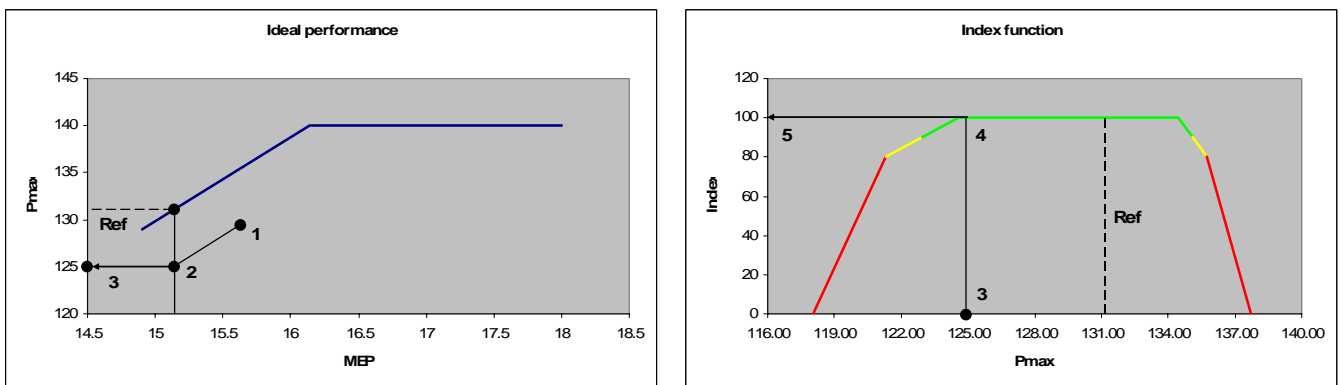


Figure 1: Conversion of cylinder maximum pressure measured (1) to corrected value (2-3-4) to index value (5).

## Results

Example of result presentation in the software TeCoView is shown in figure 2 below. At left the corrected measurements are presented as points interconnected with straight lines. At right the corresponding index values are presented as points interconnected with a step curve to indicate that index values are valid until new values are obtained.

The results below show that engine performance with respect to Pmax has improved and is acceptable after 2003.

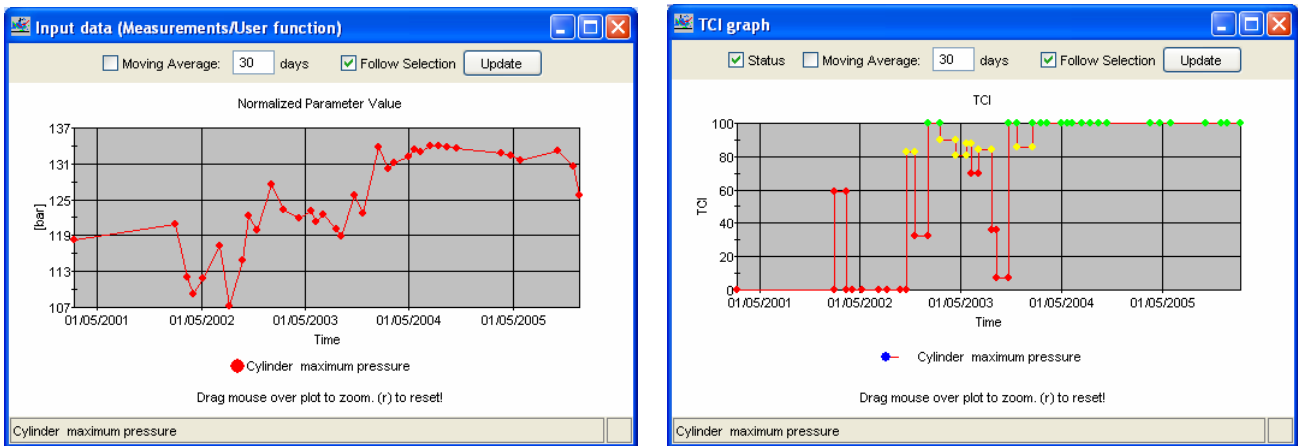


Figure 2: Example of how results are presented in the Technical Condition Viewer.

It is important to have in mind that low index values can be caused by:

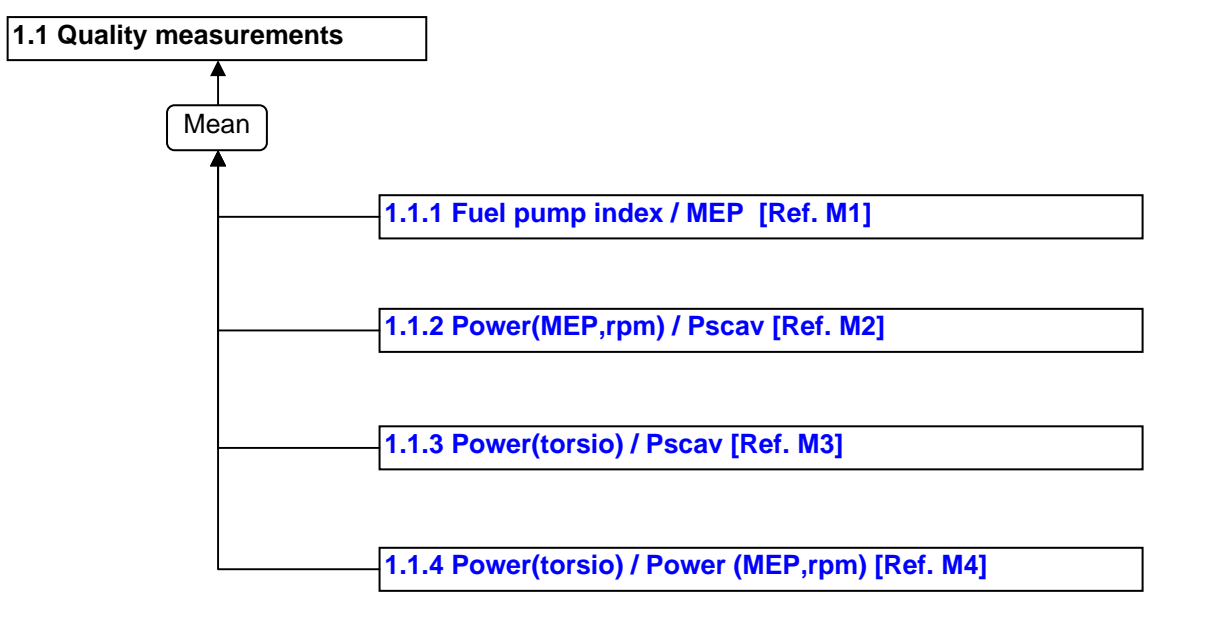
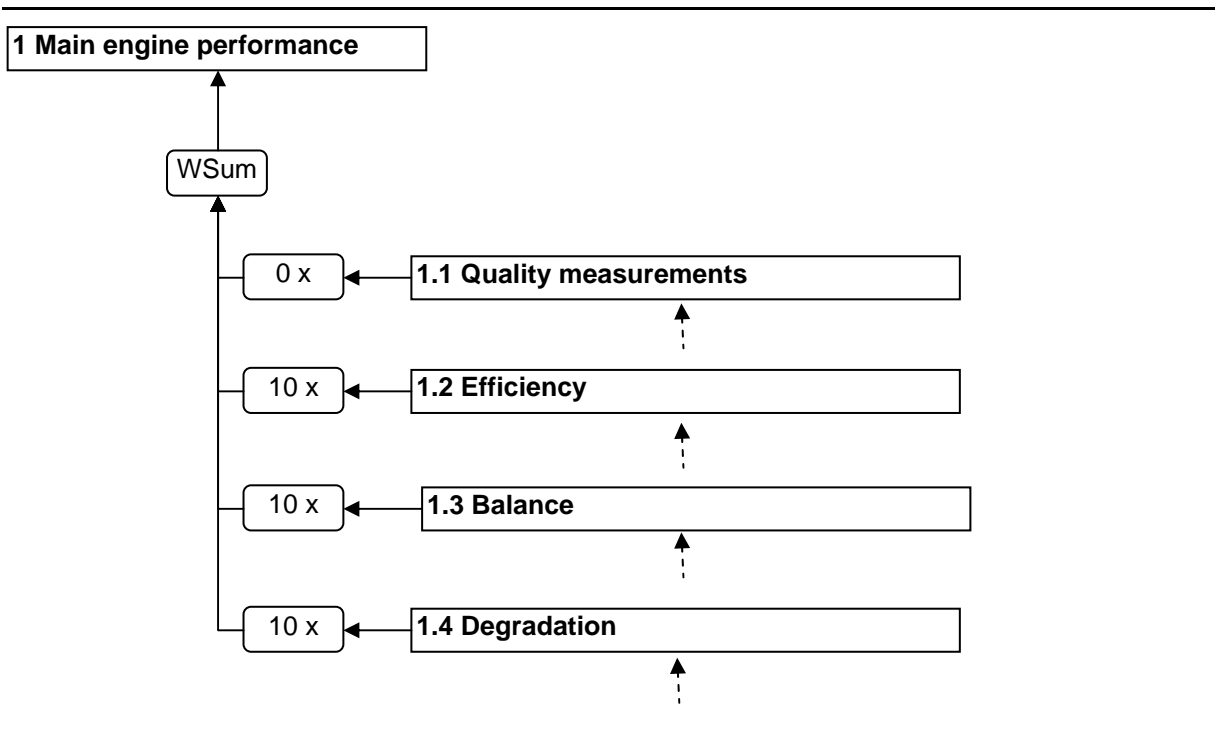
- Bad performance.
- Bad instrumentation.
- Bad registration.

Instrumentation and registration quality should be checked before erroneous conclusions to poor performance.

Results are also presented in reports that easier can be submitted to the ships. These reports are also in use at office. The reports focus on the performance at a high level and at measurement level where follow-up and attention are required, respectively red or yellow status.

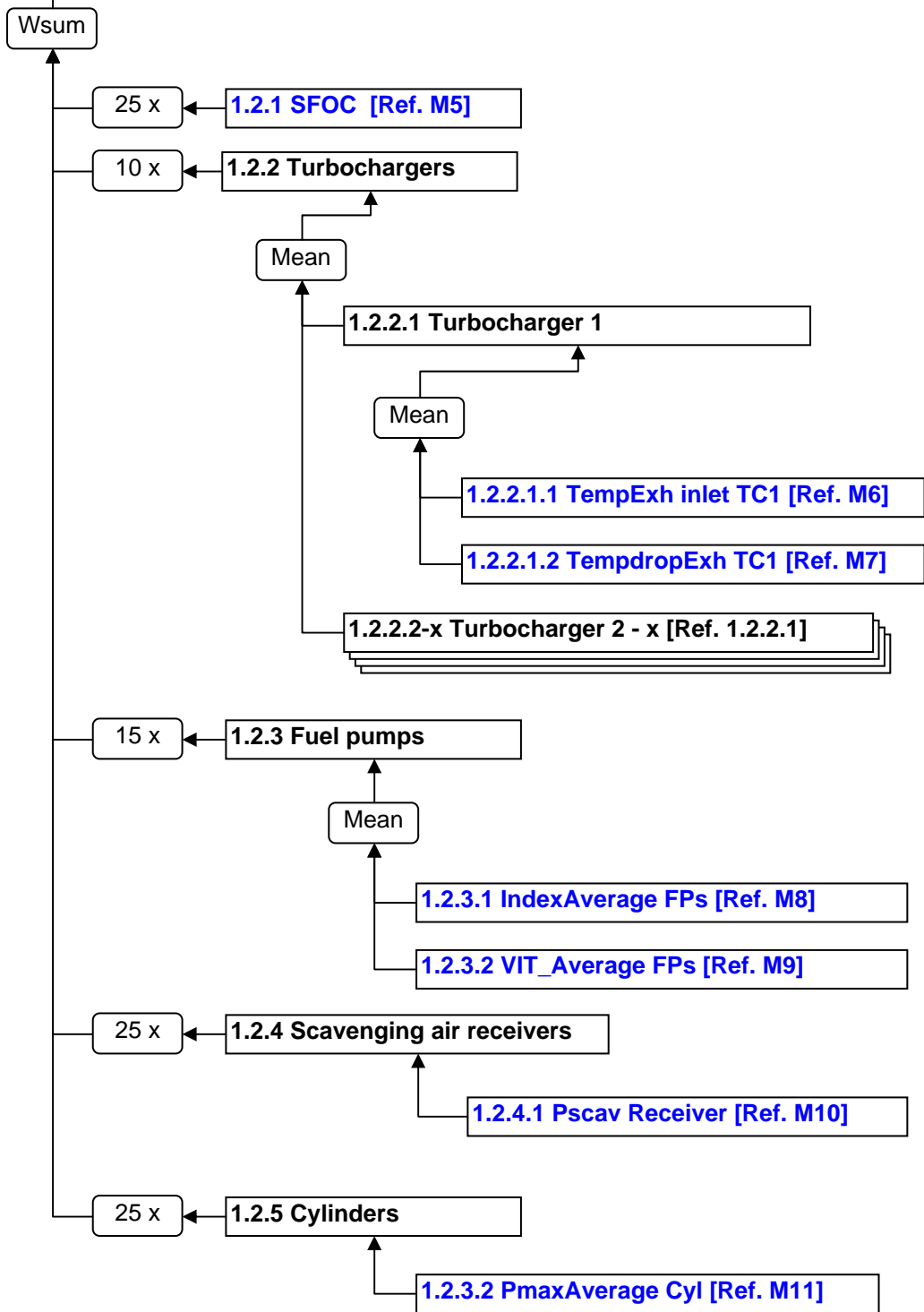
## Reference documentation

Reference documents used to develop indexes are performance tests, sea-trials, shop tests, project guides, experience and statistics.

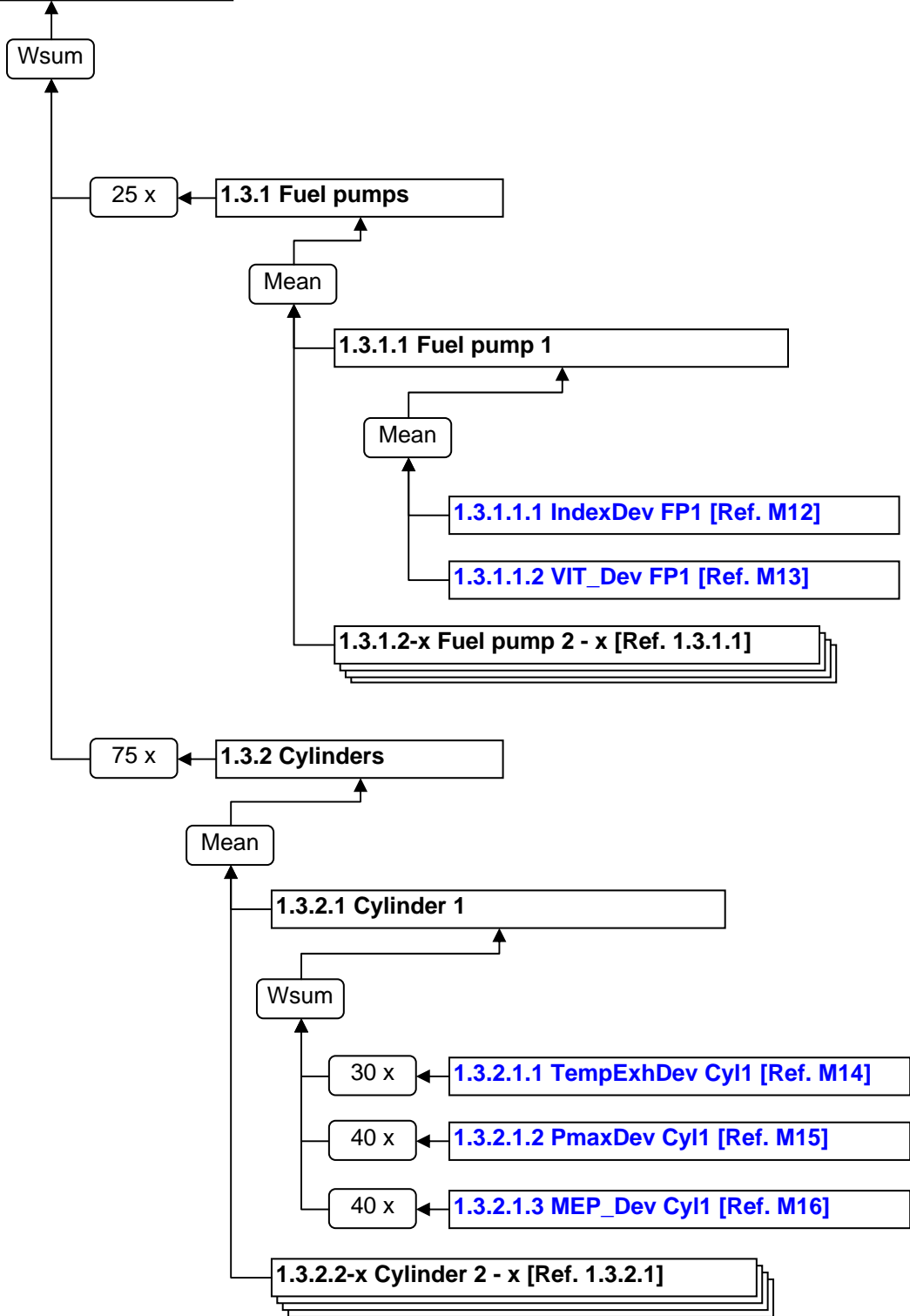


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**1.2 Efficiency**



1.3 Balance



# 1.4 Degradation

Wsum

30 x

## 1.4.1 Turbochargers

Mean

### 1.4.1.1 Turbocharger 1

Wsum

10 x

1.4.1.1.1 Pdrop Filter TC1 [Ref. M17]

40 x

1.4.1.1.2 TdropExh TC1 [Ref. M18]

50 x

1.4.1.1.3 Rot\_freq. TC1 [Ref. M19]

1.4.1.2-x Turbocharger 2 - x [Ref. 1.4.1.1]

20 x

## 1.4.2 Fuel pumps

Mean

1.4.2.1 Index FP1 [Ref. M20]

1.4.2.2-x Index FP2 - x [Ref. 1.4.2.1]

10 x

## 1.4.3 Scavenging air coolers

Mean

1.4.3.1 Pdrop ScavCool1 [Ref. M21]

1.4.3.2-x Pdrop ScavCool2 - x [Ref. 1.4.3.1]

40 x

## 1.4.4 Cylinders

Mean

### 1.4.4.1 Cylinder 1

Mean

1.4.4.1.1 Pcomp Cyl 1 [Ref. M22]

1.4.4.1.1.2 TempExh Cyl1 [Ref. M23]

1.4.4.2 Cylinder 2 - x [Ref. 1.4.4.1]



---

*M1. Fuel pump index / MEP {to be defined}*

---

*M2. Power(MEP,rpm) / Pscav {to be defined}*

---

*M3. Power(torsio) / Pscav {to be defined}*

---

*M4. Power(torsio) / Power (MEP,rpm)*

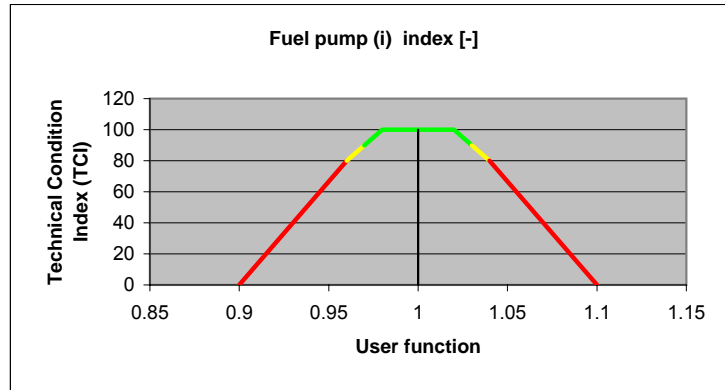
---

Acceptable deviation between power from torsionmeter and power calculated from MEP and rpm given in index function.

Reference value:  
1.00

Index function

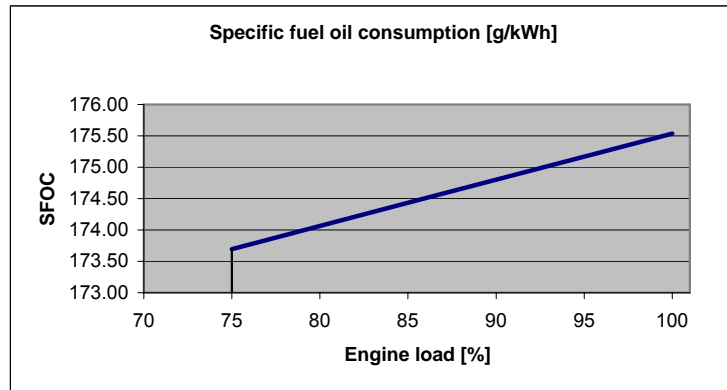
SFOC	Index	From reference
0.90	0	-10.0 %
0.96	80	-4.0 %
0.97	90	-3.0 %
0.98	100	-2.0 %
1.02	100	2.0 %
1.03	90	3.0 %
1.04	80	4.0 %
1.10	0	10.0 %



**M5. SFOC**

<u>Ideal performance</u>	75	85	100 [%]
SFOC <sub>BHP</sub>	129.58	130.13	130.95 [g/BHP]
SFOC <sub>kWh</sub>	173.69	174.43	175.54 [g/kWh]

Reference value:  
173.70

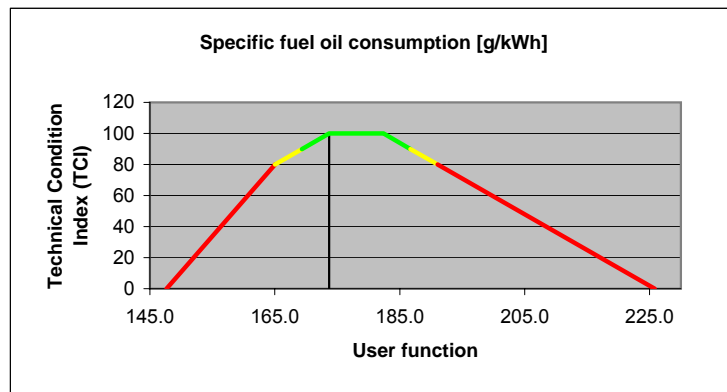


Calculated value:

$$SFOC = \left( \frac{FOC_{meas}}{SHP[kW]_{meas}} \cdot \frac{LCHV_{meas}}{42700} \right) \cdot [1 - 0,0002(T_{air_{meas}} - 25) - 0,0006(T_{scav_{meas}} - 25)] \cdot 1000$$

Index function

Value	Index	From reference
147.6	0	-15.0 %
165.0	80	-5.0 %
169.4	90	-2.5 %
173.7	100	0.0 %
182.4	100	5.0 %
186.7	90	7.5 %
191.1	80	10.0 %
225.8	0	30.0 %



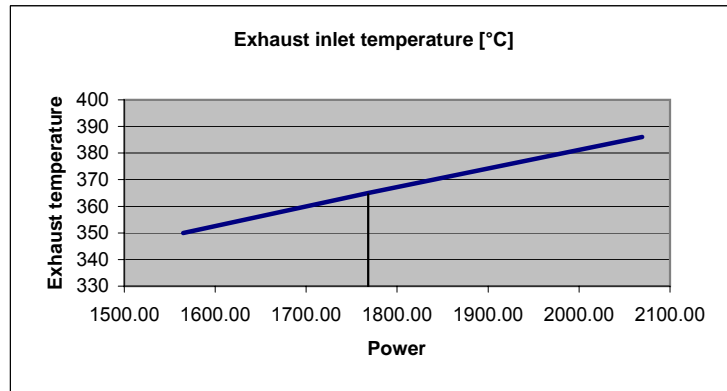
**M6. TempExh inlet TC1**

Ideal performance

$$BHP_{M\_meas} = \frac{\sum_{i=1}^n BHP(i)_{meas}}{n}$$

Engine power	75	85	100 [%]
Texh_T/C_inlet	350	365	386 [°C]
BHP <sub>M_meas</sub>	2097.66	2370.35	2773.94 [BHP]
Power	1564.85	1768.28	2069.36 [kW]

Reference value:  
364.52



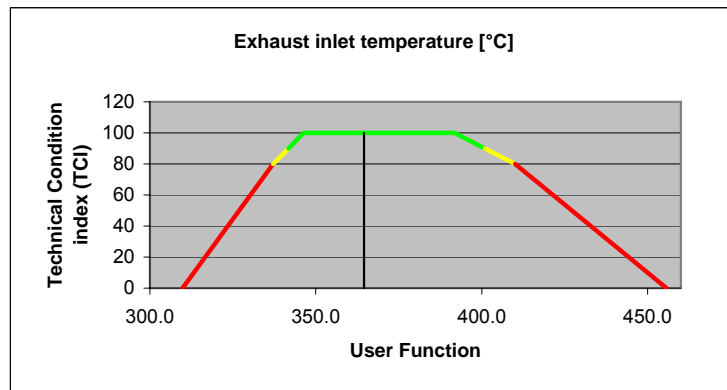
Calculated value:

$$K_{\_exh\_temp} = \frac{T_{\_exh\_inlet_2} - T_{\_exh\_inlet_1}}{Power_2 - Power_1} \quad K_{exh\_temp} = 0.0714$$

$$T_{exh\_corr} = T_{exh\_meas} + K_{exh\_temp} \cdot (power_{ref} - Power_{meas}) + \left( (T_{eng\_room} - 25) \cdot (-2.466 \cdot 10^{-3}) \cdot (273 + T_{exh\_meas}) \right) + \left( (T_{cool\_water} - 25) \cdot (-0.59 \cdot 10^{-3}) \cdot (273 + T_{exh\_meas}) \right)$$

Index function

Value	Index	From reference
309.8	0	-15.0 %
337.2	80	-7.5 %
341.7	90	-6.3 %
346.3	100	-5.0 %
391.9	100	7.5 %
401.0	90	10.0 %
410.1	80	12.5 %
455.6	0	25.0 %



**M7. TempdropExh inlet TC1**

Ideal performance

MEP(i)<sub>meas</sub> = MIP(i)<sub>meas</sub> - 0,94 [Bar]

$$MEP(i)_{meas} = \frac{BHP}{n \cdot K}$$

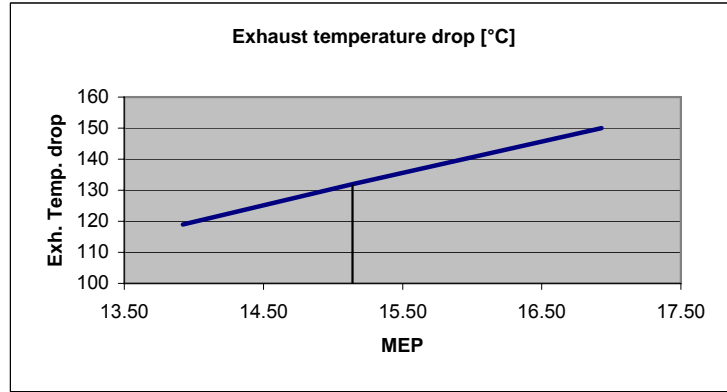
Engine power	75	85	100 [%]
Texh_T/C_inlet	350	365	386 [°C]
Texh_T/C_outlet	231	233	236 [°C]
ΔT T/C_exh (ΔTi)	119	132	150 [°C]
MEP <sub>meas</sub>	13.92	15.14	16.93 [bar]

Reference value:  
131.56

Calculated reference:

$$K_{\Delta T_{T/C\_exh}} = \frac{\Delta T_2 - \Delta T_1}{MEP_2 - MEP_1}$$

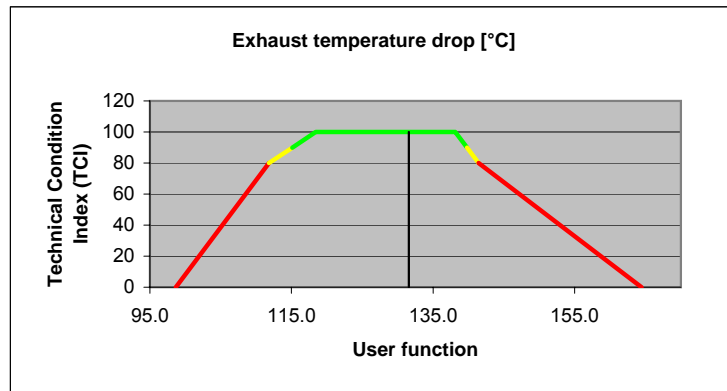
$K_{\Delta T_{T/C\_exh}} = 10.2990$



$$\Delta T_{T/C\_exh_{corr}} = \Delta T_{T/C\_exh_{meas}} + K_{\Delta T_{T/C\_exh}} (MEP_{ref} - MEP_{M\_meas})$$

Index function

Value	Index	From reference
98.7	0	-25.0 %
111.8	80	-15.0 %
115.1	90	-12.5 %
118.4	100	-10.0 %
138.1	100	5.0 %
139.8	90	6.3 %
141.4	80	7.5 %
164.5	0	25.0 %



**M8. IndexAverage FPs**

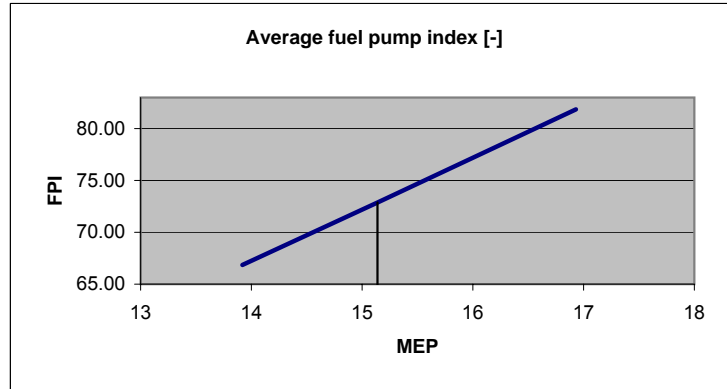
Ideal performance

Spec. fuel grav. 15°C	Spec_grav_15°C <sub>ST</sub>	LCHV	LCHV <sub>ST</sub>
0.966 [kg/l]	966 [kg/m³]	9690 [kcal/kg]	40570 [kJ/kg]

$$FPI_{M\_meas} = \frac{\sum_{i=1}^n FPI(i)_{meas}}{n}$$

Engine load	0	75	85	100 [%]
FPI <sub>meas</sub>	-8.833	66.86	72.86	81.86 [-]
MEP <sub>meas</sub>	0	13.92	15.14	16.93 [bar]

Reference value:  
72.86



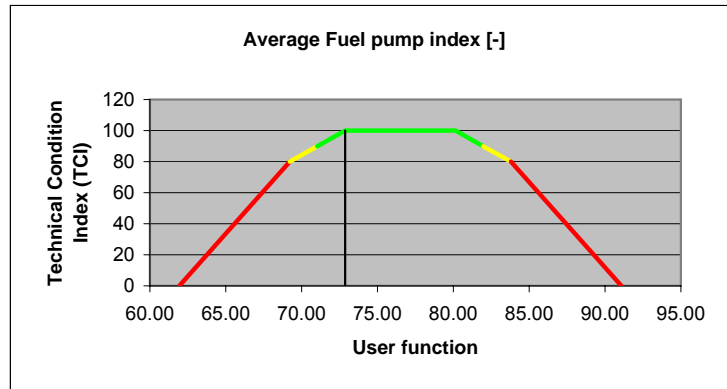
Calculated value:

$$K_{mep} = \frac{FPI_2 - FPI_1}{MEP_2 - MEP_1} \quad K_{mep} = 5.3958$$

$$Fuel\_pump\_index_{M\_corr} = \left( Fuel\_pump\_index_{M\_meas} + K_{mep} (MEP_{ref} - MEP_{M\_meas}) \right) \cdot \left( \frac{Spec\_grav\_15^\circ C_{meas} \cdot LCHV_{meas}}{Spec\_grav\_15^\circ C_{ST} \cdot LCHV_{ST}} \right)$$

Index function

Value	Index	From reference
61.93	0	-15.0 %
69.22	80	-5.0 %
71.04	90	-2.5 %
72.86	100	0.0 %
80.15	100	10.0 %
81.97	90	12.5 %
83.79	80	15.0 %
91.08	0	25.0 %

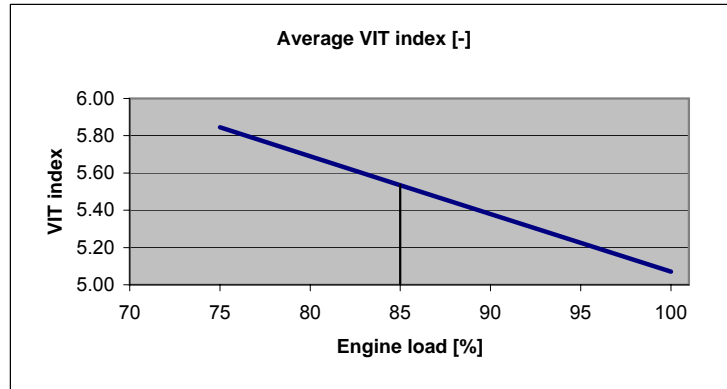


**M9. VIT\_Average FPs**

Ideal performance

Engine load	75	85	100 [%]
VIT <sub>meas</sub>	5.85	5.54	5.07 [-]

Reference value:  
5.54

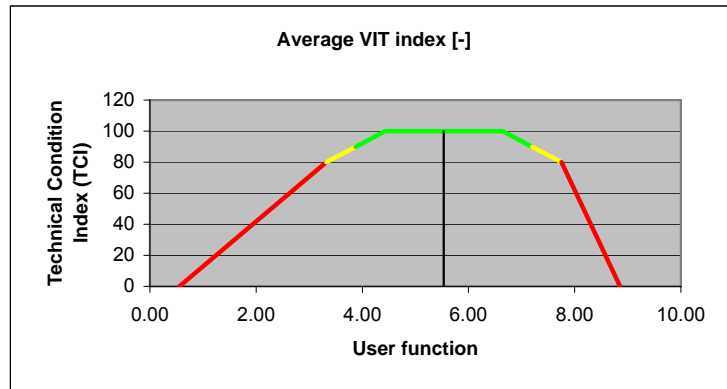


Calculated value:

$$VIT_{ind\_M} = \frac{\sum_{i=1}^n VIT(i)_{ind\_meas}}{n}$$

Index function

Value	Index	From reference
0.55	0	-90.0 %
3.32	80	-40.0 %
3.87	90	-30.0 %
4.43	100	-20.0 %
6.64	100	20.0 %
7.20	90	30.0 %
7.75	80	40.0 %
8.86	0	60.0 %



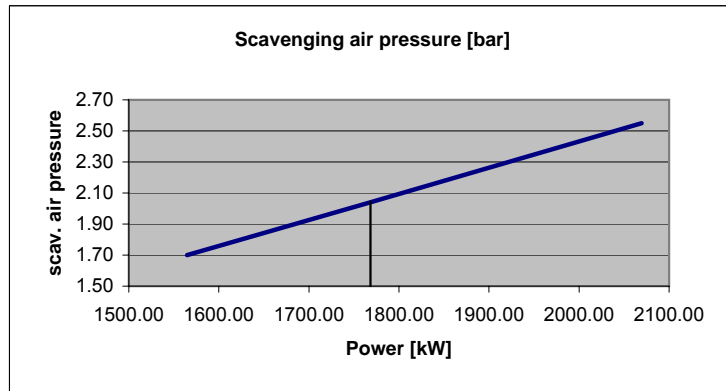
**M10. Pscav Receiver**

Ideal performance

$$BHP_{M\_meas} = \frac{\sum_{i=1}^n BHP(i)_{meas}}{n}$$

Engine load	75	85	100 [%]
Scav_air_press	1.70	2.04	2.55 [bar]
BHP	2097.66	2370.35	2773.94 [BHP]
Power	1564.85	1768.28	2069.36 [kW]

Reference value:  
2.04



Calculated value:

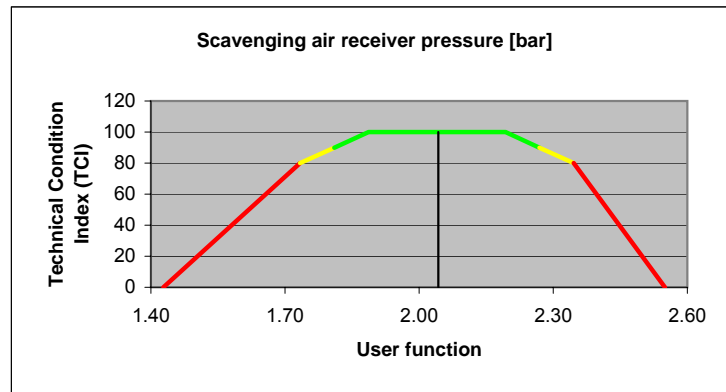
$$K_{Pscav} = \frac{Pscav_2 - Pscav_1}{Power_2 - Power_1}$$

$$K\_scav = 0.0017$$

$$Pscav_{corr} = Pscav_{meas} + K_{Pscav} (Power_{ref} - Power_{M\_meas}) + (T_{Eng\_room\_meas} - 25) \cdot 0,002856 \cdot Pscav_{meas}$$

Index function

Value	Index	From reference
1.43	0	-30.0 %
1.73	80	-15.0 %
1.81	90	-11.3 %
1.89	100	-7.5 %
2.19	100	7.5 %
2.27	90	11.3 %
2.35	80	15.0 %
2.55	0	25.0 %



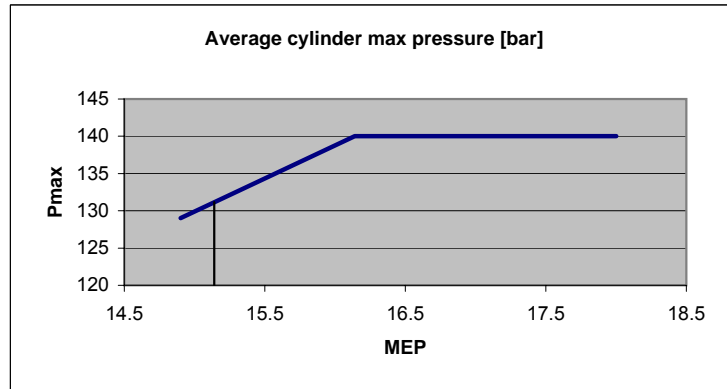
**M11. PmaxAverage Cyl**

Ideal performance

$$P_{max_{M\_meas}} = \frac{\sum_{i=1}^n P_{max}(i)_{meas}}{n} \quad MEP_{M\_meas} = \frac{\sum_{i=1}^n MEP(i)_{meas}}{n}$$

Engine load	75	85	100 [%]
P <sub>max</sub>	129	140	140 [bar]
MEP	14.9	16.1	18.0 [bar]
MEP <sub>meas</sub>	13.92	15.14	16.93 [bar]

Reference value:  
131.16



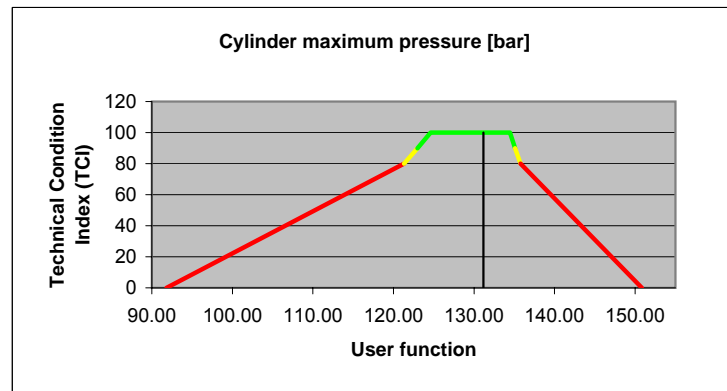
Calculated value:

$$K_{P_{max}} = \frac{P_{max_2} - P_{max_1}}{MEP_2 - MEP_1} \quad K_{P_{max}} = 9.0164$$

$$P_{max_{M\_corr}} = P_{max_{meas}} + K_{P_{max}} (MEP_{ref} - MEP_{M\_meas}) + (T_{eng\_room} - 25) \cdot 2,198 \cdot 10^{-3} \cdot (1 + P_{max_{meas}})$$

Index function

Value	Index	From reference
91.81	0	-30.0 %
121.33	80	-7.5 %
122.97	90	-6.3 %
124.61	100	-5.0 %
134.44	100	2.5 %
135.10	90	3.0 %
135.75	80	3.5 %
150.84	0	15.0 %





**M12. IndexDev FP1**

Deviation from reference calculated on basis of fuel pump index absolute condition.  
 Indicator reference: M8.

Reference value:  
 0.00

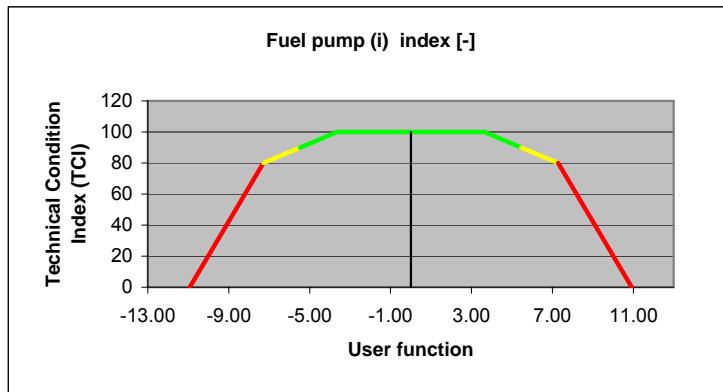
Calculated value:

$$FPI_{M\_meas} = \frac{\sum_{i=1}^n FPI(i)_{meas}}{n}$$

$$FPI(i)_{dev} = FPI(i)_{meas} - FPI_{M\_meas}$$

Index function

Value	Index	From reference
-10.93	0	-15.0 %
-7.29	80	-10.0 %
-5.46	90	-7.5 %
-3.64	100	-5.0 %
3.64	100	5.0 %
5.46	90	7.5 %
7.29	80	10.0 %
10.93	0	15.0 %



**M13. VIT\_Average FPs**

Deviation from reference calculated on basis of fuel pump average VIT index absolute condition.  
Indicator reference: M9.

Reference value:  
0.00

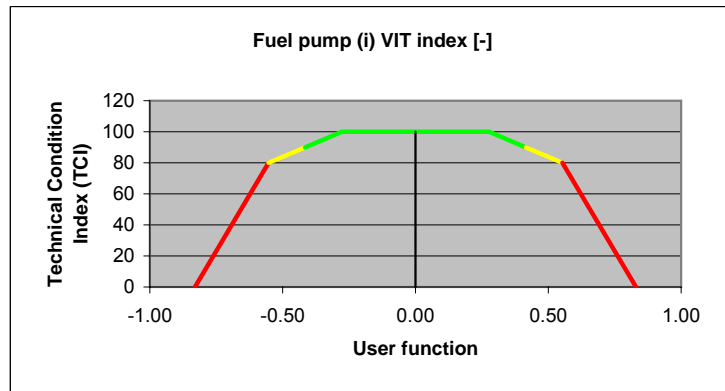
Calculated value:

$$VIT_{M\_meas} = \frac{\sum_{i=1}^n VIT(i)_{ind\_meas}}{n}$$

$$VIT(i)_{dev} = VIT(i)_{ind\_meas} - VIT_{M\_meas}$$

Index function

Value	Index	From reference
-0.83	0	-15.0 %
-0.55	80	-10.0 %
-0.42	90	-7.5 %
-0.28	100	-5.0 %
0.28	100	5.0 %
0.42	90	7.5 %
0.55	80	10.0 %
0.83	0	15.0 %



**M14. TempExhDev Cyl1**

Deviation from reference calculated on basis of exhaust inlet temperature absolute condition.  
Indicator reference: M6.

Reference value:  
0.00

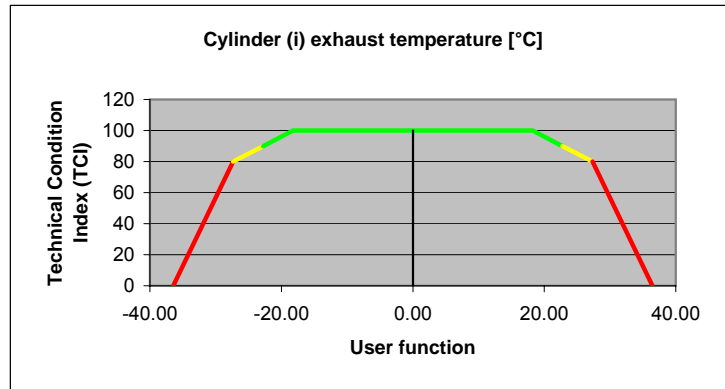
Calculated value:

$$Texh\_T/C\_inlet_{M\_meas} = \frac{\sum_{i=1}^n Texh\_T/C\_inlet}{n}$$

$$Texh\_T/C\_inlet_{dev} = Texh\_T/C\_inlet_{meas} - Texh\_T/C\_inlet_{M\_meas}$$

Index function

Value	Index	From reference
-36.45	0	-10.0 %
-27.34	80	-7.5 %
-22.78	90	-6.3 %
-18.23	100	-5.0 %
18.23	100	5.0 %
22.78	90	6.3 %
27.34	80	7.5 %
36.45	0	10.0 %



**M15. PmaxDev Cyl1**

Deviation from reference calculated on basis of cylinder maximum pressure absolute condition.  
Indicator reference: M11.

Reference value:  
0.00

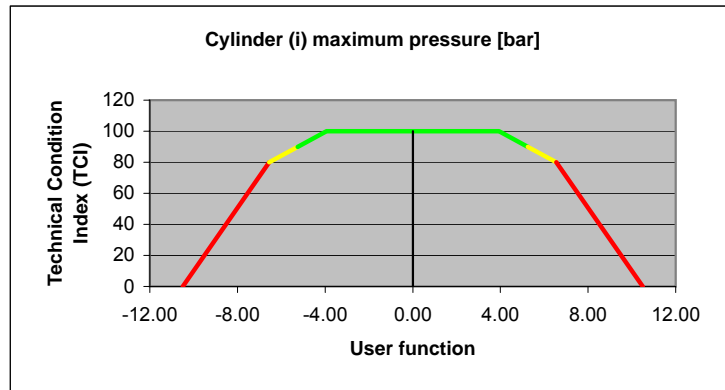
Calculated value:

$$P \max_{M\_meas} = \frac{\sum_{i=1}^n P \max(i)_{meas}}{n}$$

$$P \max_{dev} = P \max(i)_{meas} - P \max_{M\_meas}$$

Index function

Value	Index	From reference
-10.49	0	-8.0 %
-6.56	80	-5.0 %
-5.25	90	-4.0 %
-3.93	100	-3.0 %
3.93	100	3.0 %
5.25	90	4.0 %
6.56	80	5.0 %
10.49	0	8.0 %



**M16. MEP\_Dev Cyl1**

Deviation from reference calculated on basis of MEP\_ref.

Reference value:  
0.00

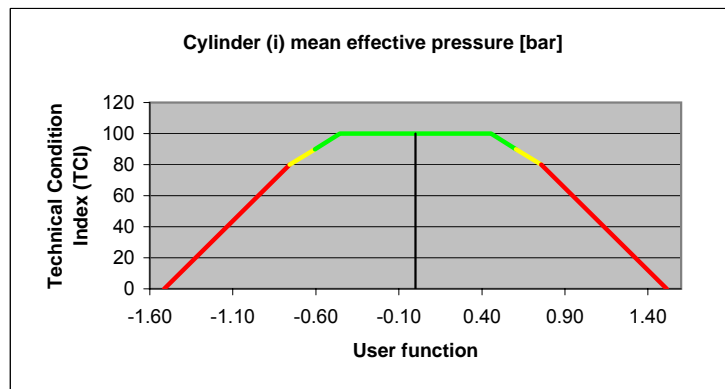
Calculated value:

$$MEP_{M\_meas} = \frac{\sum_{i=1}^n MEP(i)_{meas}}{n}$$

$$MEP_{dev} = MEP(i)_{meas} - MEP_{M\_meas}$$

Index function

Value	Index	From reference
-1.51	0	-10.0 %
-0.76	80	-5.0 %
-0.61	90	-4.0 %
-0.45	100	-3.0 %
0.45	100	3.0 %
0.61	90	4.0 %
0.76	80	5.0 %
1.51	0	10.0 %



**M17. Pdrop Filter TC1**

Scavenging air pressure from "Introduction for 46 - 98 MC type engines operation" Edition 40E page 196.

Model performance

	1	2
Scav_air_press <sub>meas</sub>	2.00	3.00 [bar]
Air_filterΔp(i)	27.0	43.0 [mmWc]

Calculated model value:

$$K_{scav\_air\_press} = 16.00$$

$$K_{scav\_air\_press} = \frac{\Delta p_2 - \Delta p_1}{P_{scav_2} - P_{scav_1}}$$

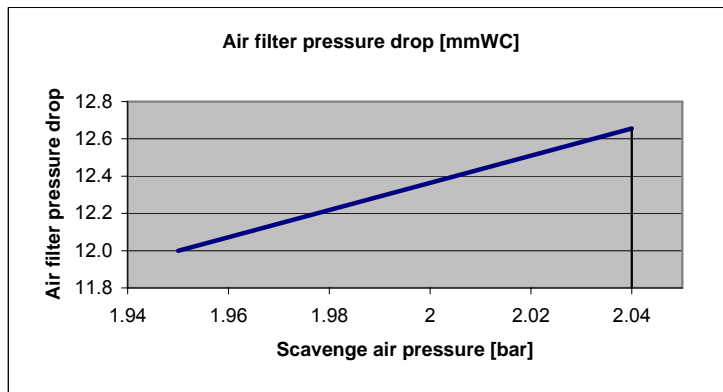
Air filter pressure drop are not given in "Report of Sea Trial".  
 Estimated from "Hual Asia Engine performance data sheet"  
 from 0501 dated 2004-11-21, lowest value at T/C pressure drop.  
 Scav\_air\_press<sub>0</sub> from "Hual Asia Engine Performance data sheet" from 0501.

Ideal performance

	0501	ref
Air_filterΔp <sub>0</sub>	12.0	12.66 [mmWc]
Scav_air_press <sub>0</sub>	1.95	2.04 [bar]

Reference value:

12.66



Calculated value:

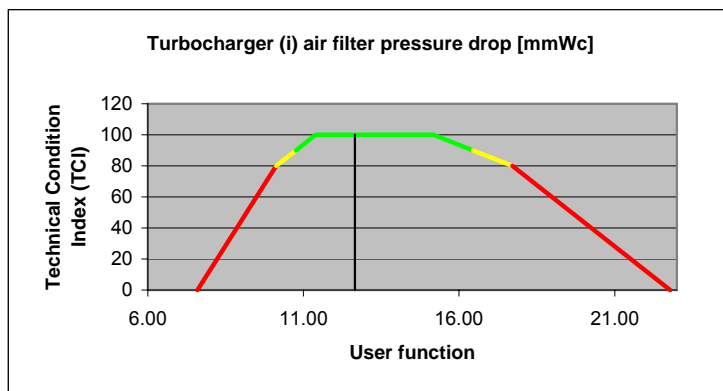
$$K_{P_{scav\_calibrated}} = K_{P_{scav}} \cdot \frac{\Delta p_0 \cdot P_{scav_1}}{\Delta p_1 \cdot P_{scav_0}}$$

$$K_{P_{scav\_calibrated}} = 7.2934$$

$$\Delta p_{filter\_corr} = \Delta p_{filter\_meas} + K_{P_{scav\_calibrated}} (P_{scav\_ref} - P_{scav\_meas})$$

Index function

Value	Index	From reference
7.59	0	-40.0 %
10.13	80	-20.0 %
10.76	90	-15.0 %
11.39	100	-10.0 %
15.19	100	20.0 %
16.45	90	30.0 %
17.72	80	40.0 %
22.78	0	80.0 %



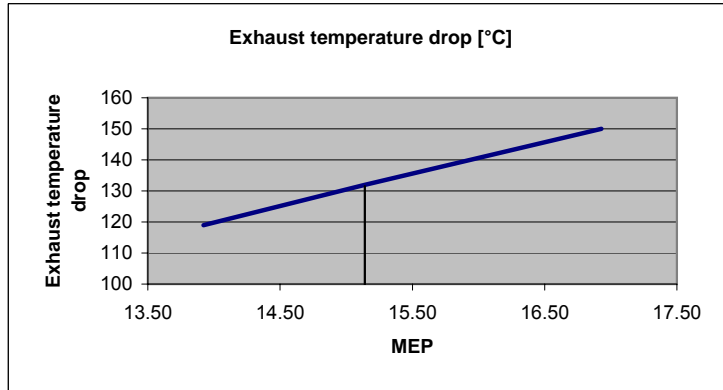
**M18. TdropExh TC1**

Ideal performance

Engine load	75	85	100 [%]
Texh_T/C_inlet	350	365	386 [°C]
Texh_T/C_outlet	231	233	236 [°C]
ΔT T/C_exh (ΔT <sub>i</sub> )	119	132	150 [°C]
MEP <sub>meas</sub>	13.92	15.14	16.93 [bar]

$$MEP_{M\_meas} = \frac{\sum_{i=1}^n MEP(i)_{meas}}{n}$$

Reference value:  
131.56



Calculated value:

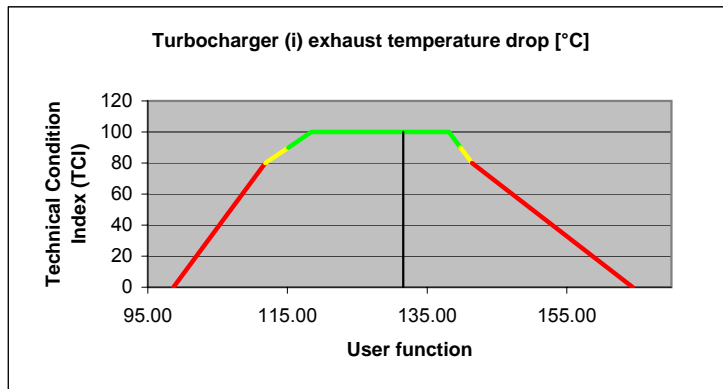
$$K_{\Delta T_{T/C\_exh}} = \frac{\Delta T_2 - \Delta T_1}{MEP_2 - MEP_1}$$

$$K_{\Delta T_{T/C\_exh}} = 10.2990$$

$$\Delta T_{T/C\_exh\_corr} = \Delta T_{T/C\_exh\_meas} + K_{\Delta T_{T/C\_exh}} (MEP_{ref} - MEP_{M\_meas})$$

Index function

Value	Index	From reference
98.67	0	-25.0 %
111.83	80	-15.0 %
115.12	90	-12.5 %
118.41	100	-10.0 %
138.14	100	5.0 %
139.79	90	6.3 %
141.43	80	7.5 %
164.46	0	25.0 %



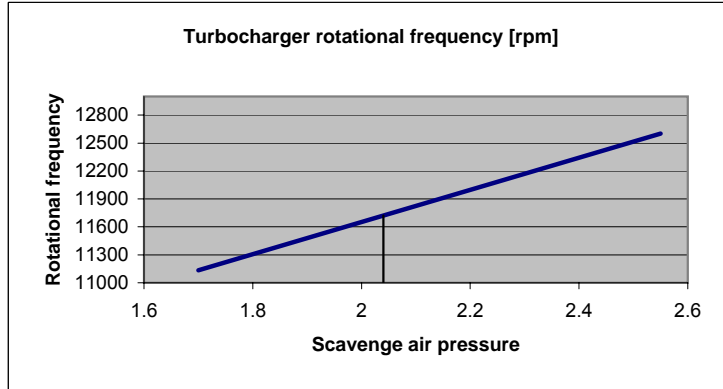
**M19. Rot\_freq. TC1**

Ideal performance

Engine load	75	85	100 [%]
T/C_RPM <sub>meas</sub>	11133	11720	12600 [rpm]
Scav_air_press	1.7	2.04	2.55 [bar]

Reference value:

11720.00



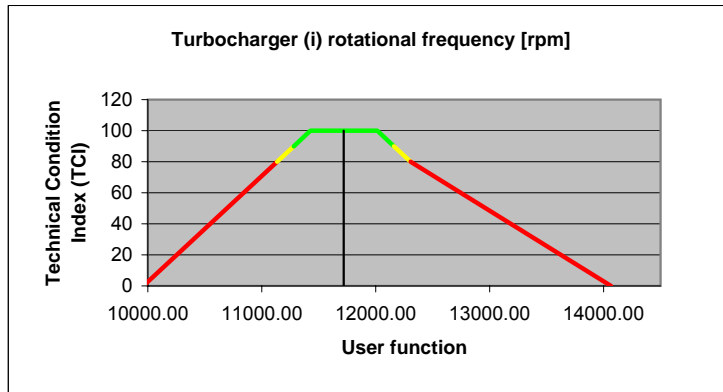
Calculated value:

$$K_{T/C\_RPM} = \frac{T/C\_RPM_2 - T/C\_RPM_1}{Pscav_2 - Pscav_1} \quad K_{T/C\_RPM} = 1725.88$$

$$T/C\_RPM_{corr} = T/C\_RPM_{meas} + K_{T/C\_RPM} (Pscav_{ref} - Pscav_{meas})$$

Index function

Value	Index	From reference
9962.00	0	-15.0 %
11134.00	80	-5.0 %
11280.50	90	-3.8 %
11427.00	100	-2.5 %
12013.00	100	2.5 %
12159.50	90	3.8 %
12306.00	80	5.0 %
14064.00	0	20.0 %



**M20. Index FP1**

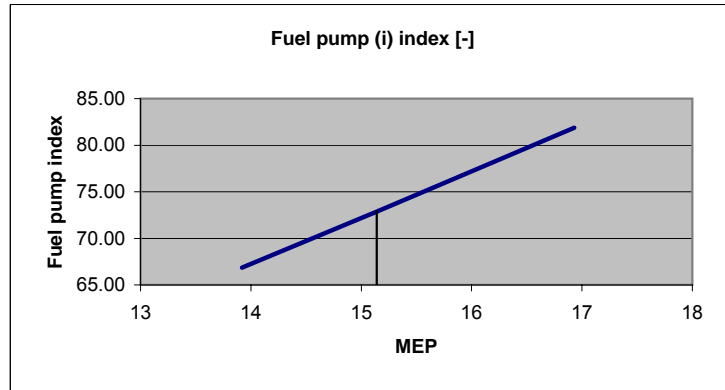
Ideal performance

Spec. fuel grav. 15°C	Spec. grav. 15°C <sub>ST</sub>	LCHV	LCHV <sub>ST</sub>
0.966 [kg/l]	966 [kg/m³]	9690 [kcal/kg]	40570.09 [kJ/kg]

$$FPI_{M\_meas} = \frac{\sum_{i=1}^n FPI(i)_{meas}}{n}$$

Engine load	0	75	85	100 [%]
FPI <sub>meas</sub>	-8.833	66.86	72.86	81.86 [-]
MEP(i) <sub>meas</sub>	0	13.92	15.14	16.93 [bar]

Reference value:  
72.86



Calculated reference:

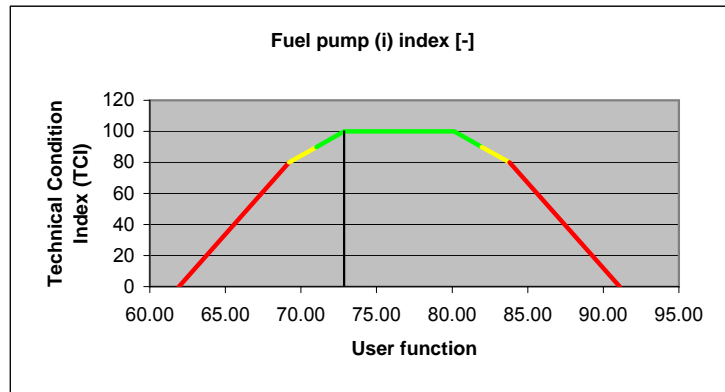
$$K_{FPI} = \frac{FPI_2 - FPI_1}{MEP_2 - MEP_1}$$

$$K_{Fuel\_pump\_index} = 5.3958$$

$$FPI(i)_{corr} = \left( FPI(i)_{meas} + K_{FPI} \cdot (MEP_{ref} - MEP_{meas}) \right) \cdot \left( \frac{Spec\_grav\_15^\circ C_{meas} \cdot LCHV_{meas}}{Spec\_grav\_15^\circ C_{ST} \cdot LCHV_{ST}} \right)$$

Index function

Value	Index	From reference
61.93	0	-15.0 %
69.22	80	-5.0 %
71.04	90	-2.5 %
72.86	100	0.0 %
80.15	100	10.0 %
81.97	90	12.5 %
83.79	80	15.0 %
91.08	0	25.0 %



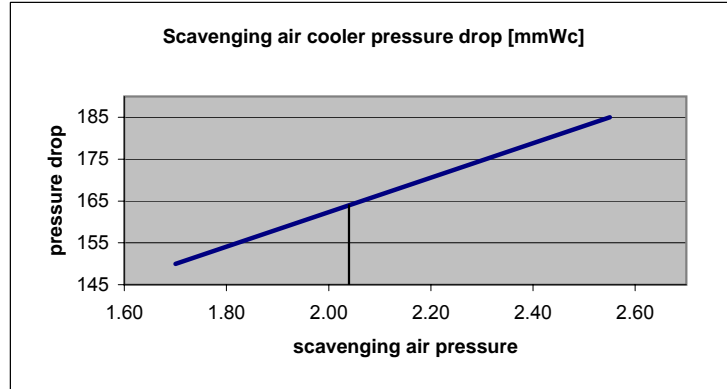


**M21. Pdrop ScavCool1**

Ideal performance

Engine load	75	85	100 [%]
Scav_cool $\Delta p_{meas}$	150	164	185 [mmWc]
Scav_air_press	1.70	2.04	2.55 [bar]

Reference value:  
164.00



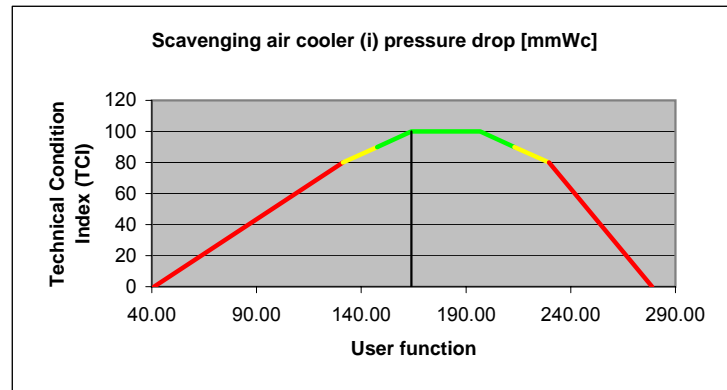
Calculated value:

$$K_{cooler\Delta p} = \frac{\Delta p_2 - \Delta p_1}{P_{scav_2} - P_{scav_1}} \quad K_{cooler\Delta p} = 41.1765$$

$$\Delta p_{cool\_corr} = \Delta p_{cool\_meas} + K_{\Delta p_{cool\_calibrated}} (P_{scav_{ref}} - P_{scav_{meas}})$$

Index function

Value	Index	From reference
41.00	0	-75.0 %
131.20	80	-20.0 %
147.60	90	-10.0 %
164.00	100	0.0 %
196.80	100	20.0 %
213.20	90	30.0 %
229.60	80	40.0 %
278.80	0	70.0 %



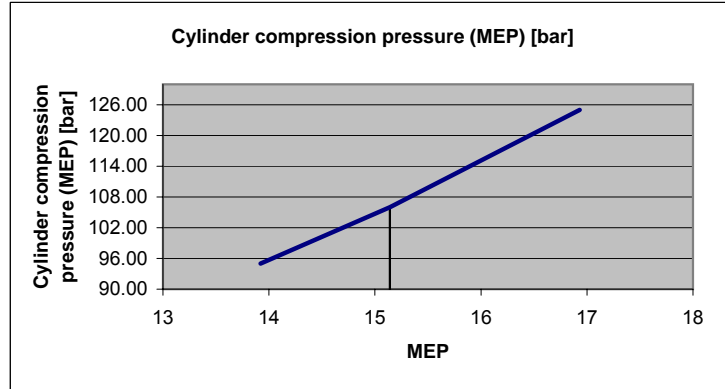
**M22. Pcomp Cyl 1**

Ideal performance

Engine load	75	85	100 [%]
Cyl(i)_comp_press	95.0	106.0	125.0 [bar]
MEP <sub>meas</sub>	13.92	15.14	16.93 [bar]

$$MEP_{M\_meas} = \frac{\sum_{i=1}^n MEP(i)_{meas}}{n}$$

reference value:  
106.00



Calculated value:

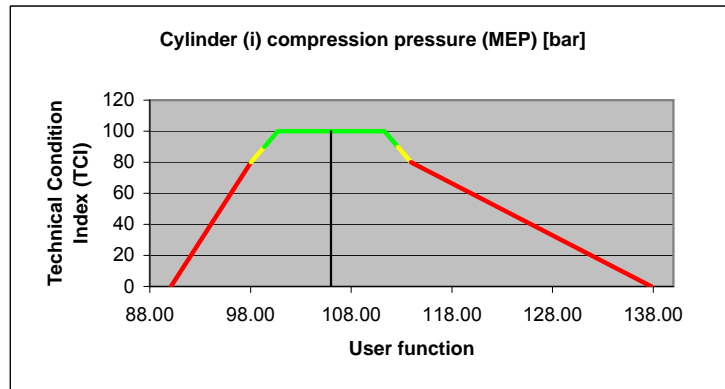
$$K_{P_{comp}} = \frac{P_{comp2} - P_{comp1}}{MEP_2 - MEP_1}$$

$K_{cyl\_comp\_press\_ (MEP)}$  9.9668

$$P_{comp}(i)_{corr} = P_{comp}(i)_{meas} + K_{P_{comp}} \cdot (MEP_{ref} - MEP_{M\_meas}) + (T_{eng\_room} - 25) \cdot 2.954 \cdot 10^{-3} \cdot (1 + P_{comp}(i)_{meas})$$

Index function

Value	Index	From reference
90.10	0	-15.0 %
98.05	80	-7.5 %
99.38	90	-6.3 %
100.70	100	-5.0 %
111.30	100	5.0 %
112.63	90	6.3 %
113.95	80	7.5 %
137.80	0	30.0 %



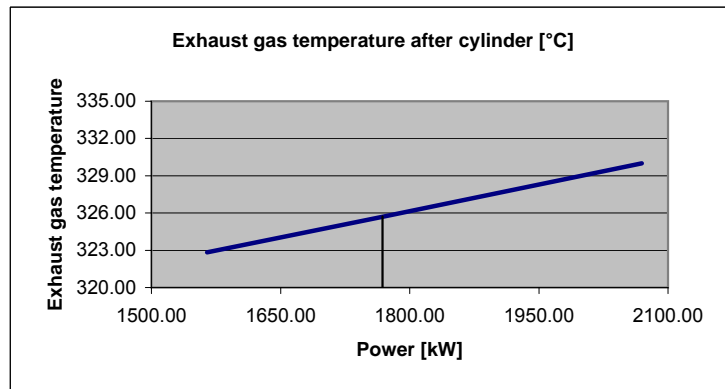
### M23. TempExh Cyl1

#### Ideal performance

Engine load	75	85	100 [%]
Exh temp after cyl	322.83	325.70	330.00 [°C]
BHP	2097.66	2370.35	2773.94 [BHP]
Power	1564.85	1768.28	2069.36 [kW]

#### Reference value:

325.73



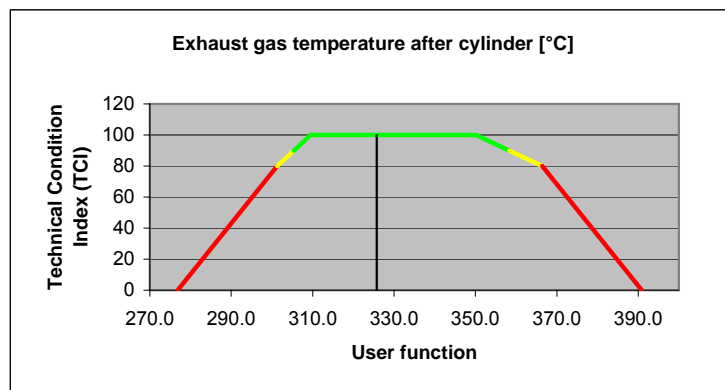
#### Calculated value:

$$K_{exh\_temp} = \frac{T_{exh\_outlet_2} - T_{exh\_outlet_1}}{Power_2 - Power_1} = 0.0143$$

$$T_{exh\_corr} = T_{exh\_meas} + K_{exh\_temp} \cdot (Power_{ref} - Power_{meas}) + \left( (T_{eng\_room} - 25) \cdot (-2.466 \cdot 10^{-3}) \cdot (273 + T_{exh\_meas}) \right) + \left( (T_{cool\_water} - 25) \cdot (-0.59 \cdot 10^{-3}) \cdot (273 + T_{exh\_meas}) \right)$$

#### Index function

Value	Index	From reference
276.9	0	-15.0 %
301.3	80	-7.5 %
305.4	90	-6.3 %
309.4	100	-5.0 %
350.2	100	7.5 %
358.3	90	10.0 %
366.5	80	12.5 %
390.9	0	20.0 %



Index-tree	2006-03-21	Index tree changed
Specific fuel oil consumption (SFOC)	2006-01-03	Operational reference load changed to 80 % for easy comparence to other ships.
Specific fuel oil consumption (SFOC)	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Specific fuel oil consumption (SFOC)	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Specific fuel oil consumption (SFOC)	2006-03-21	Layout changed
Exhaust inlet temperature	2006-01-18	New indicator added to the specification.
Exhaust inlet temperature	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Exhaust inlet temperature	2006-03-21	Layout changed
Exhaust temperature drop	2006-01-03	Operational reference load changed to 80 %.
Exhaust temperature drop	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Exhaust temperature drop	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Exhaust temperature drop	2006-03-21	Layout changed
Average VIT index	2006-01-03	Operational reference load changed. Limits set by percentage deviation changed.
Average VIT index	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Average VIT index	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Average VIT index	2006-03-21	Layout changed
Average Fuel pump index	2006-01-03	Operational reference load changed to 80 %.
Average Fuel pump index	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Average Fuel pump index	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Average Fuel pump index	2006-03-21	Layout changed
Scavenging air pressure	2006-01-03	Operational reference load changed to 80 %.
Scavenging air pressure	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Scavenging air pressure	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Scavenging air pressure	2006-03-21	Layout changed
Average Cylinder max pressure	2006-01-03	Operational reference load changed. Limits set by percentage deviation changed.
Average Cylinder max pressure	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Average Cylinder max pressure	2006-03-21	Layout changed
VIT index balance	2006-01-03	Limits changed. Now set by percentage deviation of reference load.
VIT index balance	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
VIT index balance	2006-03-21	Layout changed
Fuel pump index balance	2006-01-03	Limits changed. Now set by percentage deviation of reference load.
Fuel pump index balance	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Fuel pump index balance	2006-03-21	Layout changed
Exhaust temperature balance	2006-01-18	Limits changed. Now set by percentage deviation of reference load.
Exhaust temperature balance	2006-03-21	Layout changed
Cylinder max pressure balance	2006-01-03	Limits changed. Now set by percentage deviation of reference load.
Cylinder max pressure balance	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Cylinder max pressure balance	2006-03-21	Layout changed
Mean effective pressure balance	2006-01-03	Limits changed. Now set by percentage deviation of reference load.
Mean effective pressure balance	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Mean effective pressure balance	2006-03-21	Layout changed
Air filter pressure drop	2006-01-03	Operational reference load changed. Limits set by percentage deviation changed.
Air filter pressure drop	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Air filter pressure drop	2006-03-21	Layout changed
Exhaust temperature drop	2006-01-03	Operational reference load changed to 80 %.
Exhaust temperature drop	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Exhaust temperature drop	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Exhaust temperature drop	2006-03-21	Layout changed
Rotational frequency	2006-01-03	Operational reference load changed. Measured values changed.
Rotational frequency	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Rotational frequency	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Rotational frequency	2006-03-21	Layout changed

Air filter pressure drop relative condition	2006-01-03	Limits changed. Now set by percentage deviation of reference load.
Air filter pressure drop relative condition	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Air filter pressure drop relative condition	2006-03-21	Indicator removed from specification
Exhaust inlet temperature relative condition	2006-01-18	Limits changed. Now set by percentage deviation of reference load.
Exhaust inlet temperature relative condition	2006-01-18	Limits changed. Now set by percentage deviation of reference load.
Exhaust inlet temperature relative condition	2006-03-21	Indicator removed from specification
Rotational frequency relative condition	2006-01-03	Limits changed. Now set by percentage deviation of reference load.
Rotational frequency relative condition	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Rotational frequency relative condition	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Rotational frequency relative condition	2006-03-21	Indicator removed from specification
Fuel pump index deviation	2006-01-03	Limits changed. Now set by percentage deviation of reference load.
Fuel pump index deviation	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Fuel pump index deviation	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Fuel pump index	2006-02-23	FPI changed from deviation to absolute value
Fuel pump index	2006-03-21	Layout changed
Scavenging air cooler (i) pressure drop	2006-01-03	Operational reference load changed to 80 %.
Scavenging air cooler (i) pressure drop	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Scavenging air cooler (i) pressure drop	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Scavenging air cooler (i) pressure drop	2006-03-21	Layout changed
Scav air cooler pressure drop relative condition	2006-01-03	Limits changed. Now set by percentage deviation of reference load.
Scav air cooler pressure drop relative condition	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Scav air cooler pressure drop relative condition	2006-03-21	Indicator removed from specification
Compression pressure (MEP)	2006-01-03	Operational reference load changed. Limits set by percentage deviation changed.
Compression pressure (MEP)	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Compression pressure (MEP)	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Compression pressure (MEP)	2006-03-21	Layout changed
Compression pressure (Scav)	2006-01-03	Operational reference load changed. Limits set by percentage deviation changed.
Compression pressure (Scav)	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Compression pressure (Scav)	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Compression pressure (Scav)	2006-03-21	Indicator removed from specification
Compression pressure deviation	2006-01-03	Limits changed. Now set by percentage deviation of reference load.
Compression pressure deviation	2006-01-18	Operational reference load changed to 85 %, Limits set by absolute deviation removed.
Compression pressure deviation	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Compression pressure deviation	2006-03-21	Indicator removed from specification
Exhaust outlet temperature	2006-01-18	New indicator added to the specification.
Exhaust outlet temperature	2006-02-23	Acceptable limits for lowest value changed to include possible variations
Exhaust outlet temperature	2006-03-21	Layout changed

Variable in u.f.	TOCC tag name	Höegh tag name
SFOC	L.Hoegh_Asia_Engine specific fuel oil consumption	
FOC <sub>meas</sub>	L.Hoegh_Asia_Engine fuel oil consumption	FO_KG_HR
SHP[kW] <sub>meas</sub>	L.Hoegh_Asia_Shaft torsion meter power indicator	SHP
LCHV <sub>meas</sub>	L.Hoegh_Asia_Engine fuel heat value	FO_HEAT_VAL
T_eng_room <sub>meas</sub>	L.Hoegh_Asia_Ship engine room temperature	AIR_TEMP_ENG_R
T_sca <sub>meas</sub>	L.Hoegh_Asia_Scavenging air receiver 1 temperature	REC_TEMP
Texh_T/C_inlet <sub>meas</sub>	L.Hoegh_Asia_Turbocharger 1 exhaust gas inlet temperature	EXH_TEMP1
Texh_T/C_inlet <sub>meas</sub>	L.Hoegh_Asia_Turbocharger 2 exhaust gas inlet temperature	EXH_TEMP2
Texh_T/C_outlet <sub>meas</sub>	L.Hoegh_Asia_Turbocharger 1 exhaust gas outlet temperature	OUTLET1
Texh_T/C_outlet <sub>meas</sub>	L.Hoegh_Asia_Turbocharger 2 exhaust gas outlet temperature	OUTLET2
MIP(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 1 mean indicated pressure	CYLINDER_PMI1
MIP(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 2 mean indicated pressure	CYLINDER_PMI2
MIP(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 3 mean indicated pressure	CYLINDER_PMI3
MIP(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 4 mean indicated pressure	CYLINDER_PMI4
MIP(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 5 mean indicated pressure	CYLINDER_PMI5
MIP(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 6 mean indicated pressure	CYLINDER_PMI6
MIP(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 7 mean indicated pressure	CYLINDER_PMI7
VIT(i) <sub>ind_meas</sub>	L.Hoegh_Asia_Cylinder 1 fuel pump VIT index	CYLINDER_VIT1
VIT(i) <sub>ind_meas</sub>	L.Hoegh_Asia_Cylinder 2 fuel pump VIT index	CYLINDER_VIT2
VIT(i) <sub>ind_meas</sub>	L.Hoegh_Asia_Cylinder 3 fuel pump VIT index	CYLINDER_VIT3
VIT(i) <sub>ind_meas</sub>	L.Hoegh_Asia_Cylinder 4 fuel pump VIT index	CYLINDER_VIT4
VIT(i) <sub>ind_meas</sub>	L.Hoegh_Asia_Cylinder 5 fuel pump VIT index	CYLINDER_VIT5
VIT(i) <sub>ind_meas</sub>	L.Hoegh_Asia_Cylinder 6 fuel pump VIT index	CYLINDER_VIT6
VIT(i) <sub>ind_meas</sub>	L.Hoegh_Asia_Cylinder 7 fuel pump VIT index	CYLINDER_VIT7
Fuel_pump_index(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 1 fuel pump index	CYLINDER_FUEL1
Fuel_pump_index(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 2 fuel pump index	CYLINDER_FUEL2
Fuel_pump_index(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 3 fuel pump index	CYLINDER_FUEL3
Fuel_pump_index(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 4 fuel pump index	CYLINDER_FUEL4
Fuel_pump_index(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 5 fuel pump index	CYLINDER_FUEL5
Fuel_pump_index(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 6 fuel pump index	CYLINDER_FUEL6
Fuel_pump_index(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 7 fuel pump index	CYLINDER_FUEL7
Spec_grav_15°C <sub>meas</sub>	L.Hoegh_Asia_Engine fuel specific gravity at 15oC	FUEL_DENSITY
Scav_air_press <sub>meas</sub>	L.Hoegh_Asia_Scavenging air receiver 1 pressure	REC_PRESS_BAR
Pmax(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 1 maximum pressure	CYLINDER_PMAX1
Pmax(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 2 maximum pressure	CYLINDER_PMAX2
Pmax(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 3 maximum pressure	CYLINDER_PMAX3
Pmax(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 4 maximum pressure	CYLINDER_PMAX4
Pmax(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 5 maximum pressure	CYLINDER_PMAX5
Pmax(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 6 maximum pressure	CYLINDER_PMAX6
Pmax(i) <sub>meas</sub>	L.Hoegh_Asia_Cylinder 7 maximum pressure	CYLINDER_PMAX7
Air_filterΔp <sub>meas</sub>	L.Hoegh_Asia_Turbocharger 1 air filter pressure drop	TC_DP1
Air_filterΔp <sub>meas</sub>	L.Hoegh_Asia_Turbocharger 2 air filter pressure drop	TC_DP2
T/C_RPM <sub>meas</sub>	L.Hoegh_Asia_Turbocharger 1 rotational frequency	TC1
T/C_RPM <sub>meas</sub>	L.Hoegh_Asia_Turbocharger 2 rotational frequency	TC2
Scav_coolΔp <sub>meas</sub>	L.Hoegh_Asia_Scavenging air cooler 1 air pressure drop	COOLER_DP1
Scav_coolΔp <sub>meas</sub>	L.Hoegh_Asia_Scavenging air cooler 2 air pressure drop	COOLER_DP2
Cyl(i)_comp_press <sub>meas</sub>	L.Hoegh_Asia_Cylinder 1 compression pressure	CYLINDER_PCOMP1
Cyl(i)_comp_press <sub>meas</sub>	L.Hoegh_Asia_Cylinder 2 compression pressure	CYLINDER_PCOMP2
Cyl(i)_comp_press <sub>meas</sub>	L.Hoegh_Asia_Cylinder 3 compression pressure	CYLINDER_PCOMP3
Cyl(i)_comp_press <sub>meas</sub>	L.Hoegh_Asia_Cylinder 4 compression pressure	CYLINDER_PCOMP4
Cyl(i)_comp_press <sub>meas</sub>	L.Hoegh_Asia_Cylinder 5 compression pressure	CYLINDER_PCOMP5
Cyl(i)_comp_press <sub>meas</sub>	L.Hoegh_Asia_Cylinder 6 compression pressure	CYLINDER_PCOMP6
Cyl(i)_comp_press <sub>meas</sub>	L.Hoegh_Asia_Cylinder 7 compression pressure	CYLINDER_PCOMP7

# ARKTRANS

## System Framework Architecture for Multimodal Freight and Passenger Transport

Hans Westerheim

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# ARKTRANS Background

- Need for harmonisation
  - Between transport modes (road, railway, sea, air)
  - Between freight and passenger transport
- The same information is requested by authorities, service users, service providers, transport users, etc.
  - Information is registered manually many times
  - Faulty and insufficient information, e.g for dangerous cargo
  - Multimodal transport chains are not managed properly
  - Lack of status information, estimated time of arrival, etc.
- Lack of information, or available information is not utilised when transport is planned and carried out.
  - Dynamic information (e.g. traffic conditions, meteorological conditions)
  - Route and traffic information across transport modes
  - Available capacity across transport modes



# The ARKTRANS project

- Phase 1: September 2000 – September 2001
- Phase 2 →: January 2002 – December 2004
- Participants
  - The Norwegian Public Road Administration (contractor)
  - The Norwegian Coast Administration
  - The Norwegian Civil Aviation Administration
  - The Norwegian National Rail Administration
  - The Norwegian State Railways
  - Telenor R&D
  - Ergo Solution
  - Transportbedriftenes Landsforening (TL) – Federation of Norwegian Transport Companies
  - The SINTEF Group (technical manager/project leader)
- User reference groups
- ARKTRANS is now managed by ITS Norway

# The Transport Domain

## Transport Network

- Authorities
- Service providers
- Traffic control center

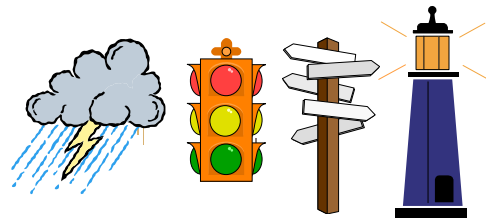
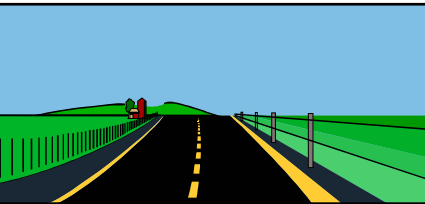
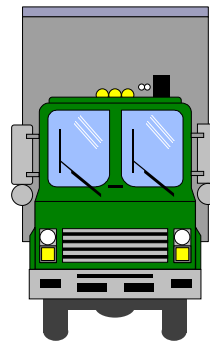
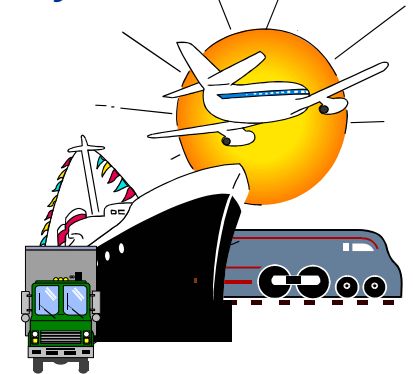
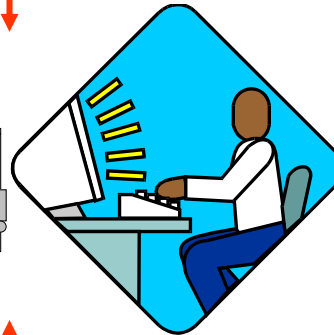
## Terminal

- Authorities
- Terminal operator
- Intermodality
- Synchronisation

Transport User / Logistics Provider

Fleet Operator

Transport Means / Crew



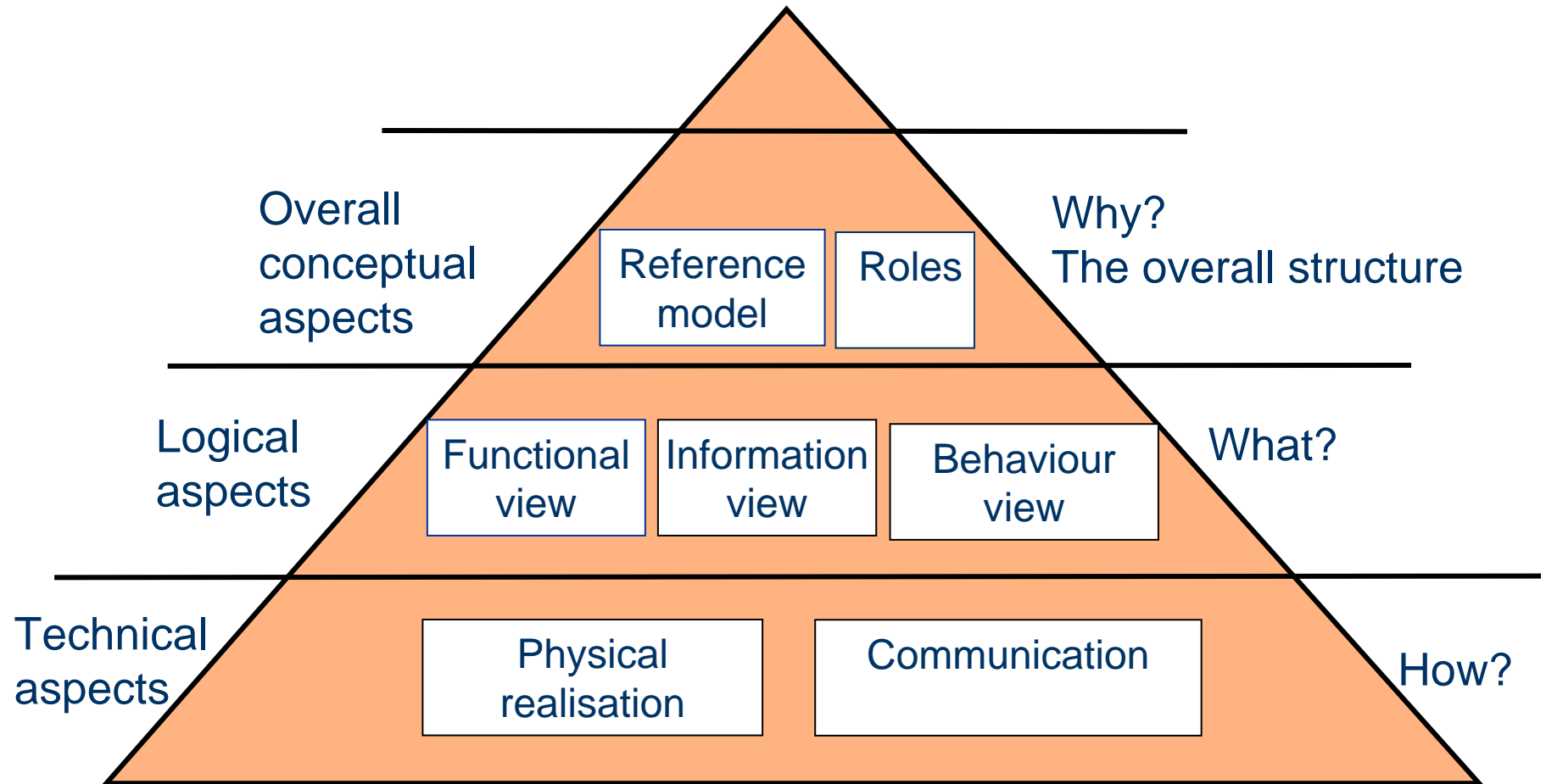
# ARKTRANS

## What we want to achieve

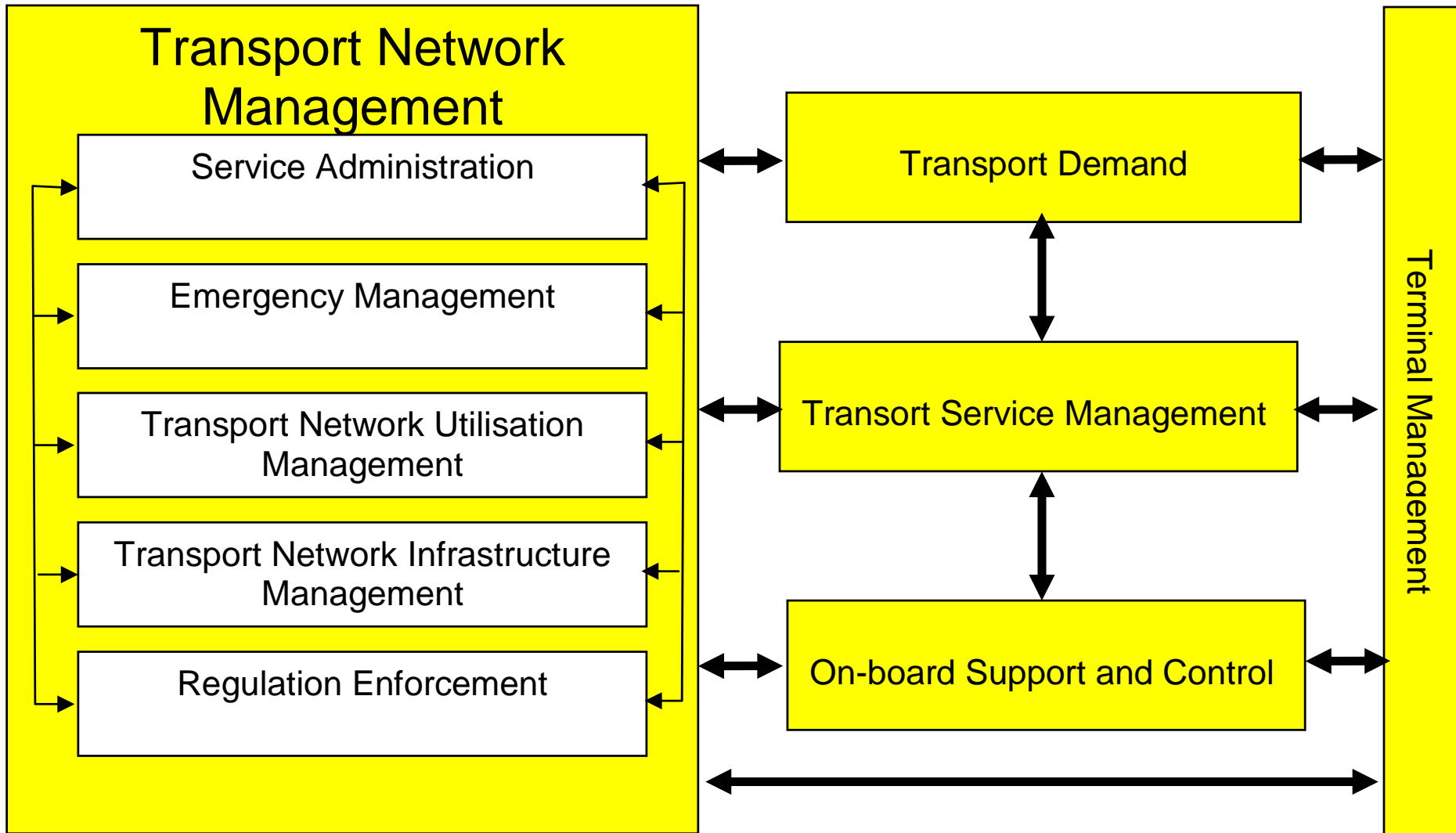
- Establish a common view on the transport domain
  - Transport domain organisation and structure
  - Multimodal terminology for roles (representing the actors involved)
  - Multimodal terminology for services and functionality
  - Specifications of roles, services and functionality
- Interoperable ICT solutions
  - Defined functionality
  - Can interact with other actors and other systems
  - "Standardised" information exchange
- Better basis for specification of ICT solutions
  - ARKTRANS shall be a template
  - Requirements and solutions can be based on ARKTRANS
  - Solutions can be evaluated towards ARKTRANS



# ARKTRANS - Content



# The ARKTRANS Reference Model



# Roles – Some examples

Multimodal terms		Modal terms			
Superior roles	Detailed roles	Road	Sea	Rail	Air
Transport Network	Transport Corridor	Road	Fairway	Railroad	Corridor
Transport Means		Car, buss, etc.	Vessel, bark, etc.	Train	Aircraft, helicopter
Terminal		Stop, station	Terminal	Station	Airport
Crew	Captain	Driver	Captain	Engine driver	Captain
	Driver	Driver	Helmsman	Engine driver	Pilot
Transport Item	Traveller				
	Cargo				

- Referring to stakeholders and systems that may interact with ITS
- Common *multimodal* terminology – simplifies the architecture specification
- Mapping between multimodal and modal terms



# Behavior view - Scenarios

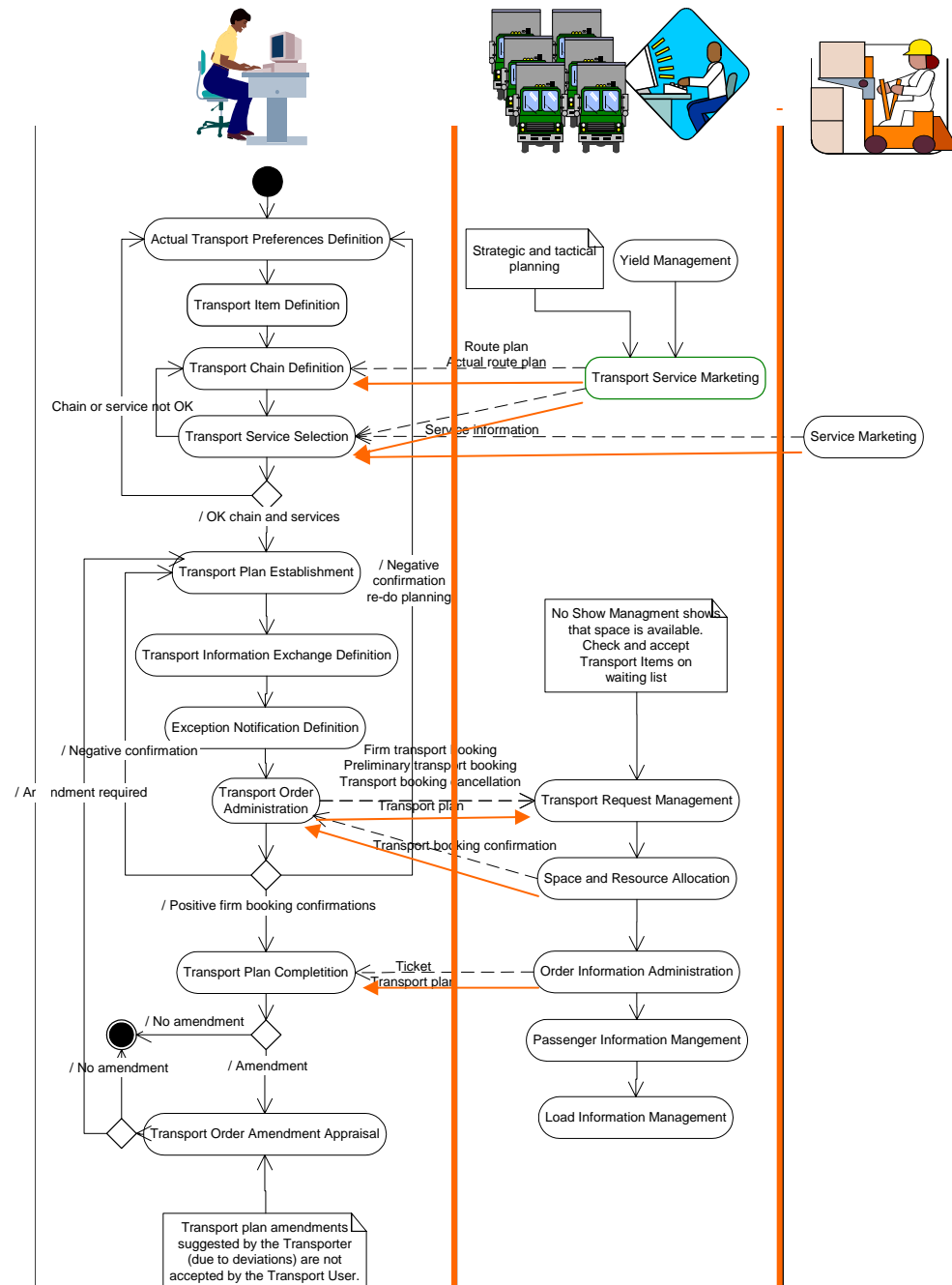
- Terminal Scenarier
  - Strategic and Tactical Planning
  - Operational Planning
    - Operational Inbound Planning
    - Operational Transshipment Planning
    - Operational Outbound Planning
  - Terminal Operation Management
    - Terminal Operation Monitoring
    - Inbound Control
    - Transshipment and Storage
    - Outbound Control
    - Incident and Deviation Management
- Transport Network Management Scenarier
  - TIC/TCC/Traffic and transport planner
    - Strategic and Tactical Planning
    - Transport Operation Planning
    - Traffic Monitoring
    - Traffic Control
    - Incident Handling
  - Service provider
    - Travel Information Provider
    - ....
  - Transport Network Manager
    - Strategic and Tactical Planning
    - .....
- Transport User Scenarier
  - Transport Preparation
  - Chain Management
- Transporter/Fleet Manager Scenarios
  - Strategic and Tactical Planning
  - Operational Planning
  - Transport Operation Management
    - Start-up and administration
    - Transport Operation Monitoring
    - Schedule Management
    - Deviation Management
    - Incident Management
    - Exceptional Transport Need Management
- On-board Scenarier
  - Driving support
  - Navigation support
  - Automated operations
  - Transport operation

The scenarios are important for the identification and harmonisation of the information flow

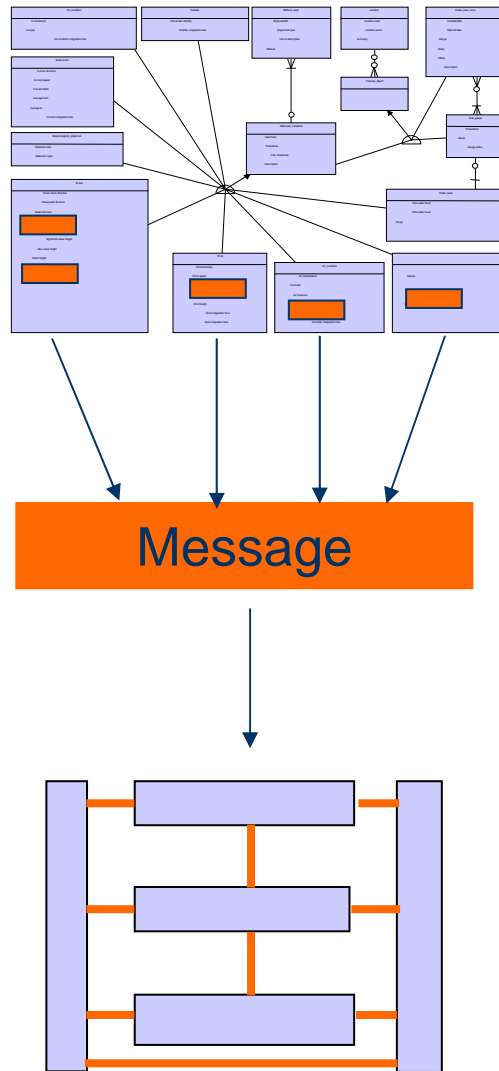


# Scenarios

- UML swim lanes
- Show the use of functionality
- Verify functionality
  
- Identify interactions



# Information focus: Information models and messages



- Conceptual information models defines common information
- Messages are composed by means of information elements from the information models
- Message specifications are generated from the models
- Interactions are message exchange sequences

# The use of ARKTRANS

- ARKTRANS has been used in several research and development projects as an architectural basis
  - MarNIS
  - MultiRIT
  - VIKING Ferry Data Pool
- ARKTRANS may be used to set the **context** for the information flow realised by e.g. XML

[www.arktrans.no](http://www.arktrans.no)